

4.6L 2V Mustang PowerSpacer P/N 17-83

Congratulations on your purchase of a Holley 4.6L 2V Mustang PowerSpacer! The Holley PowerSpacer is designed to sandwich between the throttle body adapter and the plastic intake manifold. If you have any questions, please contact **Holley Technical Service at 270-781-9741.**

- 1. Either draw a sketch or mark the locations of the cables, hoses, and electrical connections by using a piece of masking tape to ensure the proper reinstallation of these items.
- 2. Disconnect all required cables, hoses, and electrical connections necessary to facilitate the removal of the throttle body and throttle body adapter.
- 3. Remove the five factory bolts that secure the throttle body adapter to the intake manifold with an 8mm socket.
- 4. Place the aluminum PowerSpacer on top of the intake manifold. Place the supplied gasket on top of the PowerSpacer.
- 5. Reinstall the throttle body adapter, using four of the five supplied bolts and a 10mm socket, torquing to 89 in./lbs.
- 6. Slip the supplied cylindrical spacer between the "leg" of the throttle body adapter and the intake manifold, and secure with the remaining bolt, using a 10mm socket (torquing to 89 in./lbs.).
- 7. Reconnect all required cables, hoses, and electrical connections in their original locations.
- 8. Reinstall the air inlet tube on the throttle body and tighten the clamp.
- 9. Test drive the vehicle, and enjoy!

199R10303 Revision Date: 10-17-12



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