



**2011-14 Ford Mustang GT V8-5.0L X-Pipe Exhaust System  
70803302-RHKR  
Installation Instructions**

**Note: Designed to fit with P/N 70103302-RHKR & 7013303-RHKR Blackheart Long Tube Headers**



**BEFORE STARTING :**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACKSTANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**INCLUDED HARDWARE:**

P/N	Qty.	Description
556R23	1	3.0" x 1.25" 430 SS Torca Band Clamp

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

**INSTALLATION:**

1. Disconnect the negative cable from the vehicle battery.
2. Lift the rear of the vehicle and secure on jack stands.
3. Loosen the (x2) band clamps securing the left and right OE mid pipes to the OE X-pipe.
4. Loosen the (x2) ball and socket exhaust clamps securing the OE X-pipe to the catalytic converters. Remove the OE X-pipe.
5. After installing the Blackheart long tube headers (refer to header installation instruction sheet), install the Blackheart X-pipe using the (x2) 3.0" supplied coupler band clamps (supplied with the Blackheart headers), (x1) supplied 3.0" band clamp (supplied with this kit), and the original coupler band clamps that secure to the OE exhaust mid pipes, but do not tighten.

**NOTE:** The slip on section with the 3.0" band clamp should be on the driver's side.

6. Align the Blackheart X-pipe and tighten all clamps.
7. Connect the battery, start the engine, and check for leaks.
8. Re-check your work.
9. Remove the jack stands and lower the vehicle.
10. After 150 miles, re-check and tighten all bolts and clamps.

**NOTE:** It is normal for the Blackheart X-Pipe Exhaust System to emit smoke for the first few minutes during break-in period.

**199R10755**

**Date: 1-28-15**