



**2012 – 2015 Chevrolet Camaro V6, 3.6L
Blackheart RACE ONLY Down Pipes
70701309-RHKR (w/o Cats) & 70701310-RHKR (w/ Cats)
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACKSTANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

P/N	Qty.	Description
505R46	4	M10-1.5 x 25MM FLANGE BOLT
599R94	2	DECAL-BLACKHEART 4 IN X 2 IN

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

NOTE: This Blackheart RACE ONLY Down Pipe will ONLY work with the Blackheart RACE ONLY Exhaust System (P/Ns 70501324-RHKR or 70501325-RHKR).

INSTALLATION:

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stands.
3. Remove the stock exhaust system. (Refer to the Blackheart Complete Race Exhaust System installation instruction sheet for **P/N 70501324-RHKR or 70501325-RHKR**).
4. Remove the (x4) left and right side pre and post O2 sensors off the OE catalytic converters.
5. Remove the (x8) 15mm nuts securing the left and right side catalytic converters to the engine.
6. Remove the (x2) left side lower head studs and (x2) right side lower head studs off the engine. These will not be re-used.
7. Install the left and right side Blackheart Down Pipes using the original gaskets (replace if necessary) onto the upper head studs using only (x4) original nuts removed from step 5. Do not tighten at this time.
8. Install (x4) supplied M10-1.5 x 25mm flange bolts to the left and right side Blackheart lower flange bolt holes. Do not tighten at this time.
9. Tighten the (x4) nuts from step 7 and the (x4) bolts from step 8.
10. Install the (x4) left and right side pre and post O2 sensors and tighten.
11. Install the Blackheart Race Exhaust System (P/N **70501324-RHKR or 70501325-RHKR**). **THIS IS NOT INCLUDED**. Refer to the instructions that come with this kit.
12. Connect the battery, start the engine, and check for leaks.
13. Re-check your work.
14. Remove the jack stands and lower the vehicle.
15. After 150 miles, re-check and tighten all bolts and clamps.

NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.

IMPORTANT! Blackheart Down Pipes are off-highway use and RACE ONLY. They ONLY fit Blackheart RACE ONLY Exhaust Systems (P/N 70501324-RHKR or 70501325-RHKR).

Recommended: The Blackheart Down Pipe w/o catalytic converters WILL emit a check engine light. We recommend using a tuner to turn off the CEL and for optimum performance. We recommend a DiabloSport Tuner.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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