



**Mr. Gasket Cast Aluminum Valve Covers
Application Specific Fitment (See Chart)**

Thank you for making MR. GASKET your choice for high-performance valve covers. Extensive dyno, street, and track testing has enabled MR. GASKET to offer affordable and lightweight valve covers for your application.

CAUTION! If your engine has non-standard valve train components, such as a high-lift camshaft, roller-tip rocker arm, higher lift ratio rocker arms, stud girdles, etc., there may be insufficient clearance when using the Mr. Gasket fabricated aluminum valve cover. You must check all internal clearances according to installation steps 9-12 below.

WARNING! INSUFFICIENT CLEARANCE TO MOVING VALVE TRAIN COMPONENTS COULD LEAD TO PART BREAKAGE AND RESULT IN SERIOUS ENGINE DAMAGE.

Application Chart:

P/N	Description
6840G	Cast aluminum tall valve cover pair, polished, 1962-85 Ford 260-351W small block w/hole
6870G	Cast aluminum valve cover pair, polished, 1987-97 Chevy 305-350 small block w/hole
6858G	Cast aluminum valve cover pair, polished, 1965-2000 Chevy 396-454 big block, w/ hole
6855G	Cast aluminum valve cover pair, finned, polished, 1958-86 Chevy 283-400 small block, w/ hole
6856G	Cast aluminum valve cover pair, finned, polished, 1987-97 Chevy 305-350 small block
6854	Cast aluminum valve cover pair, tall, polished, 1958-86 Chevy 283-400 small block
6873G	Cast aluminum valve cover pair, polished, 1968-97 Ford 429-460 big block, w/ hole
6857G	Cast aluminum valve cover pair, ball milled, polished, 1958-86 Chevy 283-400 small block
6890G	Cast aluminum valve cover tall pair, polished, 1971-82 Ford 351C/351M/400M
6861G	Cast aluminum valve cover pair, finned, polished, 1962-85 Ford 260-351W small block
6859G	Cast aluminum valve cover pair, finned, polished, 1965-2000 Chevy 396-454 big block

Parts Included:

- Mr. Gasket Cast Aluminum Valve Covers (pair)
- Mounting Hardware
- Installation Instructions

Recommended Tools for Installation:

Flat Head Screwdrivers	5/16" Hex Socket	Various 3/8" Drive Hex Sockets
Various 3/8" Drive Sockets	Gasket Scraper	Adhesive Gasket Sealant
6" Socket Extension	3/8" Drive Ratchet	Torque Wrench

INSTALLATION INSTRUCTIONS – PLEASE READ CAREFULLY

CAUTION! Never work on a hot engine. Open the hood and allow all components to cool before installing.

1. Remove any oil fill caps, PCV components, or wires that are attached to the existing valve cover.
2. Remove the existing valve cover hardware and covers, then carefully clean any gasket material that adheres to the head surface. Do not allow any gasket debris to enter the engine.

3. Install the PCV valve rubber grommet and oil fill rubber grommet into the pre-baffled holes of the valve covers (if applicable).
 4. Install the new valve cover gaskets on the valve covers using an adhesive type gasket sealant (if applicable).
 5. If you are using 100% stock valve train components, then install the valve covers. **If any parts of the valve gear are aftermarket, see steps 9-12 to ensure proper clearances.**
 6. Torque the valve cover bolts to 5-6 ft./lbs., making sure the gaskets do not slip out of position. Proper torquing will help to ensure that your covers do not leak oil.
 7. Re-install any applicable items removed in Step 1.
 8. Start the engine and carefully check for any signs of oil leakage.
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9. Place small pieces of modeling clay on any protruding areas of the valve train (both moving and stationary). Include the following: both tips of the rocker arms, the pushrods (closest to the valve cover flange surface), on the rocker arm studs, or on the rocker shaft attachments. In general, check all the points that you are not sure about.
 10. Install the valve cover, using the correct gasket and tighten the valve cover hardware to 5-6 ft/lbs of torque. Turn the engine over by hand or with a SHORT lever, at least two full revolutions of the flywheel. Removing the spark plugs is advised.

CAUTION! Be alert for any signs of unusual binding as the engine is turned. If binding occurs; stop turning immediately, remove the valve cover, and check the clay pieces. **DO NOT FORCE THE ENGINE TO TURN.**

11. After two complete revolutions, remove the valve cover and check the clay thickness with a depth micrometer, or suitable instrument. Clay should compress to no thinner than .080" at any point for moving parts, and no thinner than .040" for stationary parts.

NOTE: If the clearance is not acceptable according to Step 11, Holley recommends that you install a spacer to increase clearance to the valve cover.

12. If the valve train clearance is acceptable, carefully remove all traces of the modeling clay from the engine. Return to step 6 and complete the installation.

Any questions?

Please contact Technical Service: **1-866-464-6553** or **270-781-9741**.
For online help, please refer to the website: **www.holley.com**.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

Mr. Gasket makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer. Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer. In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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