

# Holley Performance Parts Center

## Assembly Instructions

The *Holley Performance Parts Center* is a versatile retail display designed to promote the sale of the most popular Holley tuning and service parts. The display consists of two - 2 foot by 4 foot pegboard sheets which can be mounted on existing pegboard, gondola pegboard, or on the the newer type of wall slat board. This is not for a free standing display. Listed below are the hardware items for the display along with the product part numbers that are packaged with it.

### Display Materials

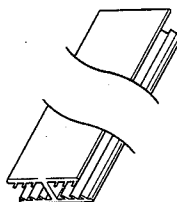
<u>Item#</u>	<u>Qty.</u>	<u>Description</u>
A	59 P/N's	Part Number Decal Sheets
B	1	Header Board
C	4	Channel Strips
D	2	Display Boards (2' x 4')
E	69	Pegboard Hooks
F	22'	Racing Tape
G	8	Slat Board Hooks
	1	Assembly Instructions
	2	Authorized Distributor Decals



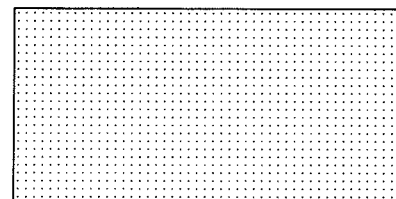
Item A



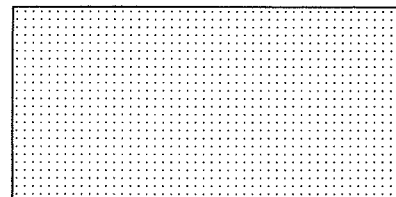
Item B



Item C



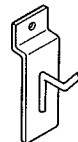
Item D



Item E



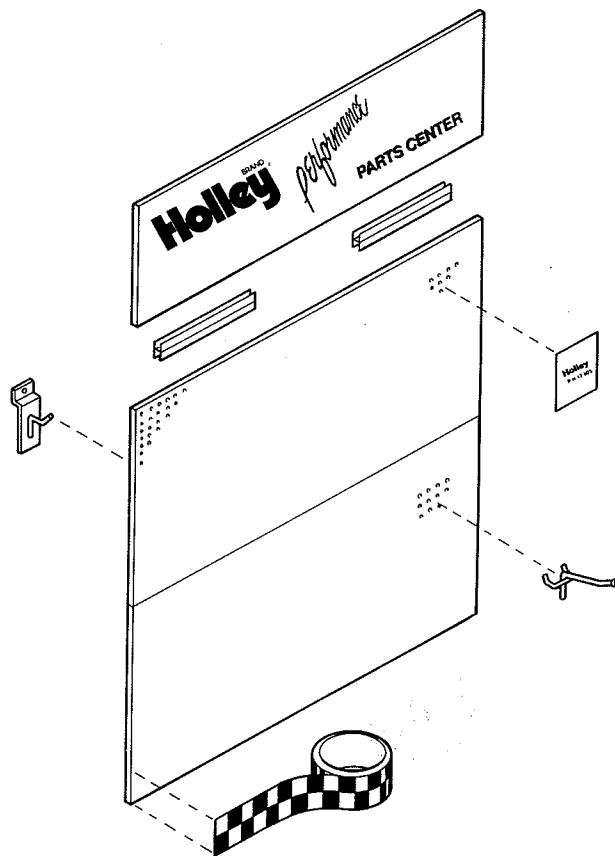
Item F



Item G

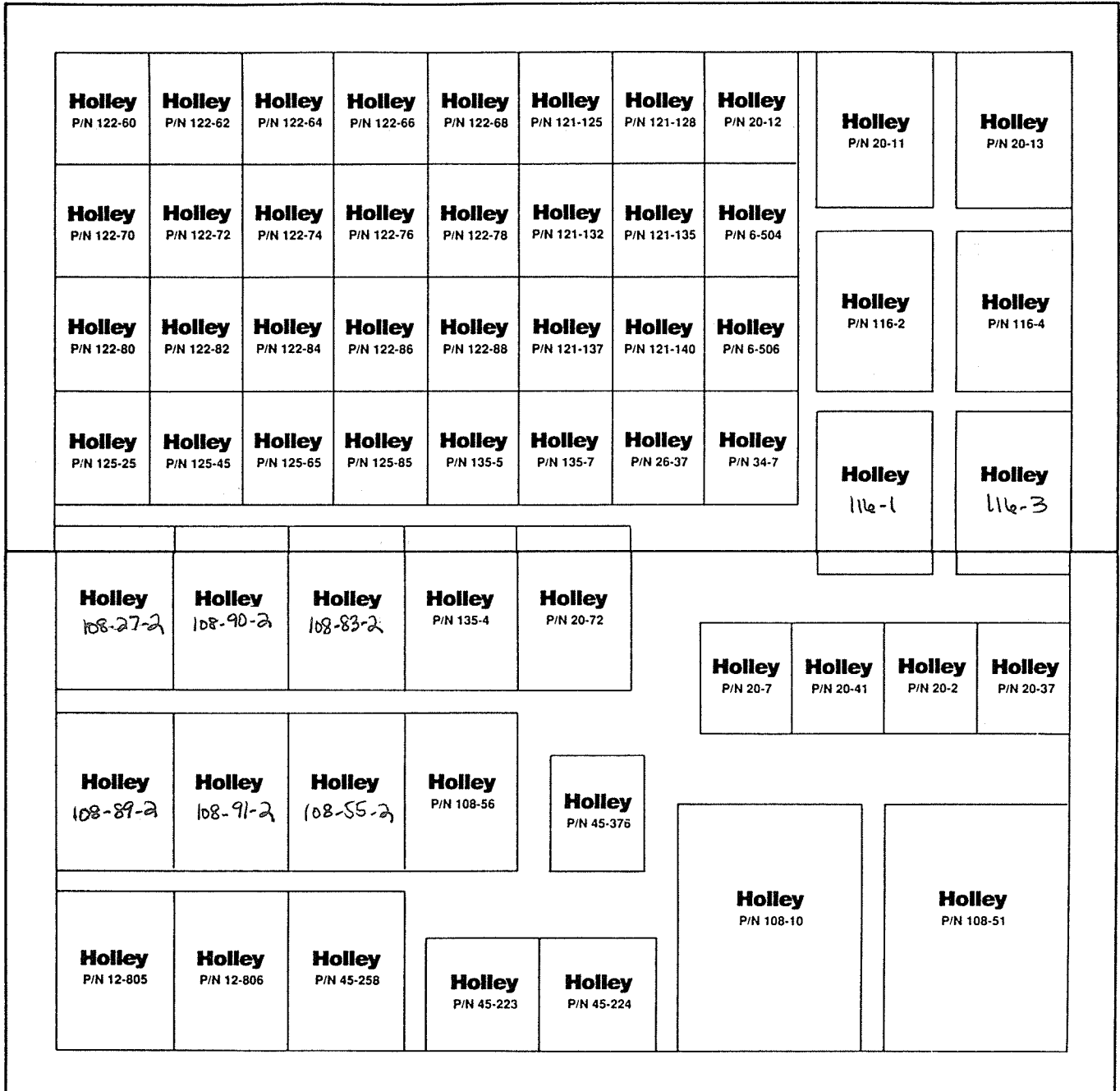
## ASSEMBLY INSTRUCTIONS

1. Use eight (8) pegboard hooks - Item E - to mount the display board halves - Item D - to existing pegboard or a pegboard gondola. The boards can be mounted vertically to produce a 4' x 4' display or they can be mounted side by side to produce a 2' x 8' display. Use eight (8) slat board hooks - Item G - to mount the display board halves to wall slat board in the same manner. Position the mounting hooks at the corners of the boards for proper support.
2. Affix the racing tape - Item F - to the edges of the display board for an eye catching effect.
3. Mount the header card - Item B - to the display board using the channel stripes provided - Item C. Place the small channel stripes on the top edge of the board and then place the header card in the channel stripes. Use the longer channel stripes on the side edges of the board to hold the header card at the ends. On a 2' x 8' arrangement, all channel stripes must be placed on the top edge.
4. Now you can arrange the parts on the display using the layouts provided. Start at the top left corner and work across and then from the corner down. This will help in the proper spacing of the individual parts. Removable part number labels - Item A - are enclosed to aid in product reordering and stocking. Pegboard hooks - Item E - are also provided.
5. Refer to the assembly drawing below.



# Plan-O-Gram Layout

Used when creating a 4' x 4' display

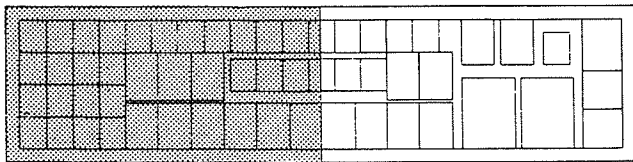


# Plan-O-Gram Layout

Used when creating a 2' x 8' display

## Left Side

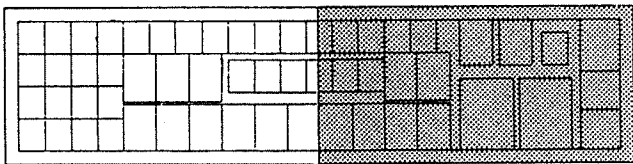
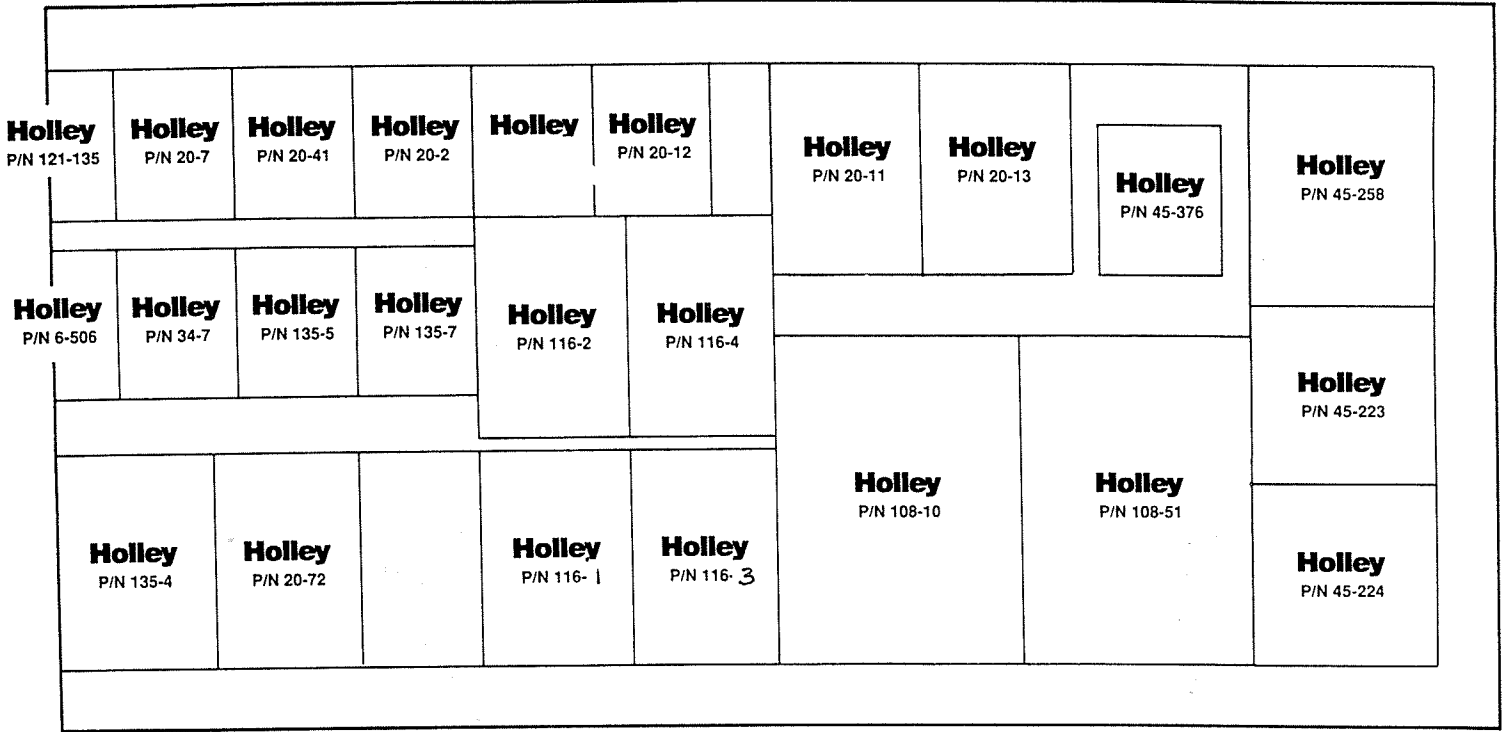
<b>Holley</b> P/N 122-60	<b>Holley</b> P/N 122-62	<b>Holley</b> P/N 122-64	<b>Holley</b> P/N 122-66	<b>Holley</b> P/N 125-25	<b>Holley</b> P/N 125-45	<b>Holley</b> P/N 125-65	<b>Holley</b> P/N 125-85	<b>Holley</b> P/N 121-125	<b>Holley</b> P/N 121-128	<b>Holley</b> P/N 121-132	<b>Holley</b> P/N 121-135			
<b>Holley</b> P/N 122-68	<b>Holley</b> P/N 122-70	<b>Holley</b> P/N 122-72	<b>Holley</b> P/N 122-74	<b>Holley</b> P/N 108-27-2			<b>Holley</b> 108-89-2		<b>Holley</b> 108-90-2		<b>Holley</b> P/N 121-137	<b>Holley</b> P/N 121-140	<b>Holley</b> P/N 6-504	<b>Holley</b> P/N 6-506
<b>Holley</b> P/N 122-76	<b>Holley</b> P/N 122-78	<b>Holley</b> P/N 122-80	<b>Holley</b> P/N 122-82											
<b>Holley</b> P/N 122-84	<b>Holley</b> P/N 122-86	<b>Holley</b> P/N 122-88	<b>Holley</b> P/N 26-37	<b>Holley</b> 108-91-2	<b>Holley</b> 108-83-2	<b>Holley</b> P/N 108-55-2	<b>Holley</b> P/N 108-56-2	<b>Holley</b> P/N 12-805	<b>Holley</b> P/N 12-806					



# Plan-O-Gram Layout

Used when creating a 2' x 8' display

## Right Side



## HOLLEY PRODUCT

<u>Part #</u>	<u>Qty.</u>	<u>Description</u>
6-504	2	Needle & Seat Assembly
6-506	2	Needle & Seat Assembly
12-805	1	Fuel Pump Repair Kit
12-806	1	Fuel Pump Repair Kit
20-2	1	Throttle Ball Assortment
20-7	1	Throttle Lever Extension
20-11	1	50 cc Pump Kit
20-12	1	Pump Cam Assortment
20-13	1	Secondary Spring Kit
20-37	1	Throttle Stud'
20-41	1	Throttle Lever Extension
20-72	1	Dashpot/Solenoid Bracket
26-37	2	Transfer Tube O-rings
34-7	2	Needle & Seat Hardware
45-223	1	Electric Choke Kit
45-224	1	Electric Choke Kit
45-258	1	Choke Cap
45-376	1	Fast Idle Cam
108-10	1	Base Gasket
108-27-2	1	Metering Plate Gasket
108-89-2	1	Metering Block Gasket
108-90-2	1	Metering Block Gasket
108-91-2	1	Metering Block Gasket
108-83-2	1	Fuel Bowl Gasket
108-51	1	Base Gasket
108-55-2	1	Metering Block Gasket
108-56-2	1	Fuel Bowl Gasket
116-2	2	Float
116-4	2	Float
116-1	2	Float
116-3	2	Float
121-125	1	Pump Discharge Nozzle
121-128	1	Pump Discharge Nozzle
121-132	1	Pump Discharge Nozzle
121-135	1	Pump Discharge Nozzle
121-137	1	Pump Discharge Nozzle
121-140	1	Pump Discharge Nozzle
122-60	2	Jets
122-62	2	Jets
122-64	2	Jets
122-66	2	Jets
122-68	2	Jets
122-70	2	Jets
122-72	2	Jets
122-74	2	Jets
122-76	2	Jets
122-78	2	Jets

<u>Part #</u>	<u>Qty.</u>	<u>Description</u>
122-80	2	Jets
122-82	2	Jets
122-84	2	Jets
122-86	2	Jets
122-88	2	Jets
125-25	1	Power Valve
125-45	1	Power Valve
125-65	2	Power Valve
125-85	1	Power Valve
135-4	2	Secondary Diaphragm
135-5	1	Pump Diaphragm
135-7	1	Pump Diaphragm

