



**Super Competition Full Length Headers
2826HKR (black) & 2826-1HKR (ceramic)
1969-74 Blazer/Yukon, Jimmy, Suburban, 1-Ton Crew Cab (396-502)
1968-74 1/2, 3/4, & 1-Ton Truck (396-402)**

Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in headers for your application. Due to the restricted room available in the engine compartment, your headers may be close to some body and chassis components. This condition is normal. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your hooker exhaust system.

WARNING! Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. Hooker® recommends using a cast iron exhaust manifold or old headers to break in new engines to avoid coating damage. Please call tech service at 1-270-781-9741 or 1-866-464-6553 for additional information regarding ceramic-coated exhaust products.

BEFORE STARTING

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available we strongly urge the use of axle stands as a safety measure.

CAUTION! Your car should not be supported on a bumper jack prior to installing headers, take the time to make a careful and complete inspection of both engine and transmission mounts. Replace them if they look worn or damaged, otherwise this may affect the header fitting into your vehicle properly.

INSTALLATION PROCEDURE – PLEASE READ CAREFULLY!

LEFT SIDE:

1. Disconnect the battery cable to prevent damage to the electrical system.
2. Unbolt stock headpipes from exhaust manifolds and push aside.
3. Remove oil filter, spark plugs, clutch linkage, air conditioner from engine, and oil pressure sending unit (if equipped).
4. Starting from below, work the header up through the chassis into position.

NOTE: On some year models, the engine must be elevated before headers may be installed. Unbolt engine from motor mount and using a board between the oil pan and a hydraulic jack, elevate engine 1". Install header and lower engine. Replace motor mounts.

5. Take stock spark plug heat shields and cut 5/16" off of one end (**Figure A**).
6. Position the spark plug heat shields and header gasket. Start all bolts (most restricted first).
7. Tighten all bolts (most restricted first).
8. Replace oil filter, spark plugs, clutch linkage (if removed) and automatic transmission linkage (if removed).

NOTE: All 1973-74 models equipped with air conditioning that is mounted on the left side of the vehicle must modify mounting bracket as shown in **Figure B**. (Left and right sides are determined while sitting in vehicle).

NOTE: If equipped with a smog pump, remove the injection tubes from the stock exhaust manifold and install in the header. See **Figure C**.

RIGHT SIDE:

1. Remove the stock exhaust manifold, spark plugs, dipstick tube, and starter.
2. Starting from below, work the header and starter up through the chassis into position.
3. Take stock spark plug heat shields and cut 5/16" off of one end (**Figure A**).
4. Position the spark plug heat shields and header gasket. Start all bolts (most restricted first).
5. Tighten all bolts (most restricted first).
6. Replace spark plugs and dipstick tube.

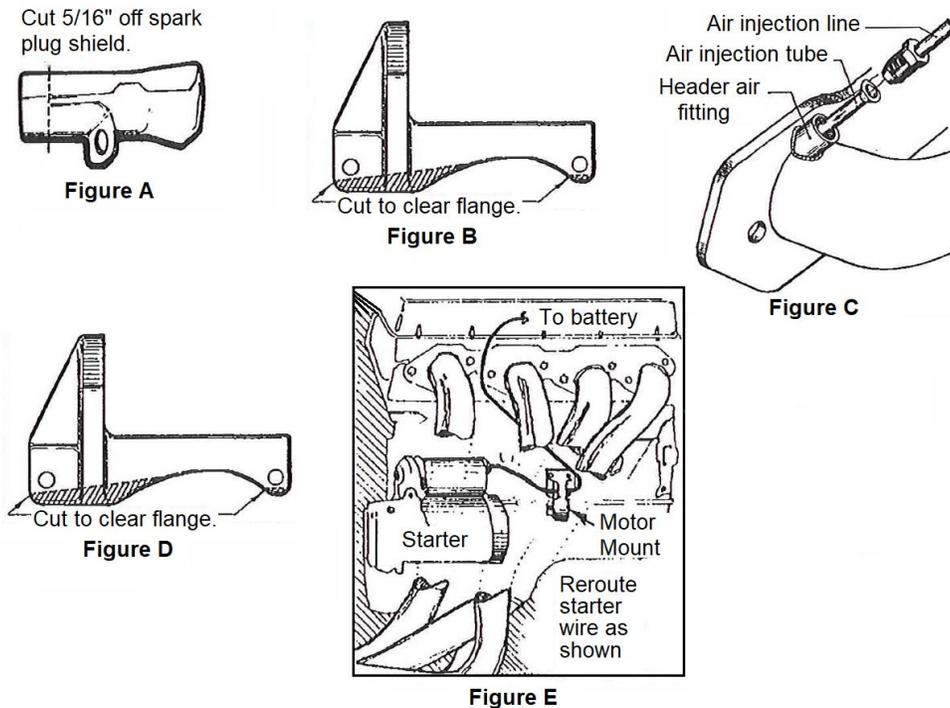
NOTE: All 1969-74 model vehicles factory equipped with air conditioning mounted on the right side of vehicle must modify mounting bracket as shown in Figure D.

NOTE: If equipped with a smog pump, remove the injection tubes from the stock exhaust manifold and install in the header. See Figure A.

7. To connect the collectors to the headpipes, purchase Hooker reducer kit, P/N 11030HKR.

NOTE: A dual exhaust system can be fabricated using the HOOKER competition turbo (21005HKR and 21006HKR, Hooker Aero Chamber Muffler, or Maximum Flow Muffler).

8. Connect the battery, start the engine, and check for leaks. Make sure all brake lines, fuel lines, transmission cooler lines, and electrical wires have sufficient clearance. Reroute, as necessary.
9. When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.



LIMITATION OF LIABILITY – DISCLAIMER

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER Industries makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the states where they may be sold to the ultimate purchaser, the consumer. Unless expressly stated to the contrary in the catalog, instruction sheet, or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or nonconforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

The foregoing statement limits the liability of the manufacturer.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

HOKKER TECHNICAL SUPPORT

Toll-Free Phone: 1-866-464-6553

Phone: 1-270-781-9741

For online help, please refer to the Tech Service section of our website: www.holley.com

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