



**49152FLT FLOWTECH I® STANDARD HEADERS**  
**49152-1FLT FLOWTECH II® CERAMIC HEADERS**

**1988-91 1 Ton Crew Cab, 1973-87 ½, ¾, 1 TON PU, 1973-91 Blazer/Jimmy, & 1973-91 Suburban – 4WD (283-400)**

**NOTE:** Must modify stock exhaust to retain catalytic converters.

**NOTE:** Applications with an oxygen sensor will use reducer 10105FLT for 2 ½" 3-bolt flange or 10110FLT for 3" 3-bolt flange.

**NOTE:** On 1983-84 4-WD, it is necessary to remove the rubber stopper below the starter.

**NOTE:** Fits C30 Crew Cab type chassis only.

**NOTE:** Will not fit angle plug heads.

**WARNING!** This device is not legal for use on pollution-controlled motor vehicles. It is intended for use on vehicles that will never be driven upon a highway.

**WARNING!** Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. FLOWTECH™ recommends using cast iron exhaust manifolds or old headers to break in new engines to avoid coating damage. Please call tech service at 270-781-9741 for additional information regarding ceramic-coated exhaust products.

We realize that you had many choices when you chose your headers, and we thank you for choosing ours. At FLOWTECH™, we put many years of performance exhaust experience into every product we build. We feel and know you will agree that FLOWTECH™ Headers are the best you can buy at any price.

As a result of the restricted room available in some engine compartments, you may experience a close fit to some body and chassis components. This is a normal condition. If this is your first time installing a set of headers, it may be time consuming. While not complex, stick with it. As soon as you start your engine, the reward of additional horsepower and performance will be well worth your efforts. Proper installation and periodic maintenance will result in maximum performance and life from your FLOWTECH™ Headers.

**READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:**

For ease of installation, your vehicle must be raised a minimum of 36". **Warning:** should you decide to install any exhaust product yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack in conjunction with a floor jack as the main support is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. Never go under any vehicle that is supported by a bumper jack!

**PREPARE THE VEHICLE FOR INSTALLATION:**

1. Disconnect the battery to prevent accidental damage to the electrical system. Remove the starter.
2. Remove the alternator, oil dipstick tube, and spark plugs. On air conditioning equipped vehicles, unbolt the compressor and lay it aside. On late model vehicles, it may be necessary to unbolt the power steering bracket.
3. Remove the stock exhaust manifolds and stock headpipe.
4. Disconnect the water temperature sending unit.

**CHECK CONDITION OF ENGINE MOUNTS:** It is recommended that new engine mounts be installed before installing headers.

**LEFT SIDE HEADER INSTALLATION:**

1. Starting from below, work the header up through the chassis into position.
2. Place the gasket into position and start all mounting bolts (most restricted first).
3. Replace the spark plugs, alternator, oil filter, and dipstick tube.

**NOTE:** Early model engines will require converting canister oil filter to screw-in oil filter.

**NOTE:** To install the alternator, it may be necessary to use Flowtech™ adapter brackets 10031FLT and/or 10033FLT (**Fig. A**).

**NOTE:** Air conditioned vehicles may require purchase of Flowtech™ adapter bracket 10042FLT.

**RIGHT SIDE HEADER INSTALLATION:**

1. Starting from below, work the header up through the chassis into position. Some years may require raising the engine slightly. Be sure the place a board between the jack and the oil pan.
2. Place the gasket into position and start all mounting bolts (most restricted first).

**NOTE:** Late model vehicles with a smog pump connected to the stock exhaust manifold will need to weld a piece of ¾" OD tubing to the reducer or collector. Drill a hole on the collector or reducer, and then weld the tubing in place (**Fig. B**). Cut the tubing coming out of the AIR pump so that a length of ¾" neoprene hose can be clipped into it. Connect to the reducer or collector.

**NOTE:** If the AC bracket is mounted on a cast iron bracket supported by two exhaust manifold bolts, cut or grind the bracket to clear the #1 header tube (**Fig. C**). It will be necessary to purchase some spacer material at a hardware store (7/16" ID x 3/4" OD). Cut the spacers to length (one 1 1/4" long and one 2" long).

**NOTE:** Replace the starter and connect the wires. Reroute as necessary for maximum header clearance.

3. Install the balance of the bolts. Tighten all header bolts progressively and evenly until they are tight.

**AFTER HEADERS ARE IN PLACE:**

1. Inspect all points with limited clearance. Relocate any points that have direct contact with the header. Make sure there is adequate clearance around all lines (transmission, brake, fuel, and electrical wires). Reroute, as necessary. **Before installing your exhaust system, replace any fluids that you might have removed or lost.**
2. Reinstall the oil dipstick tube, spark plugs, and spark plug wires, temperature sending unit, air conditioning compressor, and alternator.
3. Reconnect the battery cable.

**CONNECT THE EXHAUST SYSTEM:**

1. Bolt the reducers and gaskets to the header collectors.
2. Attach the exhaust system by either welding or clamping the exhaust pipes to the reducer adapters.

When you have finished installing your headers, take the vehicle for a road test. Listen carefully for any exhaust leaks or other strange noises and make corrections. When the vehicle has been driven for a few days, retighten the header bolts. We find that periodically checking the bolts will prevent the flange from warping and the burning out of the header gaskets.

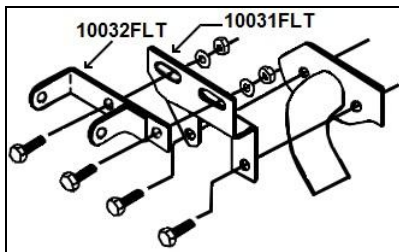


Figure A

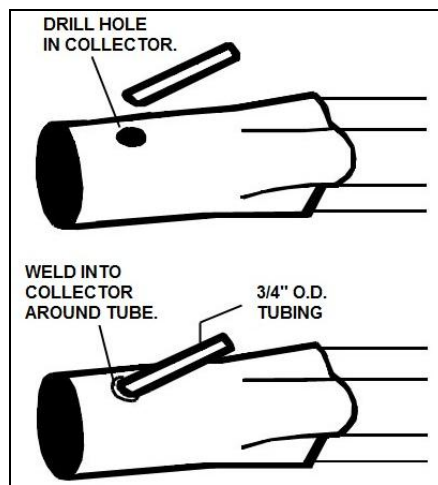


Figure B

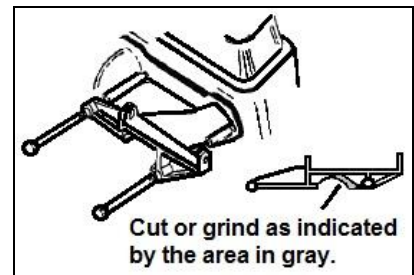


Figure C

How did we do? Your questions and comments are always welcome at FLOWTECH™. Our technical service department is open Monday through Friday, during the hours of 7:00 a.m. until 5:00 p.m. Central Time. We can be reached at:

**TECHNICAL SUPPORT**

**PHONE: 270-781-9741 • FAX: 270-781-9772**

**For online help, please check the Tech Service section of our website: [www.holley.com](http://www.holley.com)**

**LIMITATION OF LIABILITY - DISCLAIMER:** the regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures and by many local municipalities, towns, and counties. FLOWTECH™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the states where they may be sold to the ultimate purchaser, the consumer. Unless expressly stated to the contrary in the accompanying catalog, instruction sheet, or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or nonconforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer. In the connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. FLOWTECH™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

**49152-3901FLT**

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