



**2013-14 Ford Mustang GT V8-5.0L, 409SS Axle-Back Exhaust System w/ Mufflers & 304SS Tips
Installation Instructions
52016FLT**



Thank you for making FLOWTECH EXHAUST your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled FLOWTECH to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your FLOWTECH Axle-Back exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

Qty.	Description
2	Hanger Keepers

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

INSTALLATION:

1. Disconnect the negative cable from the vehicle battery.
2. Lift the rear of the vehicle and secure on jack stands.
3. Loosen the left and right side OE ball and socket connection clamps securing the OE mufflers to the mid pipe.

NOTE: Set these parts aside as they will be re-used.

4. Remove the three 13mm head bolts securing the left side muffler isolation mount bracket to the chassis.

NOTE: Set these parts aside as they will be re-used.

5. Slide the left OE muffler off the rear most isolation mount and remove OE muffler.

6. Remove the two 13mm head bolts securing the right side muffler isolation mount bracket to the chassis.

NOTE: Set these parts aside as they will be re-used.

7. Slide the right OE muffler off the rear most isolation mount and remove the OE muffler.

8. Slide the left and right side isolation mount brackets off the OE mufflers and transfer onto the left and right side Flowtech Axle-Back Mufflers.

9. Using the original three 13mm head bolts, rear isolation mount and the factory ball and socket exhaust clamp, secure the left side Flowtech Axle-Back Muffler back on the vehicle, but do not tighten the exhaust clamp.

10. Using the original two 13mm head bolts, rear isolation mount and the factory ball and socket exhaust clamp, secure the right side Flowtech Axle-Back Muffler back on the vehicle, but do not tighten the exhaust clamp.

11. Now, align the left and right side tips to your desired position. Tighten both the left and right side ball and socket exhaust clamps.

12. Install hanger keepers on the rear hanger rods. This will prevent them from sliding out of the rubber mounts.

13. Connect the battery, start the engine, and check for leaks.

14. Re-check your work.

15. Remove jack stands and lower vehicle.

16. After 150 miles, re-check and tighten all bolts and clamps.

NOTE: It is normal for the Flowtech Axle-Back Exhaust System to emit smoke for the first few minutes during break-in period.

Any questions? Please contact Technical Service: 1-866-464-6553 or 270-781-9741. For online help, please refer to: www.holley.com.

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In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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