



INSTALLATION INSTRUCTIONS FOR ONE-PIECE OIL PAN GASKET
For Chevrolet V8 396-454 1965-90
P/N 6663G

The high-temperature, one-piece Oil Pan Gasket was designed to make the job of installing an oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken.

1. The oil pan and engine block must be clean and free of all dirt, oil, and old gasket material.
2. Both oil pan and engine block must be checked for flatness.
3. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
4. Be sure the tabs on the gasket are installed properly in the block cavity. Use a small amount of Mr. Gasket RTV Silicone #78080G on four corners of the plastic carrier to secure the gasket placement and seal the corners during installation.
5. Refer to the engine manufacturer's specifications for fastener torque value and sequence.

97146663

Date: 9-19-17



INSTALLATION INSTRUCTIONS FOR ONE-PIECE OIL PAN GASKET
For Chevrolet V8 396-454 1965-90
P/N 6663G

The high-temperature, one-piece Oil Pan Gasket was designed to make the job of installing an oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken.

6. The oil pan and engine block must be clean and free of all dirt, oil, and old gasket material.
7. Both oil pan and engine block must be checked for flatness.
8. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
9. Be sure the tabs on the gasket are installed properly in the block cavity. Use a small amount of Mr. Gasket RTV Silicone #78080G on four corners of the plastic carrier to secure the gasket placement and seal the corners during installation.
10. Refer to the engine manufacturer's specifications for fastener torque value and sequence.

97146663

Date: 9-19-17



INSTALLATION INSTRUCTIONS FOR ONE-PIECE OIL PAN GASKET
For Chevrolet V8 396-454 1965-90
P/N 6663G

The high-temperature, one-piece Oil Pan Gasket was designed to make the job of installing an oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken.

11. The oil pan and engine block must be clean and free of all dirt, oil, and old gasket material.
12. Both oil pan and engine block must be checked for flatness.
13. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
14. Be sure the tabs on the gasket are installed properly in the block cavity. Use a small amount of Mr. Gasket RTV Silicone #78080G on four corners of the plastic carrier to secure the gasket placement and seal the corners during installation.
15. Refer to the engine manufacturer's specifications for fastener torque value and sequence.

97146663

Date: 9-19-17