



# LAKEWOOD DRIVE SHAFT SAFETY LOOP #18022 INSTALLATION INSTRUCTIONS

Fits 1993-2002 CAMARO/FIREBIRD

The Lakewood Drive Shaft Safety Loop is made from 1/4" thick steel and is 2" wide which complies with specifications stated in the NHRA & IHRA rule books. This safety loop is designed to fit near transmission tail shaft in the tunnel area.

**WORK SAFELY!** Installation of this Drive Shaft Safety Loop requires working underneath the vehicle. **USE EXTREME CARE AND CAUTION WHEN WORKING UNDERNEATH ANY VEHICLE. Never get near or under vehicle until you are confident that it is safely supported and will not move or fall from its raised position. DO NOT USE A BUMPER JACK.**

## PREPARATION FOR INSTALLATION

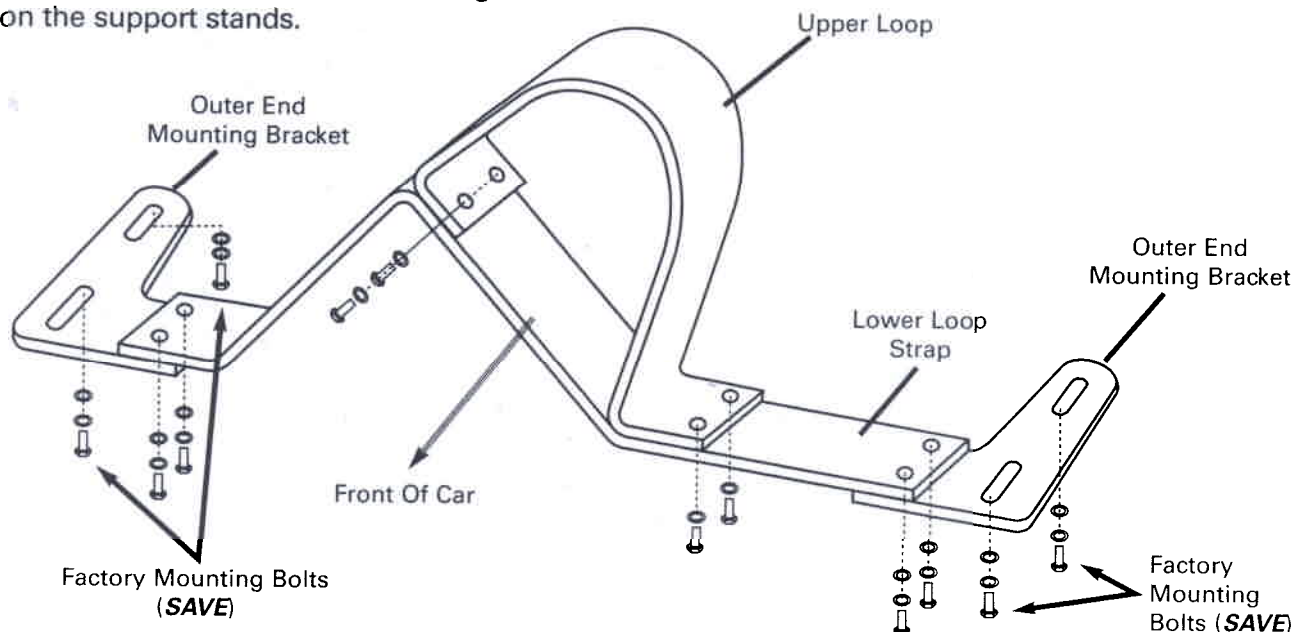
1. Place vehicle on solid level surface such as a garage floor to ensure safe installation.
2. Place wheel blocks or wedges in front of and behind both rear wheels to prevent movement in either direction.
3. Carefully place floor jack under front engine cross member. Be careful not to damage rack and pinion unit.
4. Raise front of vehicle up with floor jack and place automotive approved support stands having adequate load capacity under lower control arms.
5. Lower floor jack until control arms are resting securely on the support stands.

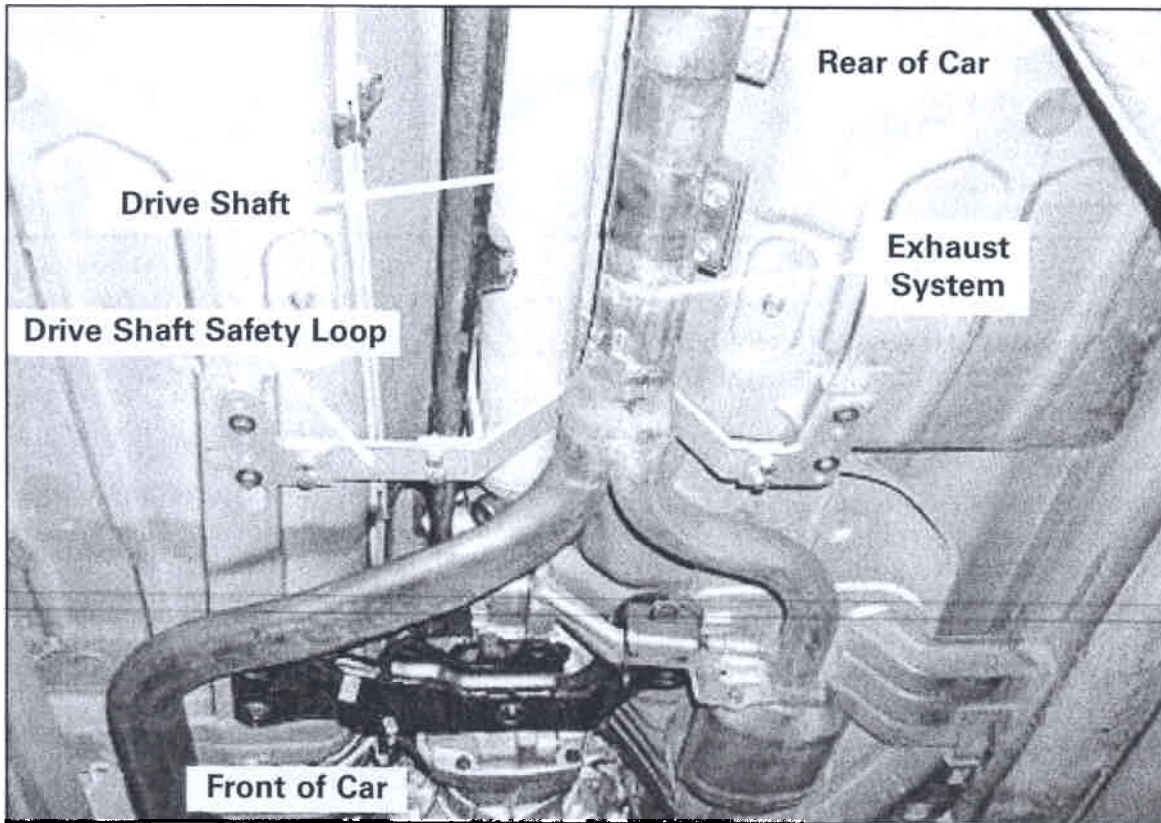
**CAUTION: DO NOT BEGIN THIS INSTALLATION UNTIL YOU ARE CONFIDENT THAT VEHICLE IS SECURE AND SAFELY SUPPORTED.**

## DRIVE SHAFT SAFETY LOOP INSTALLATION

**NOTE:** Drive shaft does not have to be removed.

1. Remove sheet metal cross member below the front portion of the drive shaft. Be sure to save the four factory mounting bolts as they will be re used.
2. Attach the drive shaft loop outer end mounting brackets, using the factory GM bolts in the slotted holes. (See bolt pattern illustration below).  
**NOTE:** Drive shaft cross-member should be positioned between floor pan and outer end mounting brackets (see photo).
3. Attach the drive shaft cross member strap to the outer end mounting brackets using the 3/8" bolts supplied.
4. Position upper loop by rotating over front drive shaft yoke, from driver side. Attach using 3/8" bolts & lock washers supplied, coming up from bottom.
5. Position outer end mounting bracket all the way to rear on driver's side and all the way forward on passenger side. This keeps the loop aligned parallel with driveshaft.
6. Tighten all bolts securely.





**PHOTO SHOWS FULLY INSTALLED DRIVE SHAFT SAFETY LOOP.**

### ***TECHNICAL SERVICE***

A highly trained technical service department is maintained by Lakewood Industries to answer your technical questions, provide additional product information and offer various recommendations. See your local retailer of Lakewood products for specific prices. Technical service calls, correspondence and warranty questions should be directed to the following address:

***RETAIN THIS INSTRUCTION SHEET FOR FUTURE REFERENCE.***