

170 AGGRESSOR INSTALL INSTRUCTIONS



OEM Seat Hardware



Passenger

Driver

Simpson Mounts #110

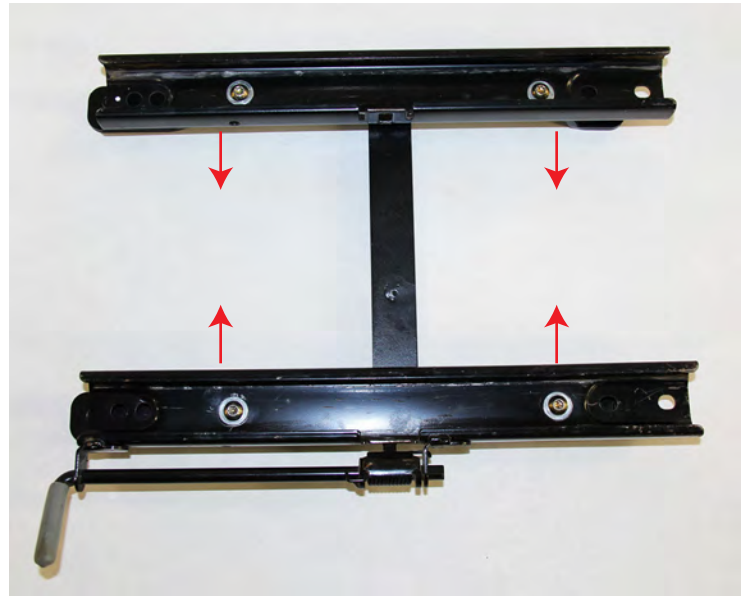


Passenger

Driver

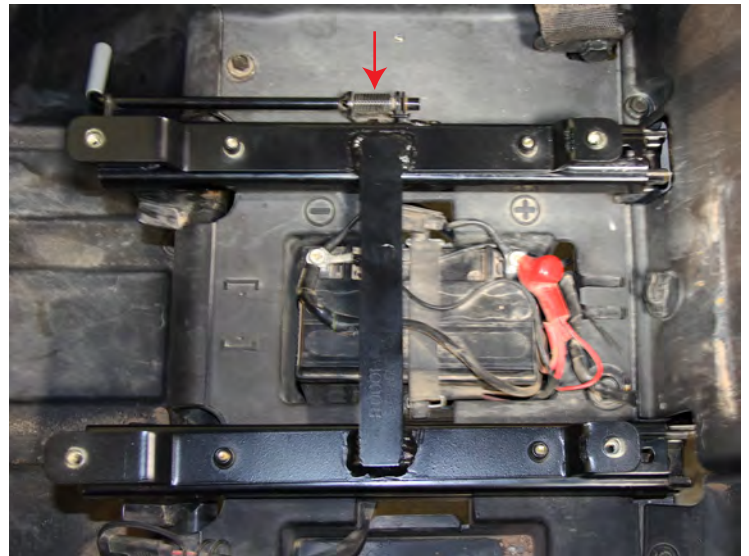
STEP #1 Driver Side

Using the factory screws and washers mount the Simpson Mounts to the OEM Driver Sliders. When mounting push the factory sliders towards the center of the Simpson mount to eliminate any side to side play in the factory mount when remounted into the vehicle. This will allow the slider lever to engage and stop the slider from moving back and forth without releasing the lever. This might take a couple of test fits and adjustments.



STEP #2

Make sure there is no play side to side and that the retaining lever engages and will not disengage without using the lever.



STEP #3

Remove the seat cushion and using the four 3/4" 1/4-20 screws and washers provided bolt the seat to the mounts. You can adjust the seat from left to right to obtain the desired position then tighten all four screws to securely fasten the seat to the mounts. Reinstall the seat cushion.



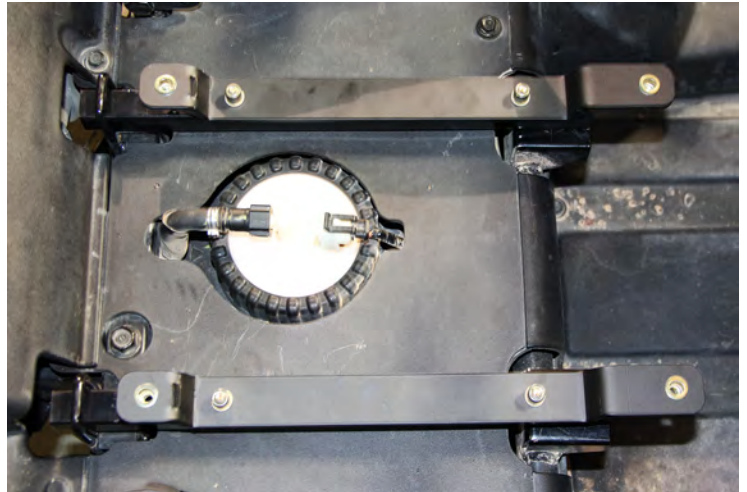
STEP #1 Passenger Side

Using the factory screws and washers mount the Simpson Mounts to the OEM Rails as shown in the picture.



STEP #2

Use the factory mounting nuts to mount the rails into the vehicle and tighten.



STEP #3

Remove the seat cushion and using the four 3/4" 1/4-20 screws and washers provided loosely mount the seat to the rails. Push the seat towards the center of the vehicle and tighten the four 1/4-20 screws. This will provide the clearance needed to access the gas cap. Reinstall the seat cushion.



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Installation instructions for the 2018 Wildcat XX

Driver Seat Installation

Simpson Driver Side Mount Kit

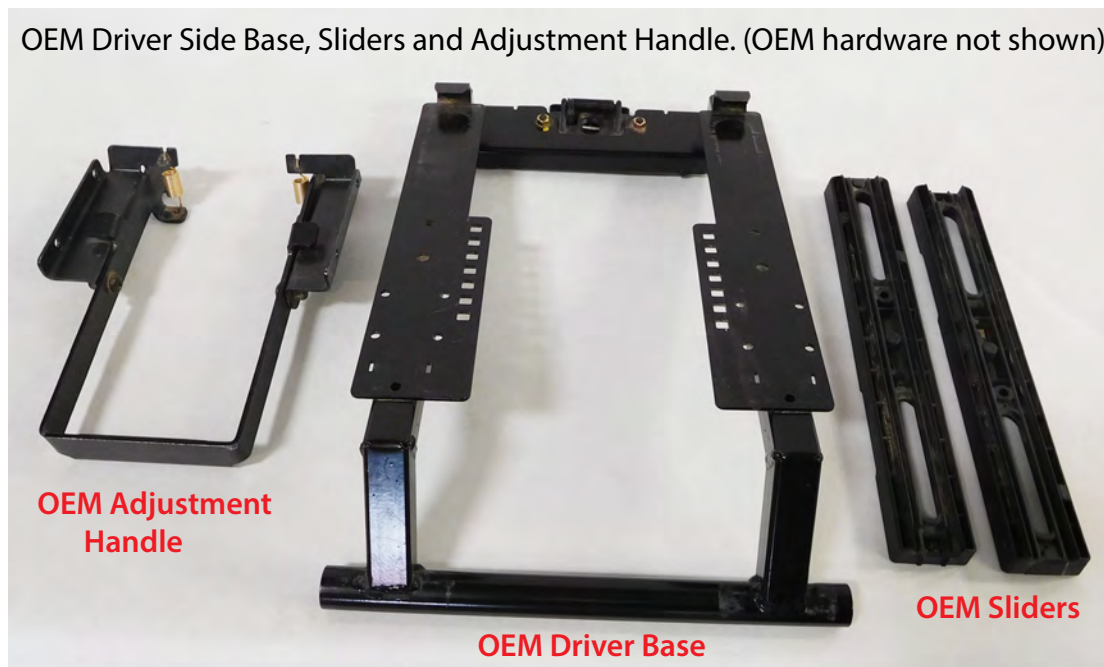


Simpson Driver Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 8 - 6mm Nylon Lock Nuts
- 6 - 1/4/20 X 3/4" Bolts
- 6 - 1/4 Washers

1. Remove the Factory Driver Seat from the vehicle. Remove the OEM Driver Base from the seat and disassemble it into the four parts shown below.

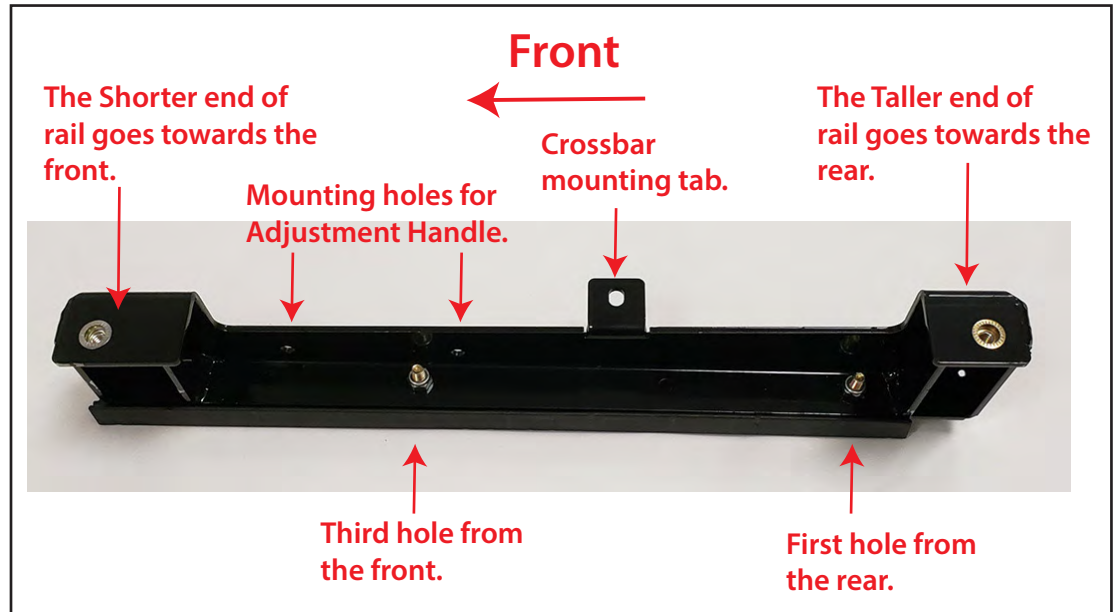
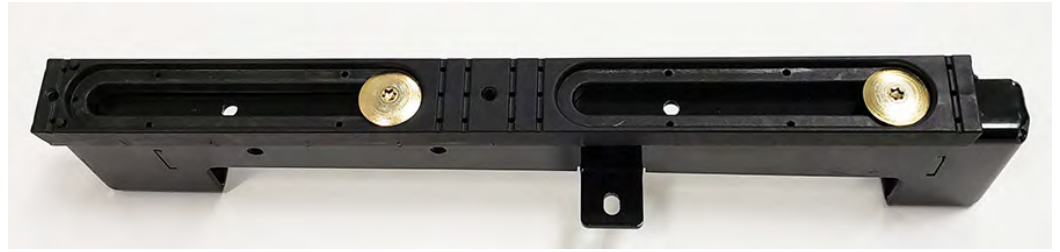
OEM Driver Side Base, Sliders and Adjustment Handle. (OEM hardware not shown)



2. Using the factory slider bolts and four of the supplied 6mm nylon lock nuts bolt the OEM sliders to each Simpson rail as shown below. Make sure the slider is oriented properly front/back. The back part of the slider is cut out to allow it to slide under the hooks that are on the back of the OEM Driver Base.



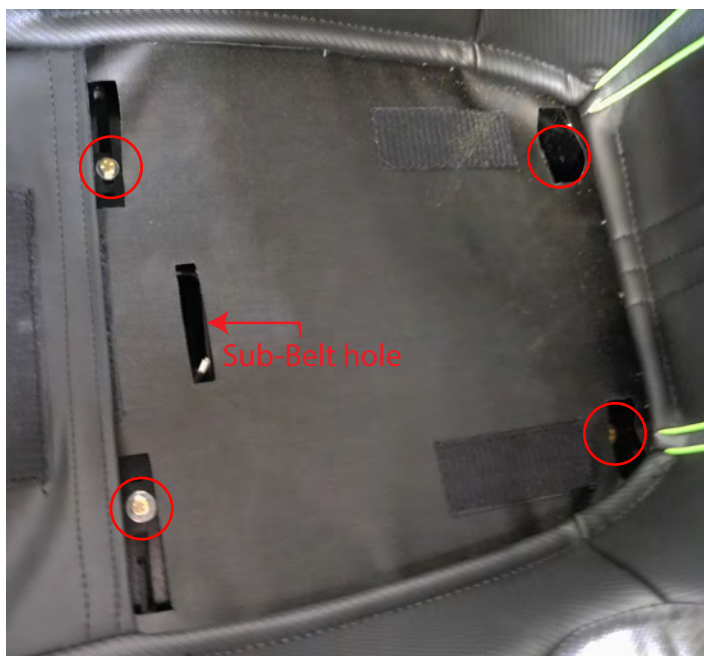
OEM Slider Bolts



3. Using the OEM Black Torx Head Screws attach the OEM sliders with the Simpson rails to the OEM driver base.
4. Using the factory bolts and 4 of the supplied 6mm nylon lock nuts fasten the OEM slider adjustment handle to the SIMPSON rails as shown in photo below. Using 2 of the 1/4-20x3/4" bolts and 2 washers bolt on the crossbar bar as shown in the photo below.
5. Clip the complete assembly back into the vehicle as shown below.



6. Position the Simpson seat on the mount then secure it to the mount using four 1/4-20x3/4" bolt and washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



Passenger Seat Installation

Simpson Passenger Side Mount Kit



Simpson Passenger Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 6 - 6mm X 20mm Hex Head Flange Bolts
- 6 - 6mm Washers
- 6 - 6mm Locknuts
- 4 - 1/4-20x 1" Bolts
- 4 - 1/4" Washers

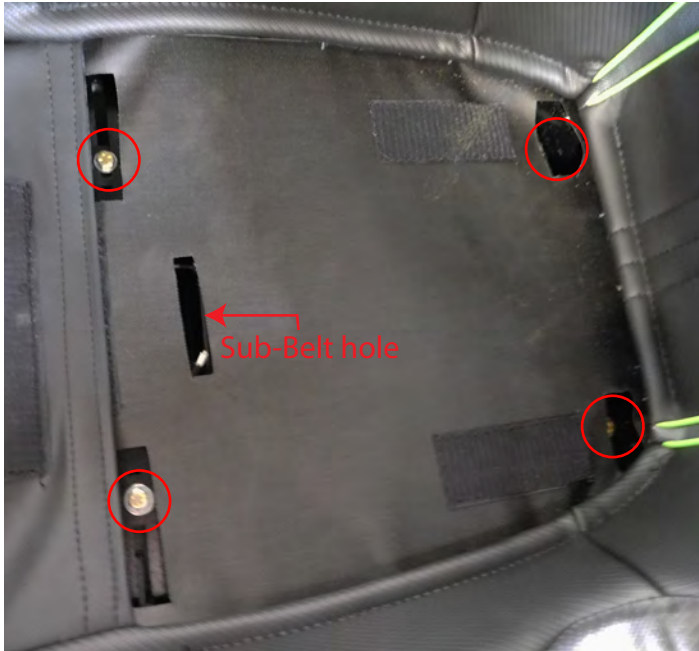


OEM Passenger Seat Frame
With Cushions Removed

7. Remove the factory passenger seat from the vehicle. Use a Torx bit to remove the factory cushions from the frame. Using the 4 - 6mm x 20mm Hex Head Flange Bolts, 4 - 6mm locknuts and 4 - 6mm washers install the Simpson rails and crossbar to the OEM frame as shown in the picture below. Then remount the frame with the rails back into the vehicle



8. Once the frame and rails are mounted back into the vehicle position the Simpson seat on the rails then secure it to the mount using 4- 1/4-20x1" bolt and washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



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Installation instructions for the 2019 Honda Talon

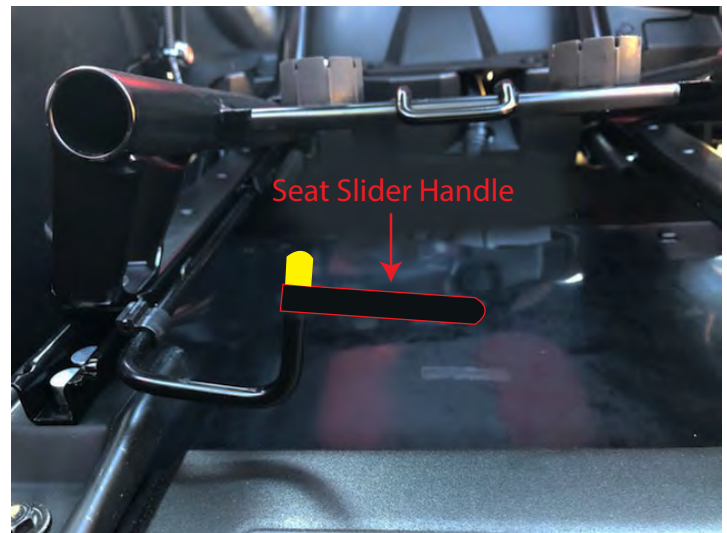
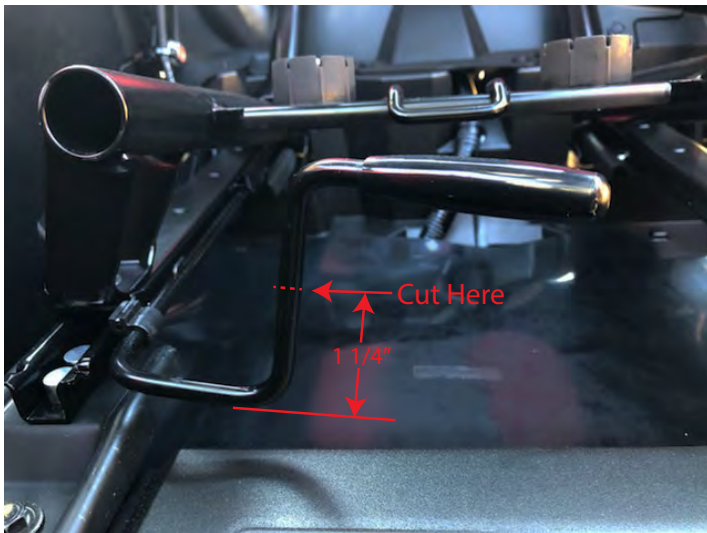
Driver Seat Installation



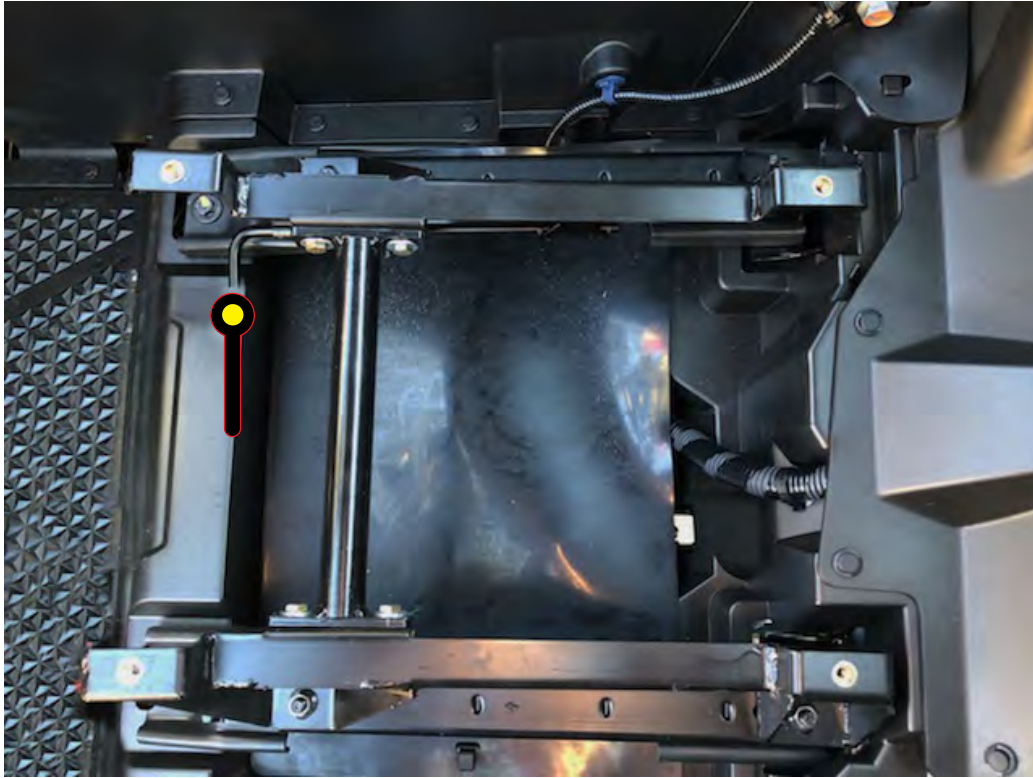
Driver Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 8 - 1/4-20 X 3/4" Bolts
- 8 - 1/4 Washers
- 1 - Seat Slider Handle
- 1 - Rubber Cap

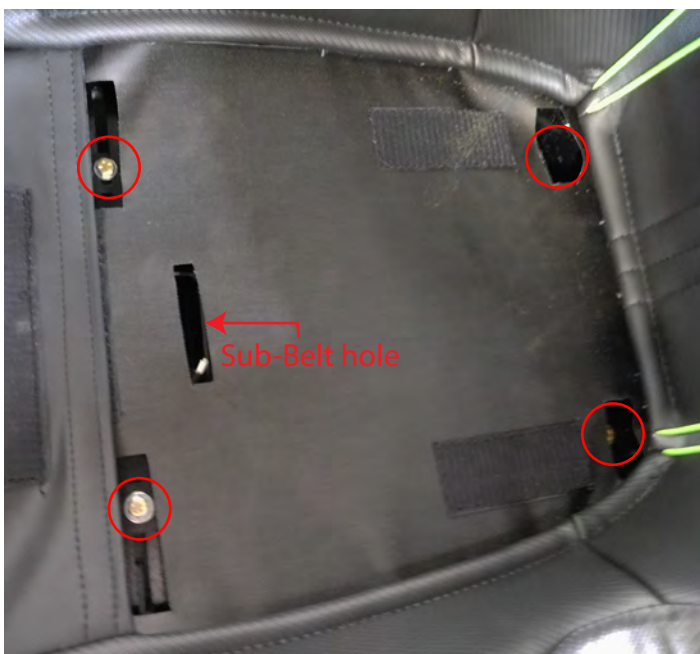
1. Remove the factory bottom cushion from the driver seat. Then remove the four factory seat mounting bolts and remove the factory seat from the vehicle. Next cut off the factory slider mechanism handle 1 1/4" above the bottom bend as shown below. Slide on the provided seat slider handle and tighten the set screw, we recommend using blue loctite to prevent the set screw from coming loose. Cover up the cut end with the rubber cap.



2. Using the four factory seat mounting bolts loosely bolt in the Simpson rails. Next use four 1/4-20 x 3/4" bolts and four 1/4" washers to bolt the crossbar to the rails and tighten. Then tighten the four factory seat mounting bolts to secure the Simpson rails to the vehicle. See the picture below.



3. Position the Simpson seat on the mount then secure it to the mount using four 1/4-20x3/4" bolts and washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



Passenger Seat Installation

Simpson Passenger Side Mount Kit



Passenger Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 8 - 1/4/20x 1" Bolts
- 8 - 1/4" Washers

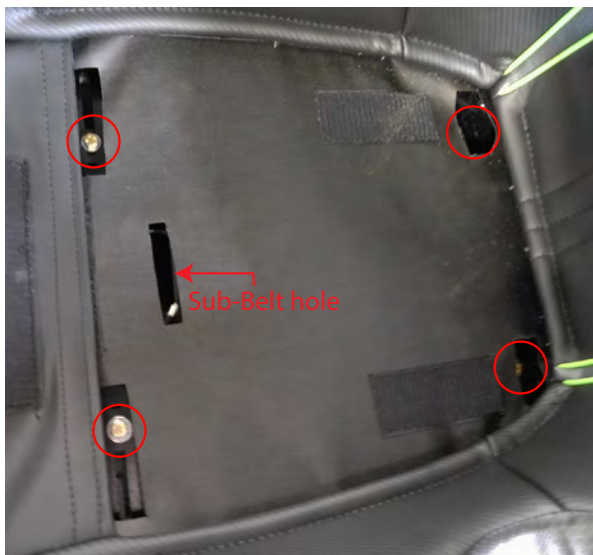
1. Remove the factory bottom cushion from the passenger seat frame. Next remove the front plastic covers to expose the front two factory seat mount bolts. Then remove all four of the seat mounting bolts and remove the seat from the vehicle. See the below picture.



2. Using the 4 factory seat mounting bolts loosely bolt in the Simpson rails. Next use four 1/4/20 x 3/4" bolts and four 1/4" washers to bolt the crossbar to the rails and tighten. Then tighten the four factory seat mounting bolt to secure the Simpson rails to the vehicle. See the below picture.



3. Position the Simpson seat on the mount then secure it to the mount using four 1/4-20x3/4" bolts and washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



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Installation instructions for the 2019 Wildcat XX

Driver Seat Installation

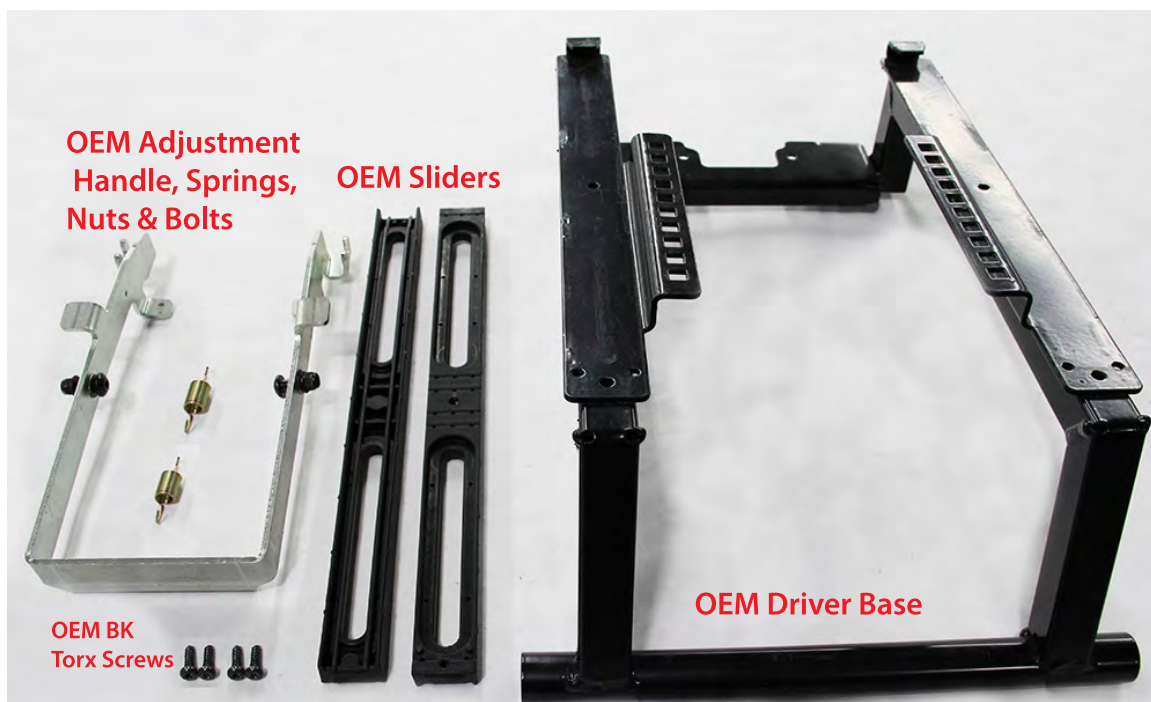
Simpson Driver Side Mount Kit



Simpson Driver Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 2 - Slider Handle Brackets (left & right)
- 6 - 6mm x 20mm Flange Bolts
- 10 - 6mm Nylon Lock Nuts
- 10 - 6mm Washers
- 4 - 1/4-20 x 1" Bolts
- 4 - 1/4 x 3/4" Washers
- 4 - 5/8" x 1" Spacers

1. Remove the Factory Driver Seat from the vehicle. Remove the OEM Driver Base from the seat and disassemble it into the parts needed, shown below.



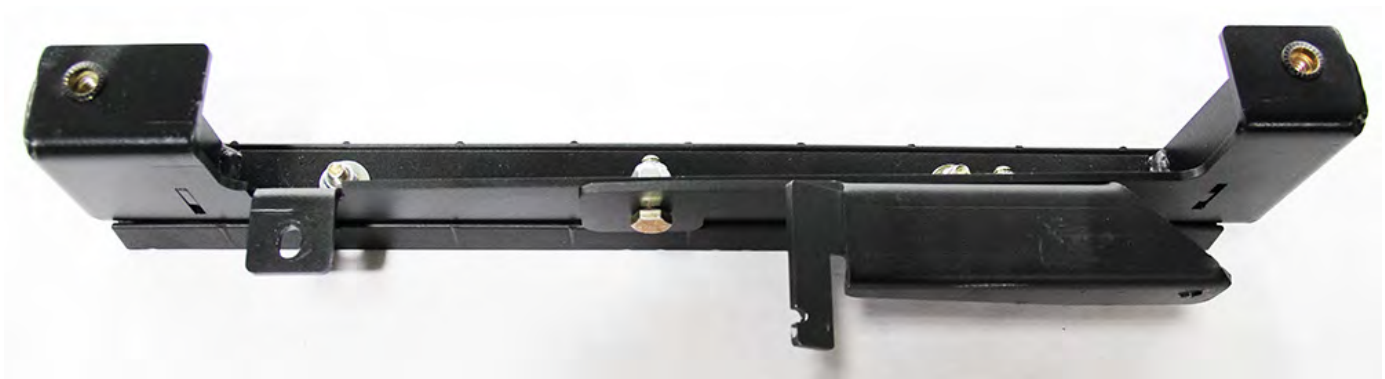
2. Using the factory slider bolts and four of the supplied 6mm nylon lock nuts bolt the OEM sliders to each Simpson rail as shown below. Make sure the slider is oriented properly front/back. The back part of the slider is cut out to allow it to slide under the hooks that are on the back of the OEM Driver Base.



OEM Slider Bolts



3. Then attached the supplied Slider Handle Brackets to the rails using the four of the 6mm x 20mm flange bolts, 6mm washers and 6mm nylon lock nuts.



4. Use the four OEM Black Torx Head Screws attach the OEM sliders with the Simpson rails to the OEM driver base.
5. Using the OEM adjustment handle bolts and lock nuts attach the OEM adjustment handle to the Slider Handle Brackets, then attached the OEM springs. See assembly picture below.
6. Then attached the Crossbar from the bottom using two 6mmx 20mm flange bolts, 6mm washers and 6mm nylon lock nuts.

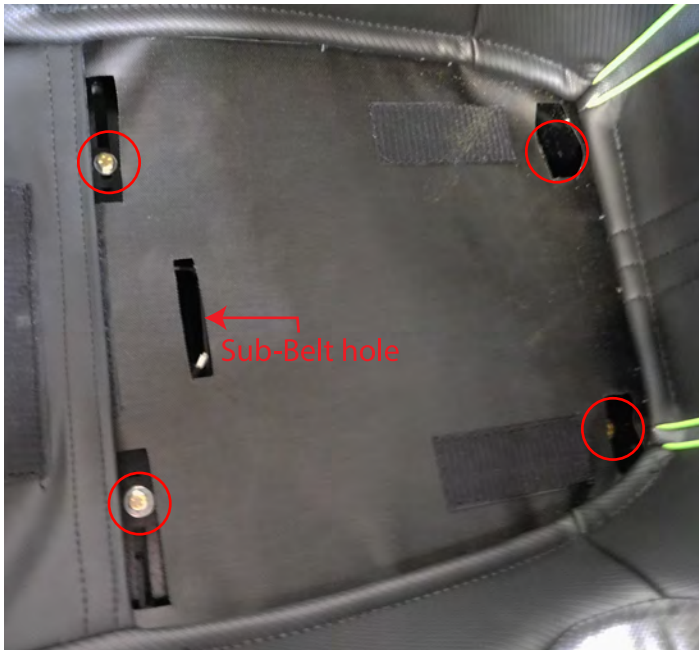
Assembly Picture





7. When mounting the driver seat use the four 3/8" spacers to achieve the standard height. At the standard height the driver seat will be the same height as the passenger seat. Removing the spacers will lower the driver seat 3/8" for those that might desire a lower seating position.

8. Position the Simpson seat on the mount then secure it to the mount using four 1/4-20 x 1" bolt and 1/4 x 3/4" washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



Passenger Seat Installation

Simpson Passenger Side Mount Kit



Simpson Passenger Side Mount Kit Contents:

- 2 - Rails
- 1 - Crossbar
- 6 - 6mm X 20mm Flange Bolts
- 6 - 6mm Washers
- 6 - 6mm Locknut's
- 4 - 1/4/20x 1" Bolts
- 4 - 1/4" Washers



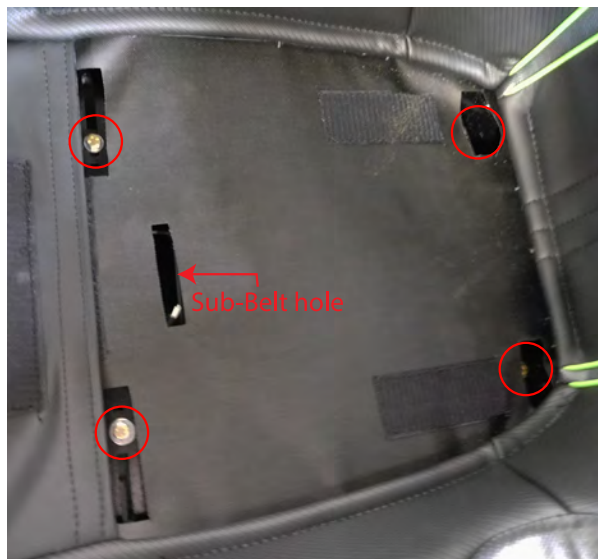
OEM Passenger Seat Frame With Cushions Removed

The picture is of a 2018 model it is slightly different from the 2019 but bolts in the same way.

9. Remove the factory passenger seat from the vehicle. Use a Torx bit to remove the factory cushions from the frame. Using the 4 - 6mm x 20mm Hex Head Flange Bolts, 4 - 6mm locknut's and 4 - 6mm washers install the Simpson rails and crossbar to the OEM frame as shown in the picture below. Then remount the frame with the rails back into the vehicle



10. Once the frame and rails are mounted back into the vehicle position the Simpson seat on the rails then secure it to the mount using 4- 1/4-20x1" bolt and washers, see below. If using a sub-belt make sure to mount it to the crossbar and feed it through the sub-belt hole in the seat before mounting the seat. Finally place the seat cushion on the seat base. If using a sub-belt feed it through the seat cushion before attaching it to the seat base.



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Can-Am Maverick X3 Seat Mounting Instructions



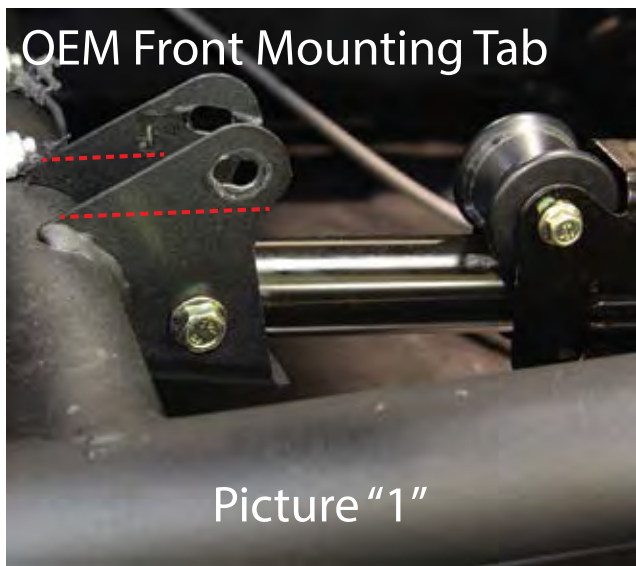
Hardware



Can-Am Maverick X3 Mounting Kit

Contents:

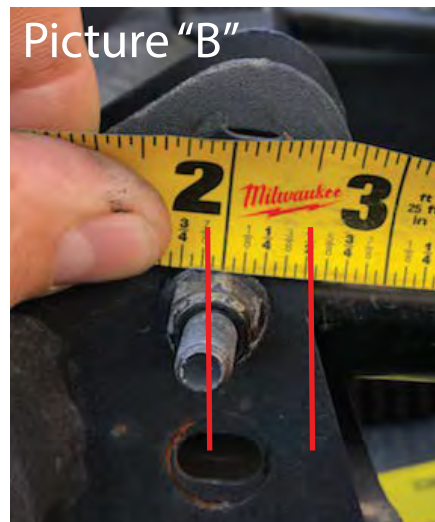
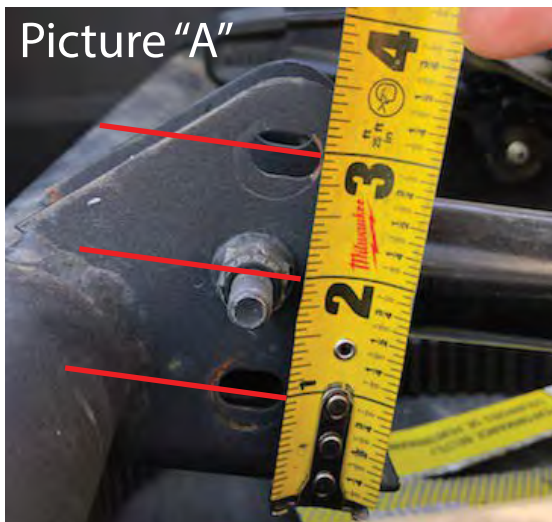
- 2 - Rails
- 1 - Crossbar Support / Anti-Submarine Belt Mount
- 2 - 3/4" tall aluminum spacers
- 1 - 1/4 -20 x 2" bolt (slider arm stop)
- 8 - Grade 8 1/4-20 x 1" bolts
- 4 - 1/4" 5/8" dia. washers (use to mount crossbar)
- 4 - 1/4" 3/4" dia. washers (use to mount seat to Simpson mount)



OEM 2" Spacer



Simpson 3/4" Spacer



1. Remove the OEM seats and OEM seat slider rails. Replace the rear OEM 2" spacer with the 3/4" Simpson spacer provided. There are 3 different seat height mounting position options.

Option #1 - Use the top hole in the OEM front mounting tab, this option requires no modification to the vehicle but is the highest seat mounting position.

Option #2 - Drill a 3/8" hole 1" down from the center of the top hole in the OEM front mounting tab and 9/16th from the front edge. See pictures 1, 2 & 3 above. This is the lowest seat position without cutting the OEM front mounting tab at the red dotted line show in picture #1.

Option #3 - Mount the OEM seat slider rail using the bottom hole in the OEM front mounting tab and trim the front tab as indicated by the red dotted line in picture #1, this is the lowest mounted seat position possible.

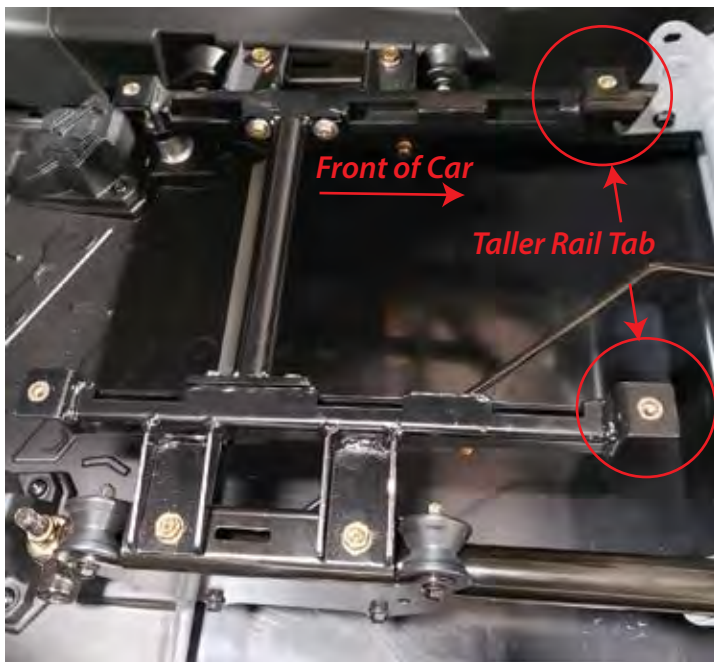
Finally secure the front mounting bolts, then tighten the rear mounting nuts then finish tightening the front mounting bolts.

Location for Front Seats

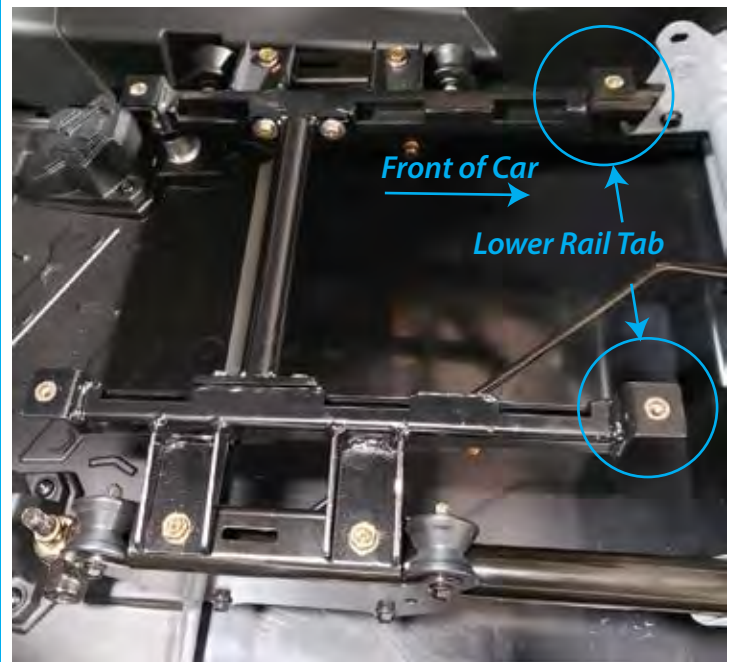
Location for Rear Seats



2. The seat slider arm stop bolt should always be located towards the front of the seat on the right hand side. See the above photo for the proper location of the seat slider arm stop bolt. Screw in the 1/4"-20 x 2" bolt into the correct hole and tighten.



FRONT SEATS



REAR SEATS

3. **FRONT SEATS:** For front seats arrange the SIMPSON mount so that the taller rail tab is towards the front of the vehicle. Using the OEM mounting hardware loosely attach the rails to each slider.

- 3a. **REAR SEATS:** For rear seats rotate the SIMPSON mount 180° so that the lower rail tab is towards the front of the vehicle. Using the OEM mounting hardware loosely attach the rails to each slider.



4. Attach the crossbar support using (4) of the 1/4"-20 bolts and (4) of the 1/4" 5/8" dia. washers supplied in the kit. Tighten down all four cross support bolts then tighten the four OEM bolts securing the rails to the OEM sliders. If using an Anti-Submarine belt attach it to the cross support.



5. Using the remaining (4) 1/4"-20 bolts and 1/4" 3/4" dia. washers supplied in the kit attach the seat to the seat rails. Adjust the seat position to your liking then tighten the four bolts securing the seat to the rails. If using a Anti-Submarine belt feed it through the seat base as you set the seat on to the rails.



6. Finally place the seat cushion on the seat base and secure it using the Velcro. If using a Anti-Submarine belt feed it though the cushion before securing it to the seat base.



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Installation instructions for the Polaris Pro XP

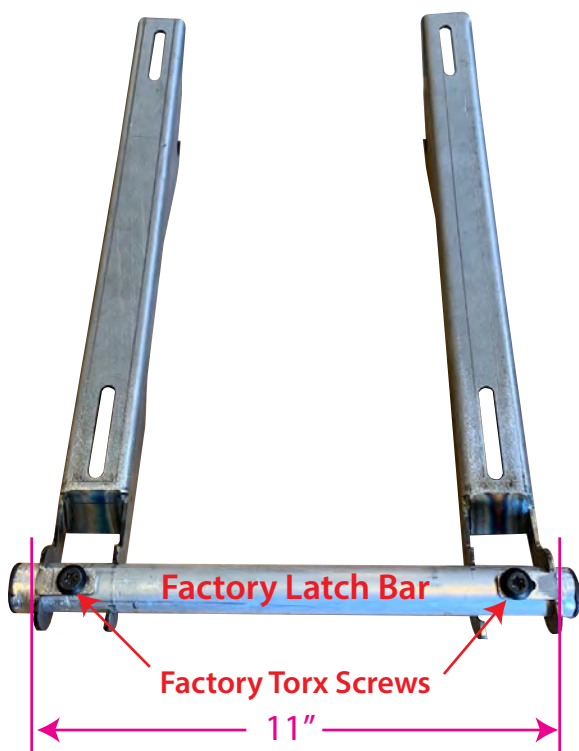
Simpson XP Pro Seat Mounting Kit



Contents:

- 2 - Rails
- 4 - 1/4-20 x 1" Bolts
- 8 - 1/4 x 3/4" Washers
- 8 - 1/4-20 Nylon Lock Nuts

1. Remove the factory seats from the vehicle, at the bottom rear of each of the factory seats remove the two factory torx screws that secure the factory latch bar to the factory seats then remove latch bar from the factory seats. Using the factory parts assemble the Simpson seat rails so that the outside edge of the rails are 11 inches apart as shown below.

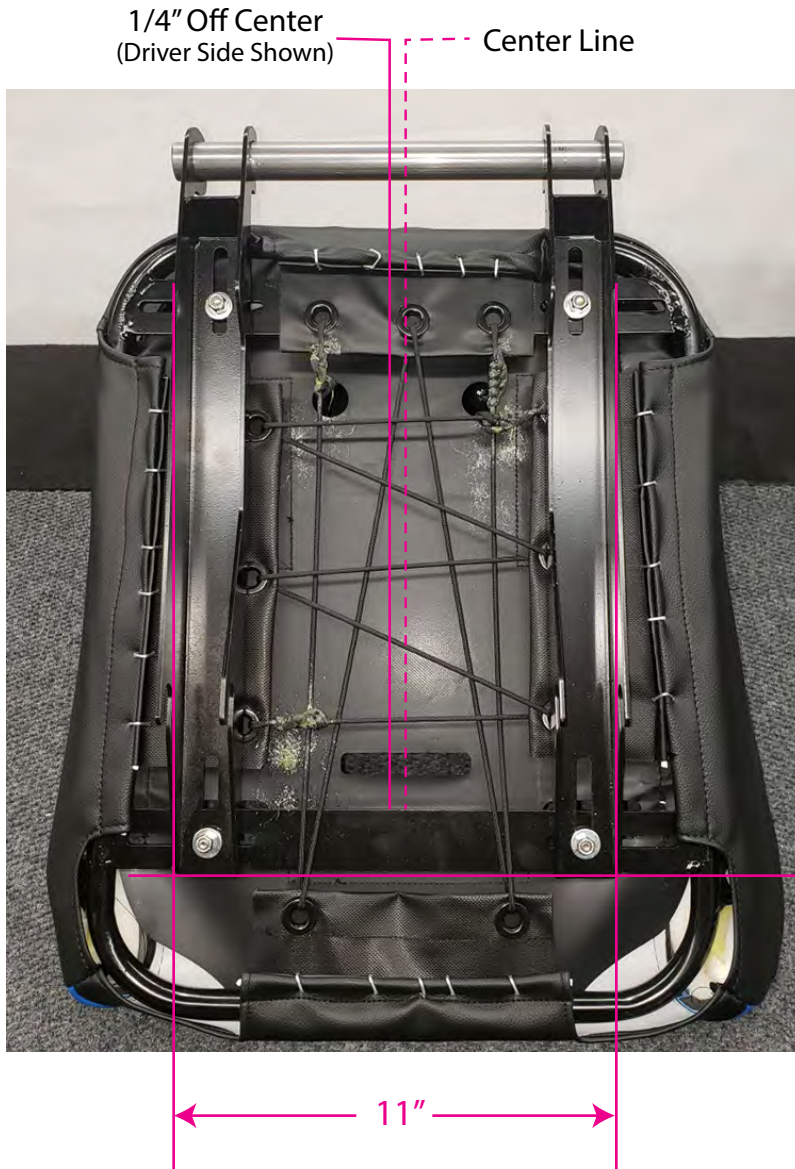


*Helpful Hint

Due to the tight tolerances we want to keep, to make the installation of the latch bar easier you can remove a very small amount of material shown in green below using a file or emery cloth.



2. Remove the seat cushion from the Simpson seat and turn the seat over. Using the four 1/4x20 x 1 bolts, eight 1/4 x 3/4" washers and the four nylon lock nuts mount the Simpson rails as shown below. Below shows our standard mounting position, the mounts give you the ability to alter the seat mounting position if you prefer.

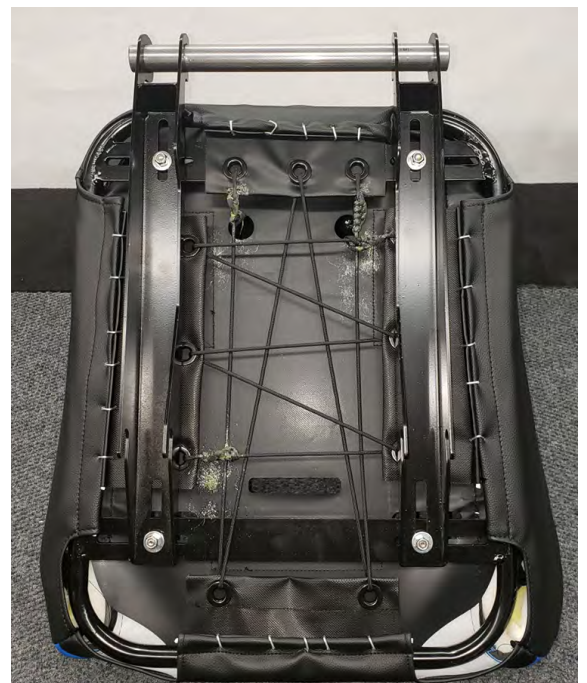


A. The Driver seat should be 1/4" to the left of center when looking at the bottom underside of the seat as shown in the picture. The Passenger seat would set 1/4" off center to the right.

B. The Simpson rails should be arranged so that they are parallel and that the outside edge of the rails measure 11 inches apart.

C. Line the front edge of the Simpson rails with the front edge of the seat's front crossbar.

Line the front edge of the Simpson rails with the front edge of the seat's front crossbar.



3. Install the Simpson seats with the Simpson rails back into the vehicle. If using a sub-belt make sure to feed it through the sub-belt hole in the liner then through the seat cushion and place the seat cushion on the seat base.



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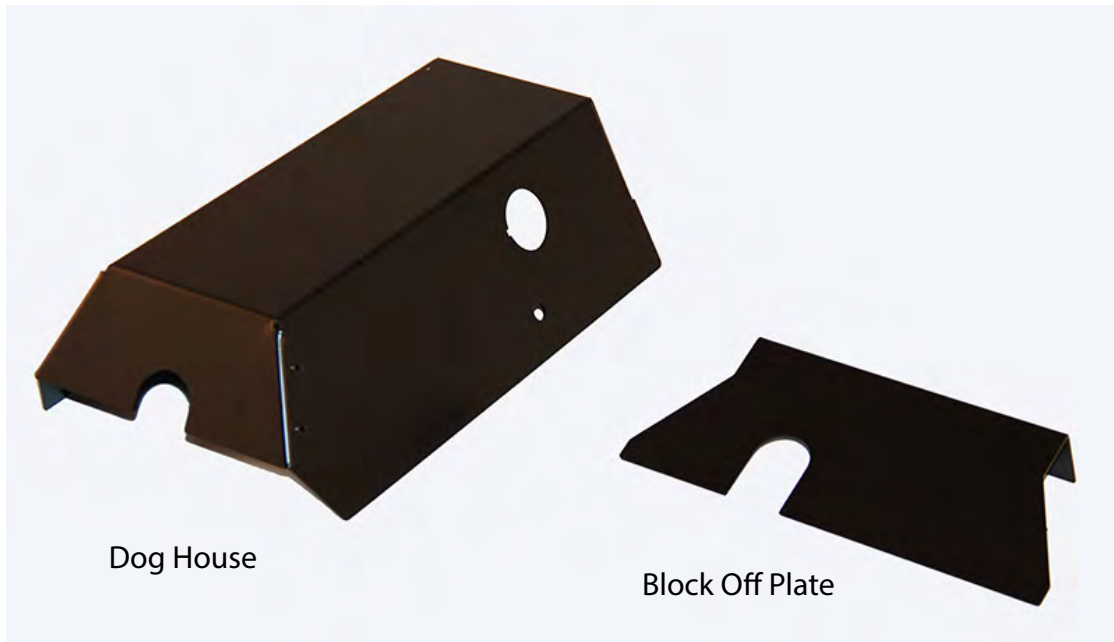
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RZR BENCH INSTALL INSTRUCTIONS

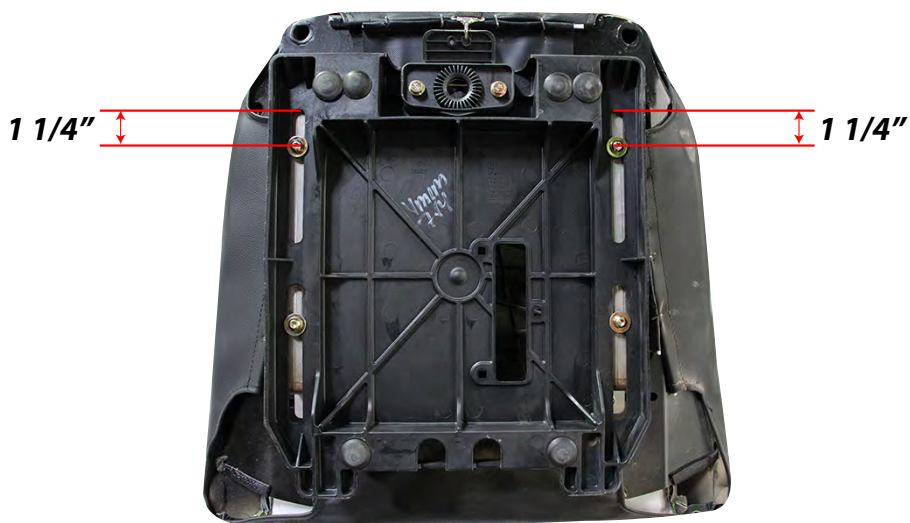
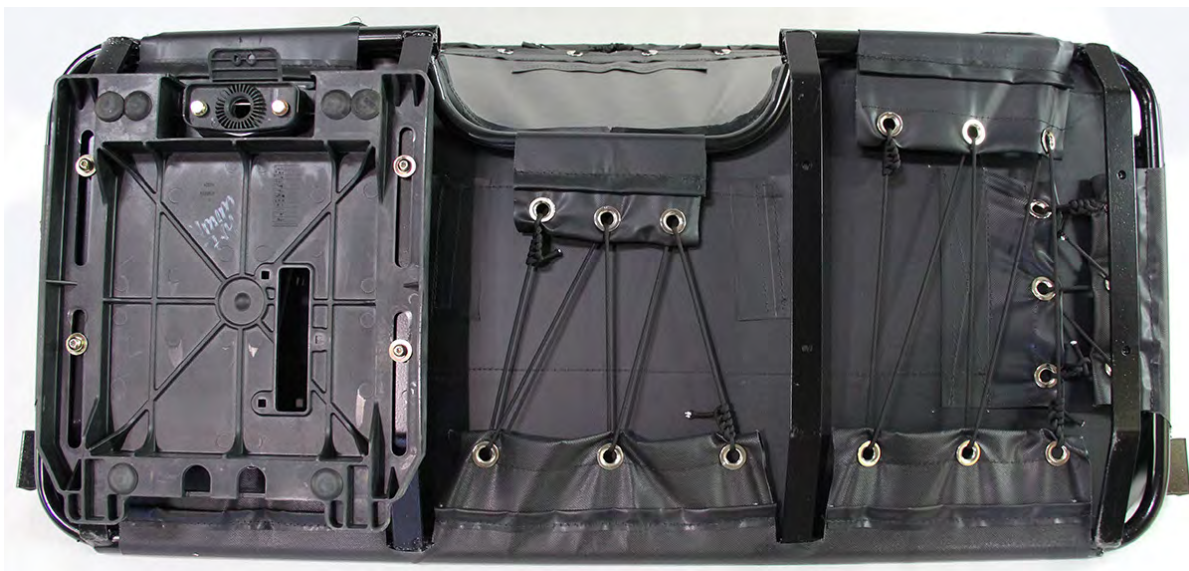


OEM Rear Base(s) and Hardware

STEP #1 Remove the factory rear seats from the vehicle and remove the factory seat bases from the seats. You will also need to remove the factory center console to make room for the bench. Using the factory plastic fasteners install the dog-house and block off plate provided with the bench . The dog house has a spot for the 12V auxiliary plug to be mounted (See the pictures below).

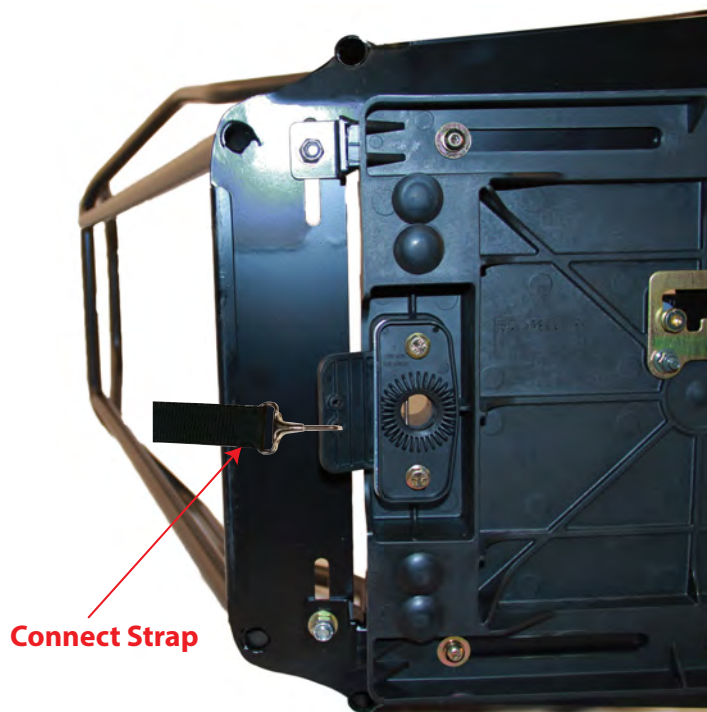
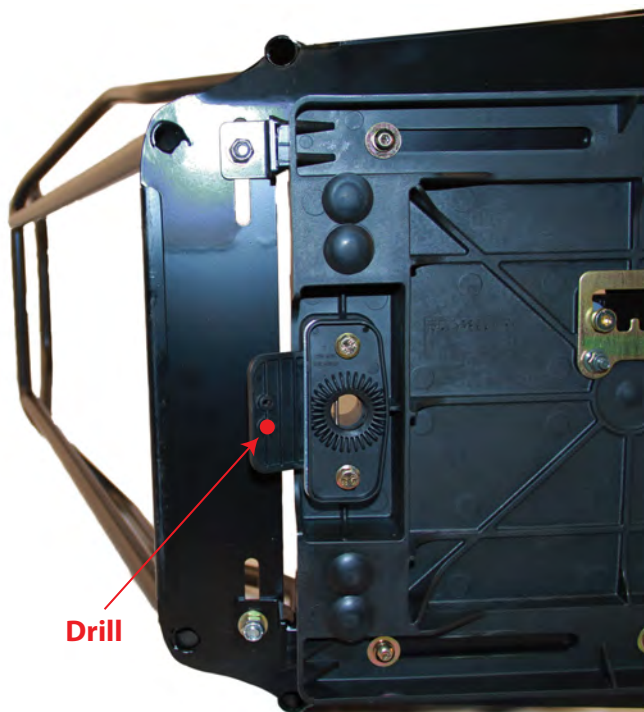


STEP #2 Benches come with the mounts welded to the bottom of the frame and use both the right and left side rear factory bases. Loosely bolt the plastic bases to the bench mounts using the factory hardware. Position the factory screw centers 1 1/4" from the edge of the back slot in the plastic base (see picture below) and tighten. **"VERY IMPORTANT"** Before installing the bench make sure to attach the release straps running down the back of the bench to the OEM release levers otherwise you will not be able to remove the bench (See Step #3).



STEP 3 ***"VERY IMPORTANT"********

Before installing the bench make sure to attach the release straps running down the back of the bench to the OEM release levers otherwise you will not be able to remove the bench from the vehicle. This is made easier by drilling out one of the preexisting holes with a 3/16" drill.



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RZR SEAT INSTALL INSTRUCTIONS

STEP #1 Seats with Factory Sliders, Position the mounts so that the taller tabs are towards the front of the factory seat base.

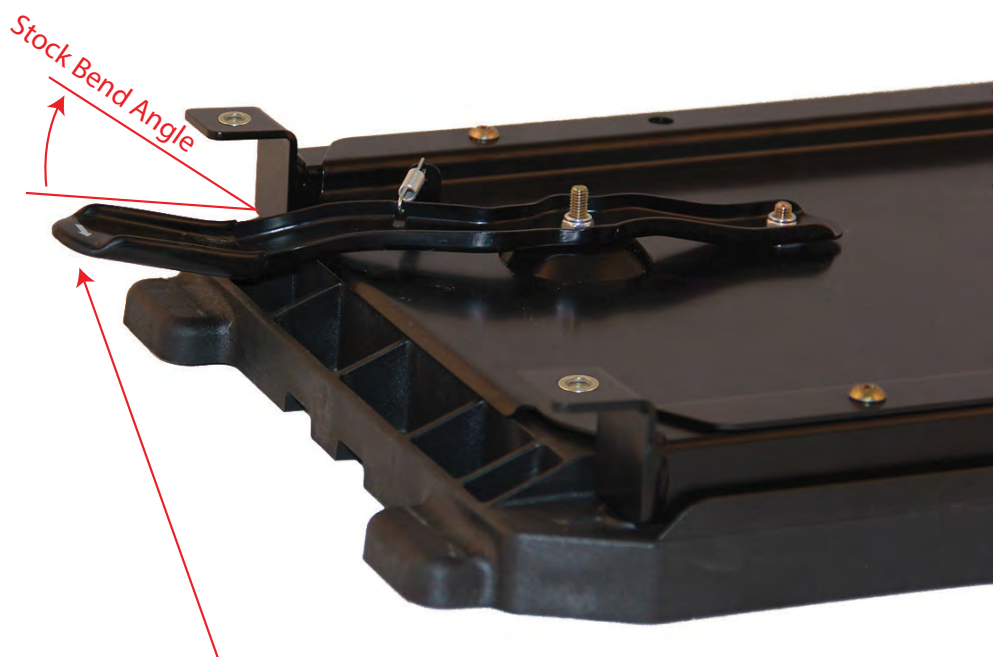


STEP #2

Driver Side: Bolt the rails to the plastic base using the factory hardware and the 1/4-20 lock nuts supplied.
"Do not forget to use the factory spacers so that the base can slide forward and backward."



STEP# 3 Flatten the handle on the factory slider and bolt it to the riv-nuts on the top side of the mounts using the factory 1/4-20 bolts.



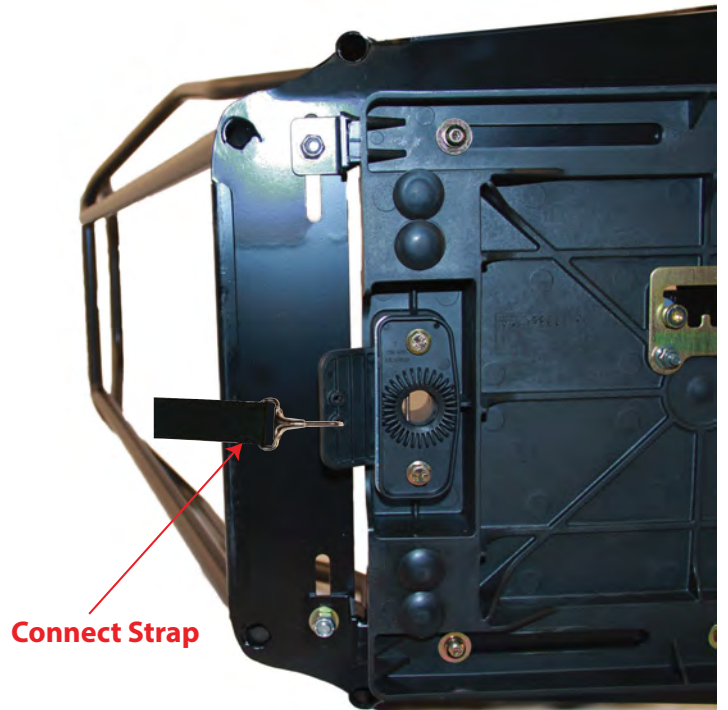
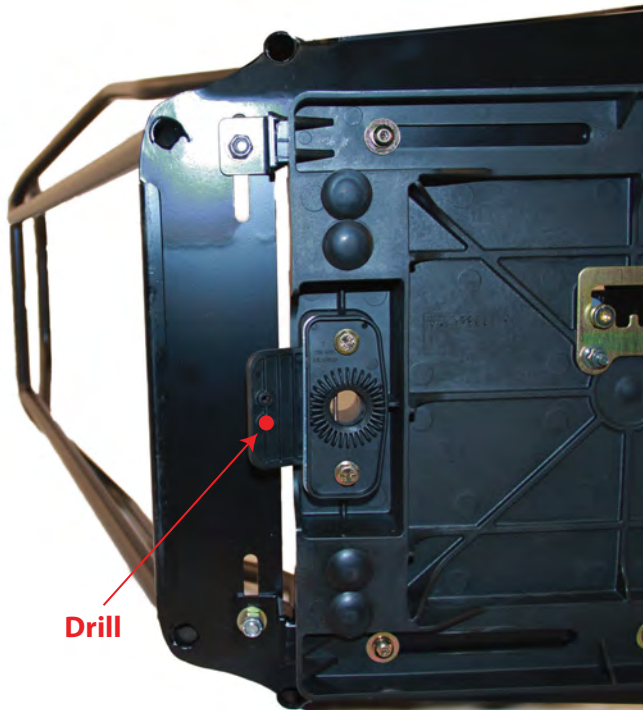
Picture shows flattened handle.

STEP 4 Remove the seat cushion and loosely bolt the entire assembly to the bottom of the seat using the 1/4-20 bolts and washers supplied. Mount the seat in the vehicle, once the desired position is acquired side to side tighten the 1/4-20 bolts that secure the seat to the mounts.



STEP 5 ***"VERY IMPORTANT"********

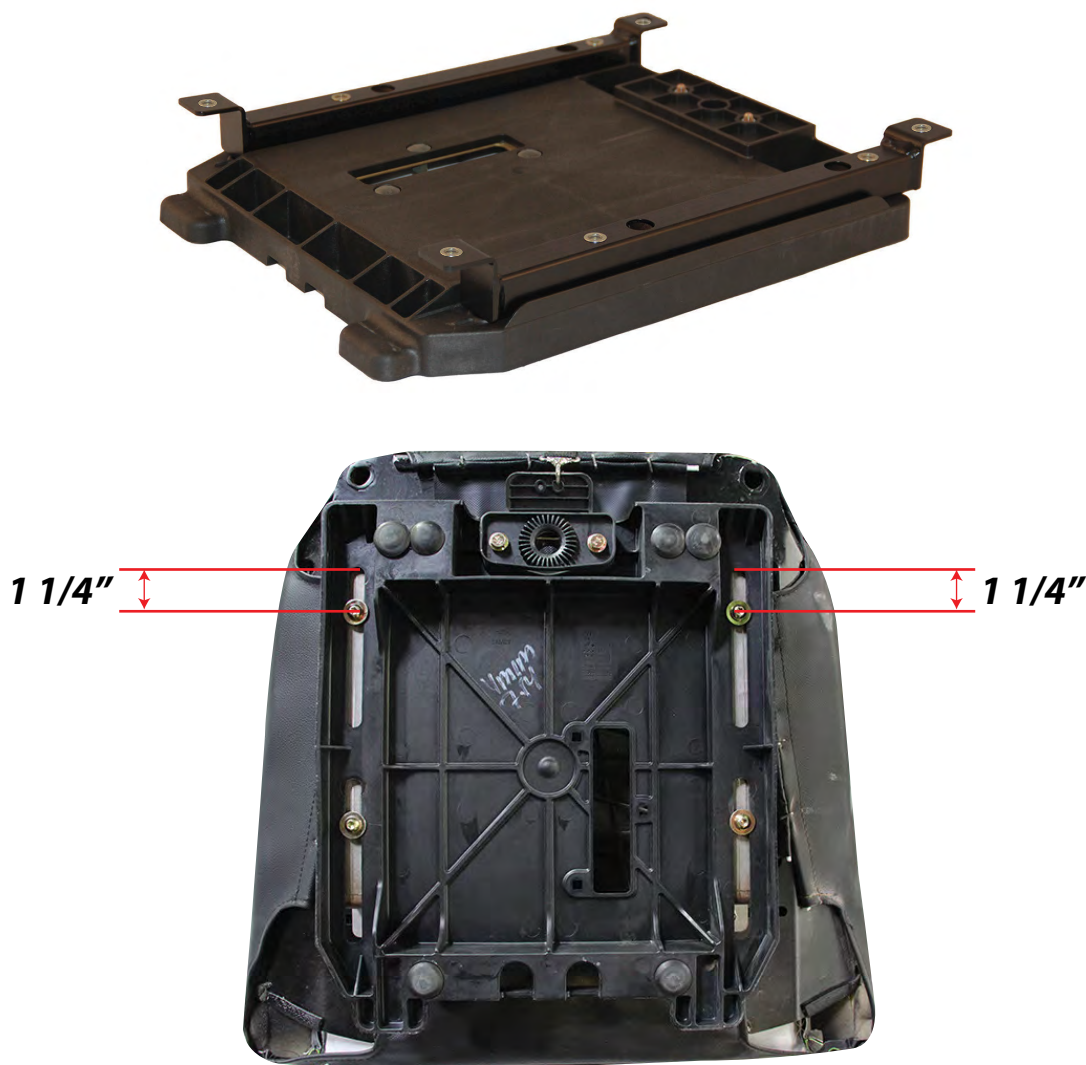
Before installing the seat make sure to attach the release strap running down the back of the seat to the OEM release lever otherwise you will not be able to remove the seat from the vehicle. This is made easier by drilling out one of the preexistence holes with a 3/16" drill.



Seats without factory sliders:

Loosly bolt the mounts to the plastic base using the factory hardware. Position the factory screw centers 1 1/4" from the edge of the back slot in the plastic base (see picture below) and tighten. Remove the seat cushion and loosely bolt the entire assembly to the bottom of the seat (see Step 4) using the 1/4-20 bolts and washers supplied. **"VERY IMPORTANT"** Before installing the seat make sure to attach the release strap running down the back of our seat to the OEM release lever otherwise you will not be able to remove the seat (See Step #5). Mount the seat in the vehicle, once the desired position is acquired side to side tighten the 1/4-20 bolts that secure the seat to the mounts and replace the seat cushion.

Position the mounts so that the taller tabs are towards the front of the factory seat base.



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Installation instructions for the Kawasaki Teryx KRX 1000

Simpson Teryx 1000 Seat Mounting Kit



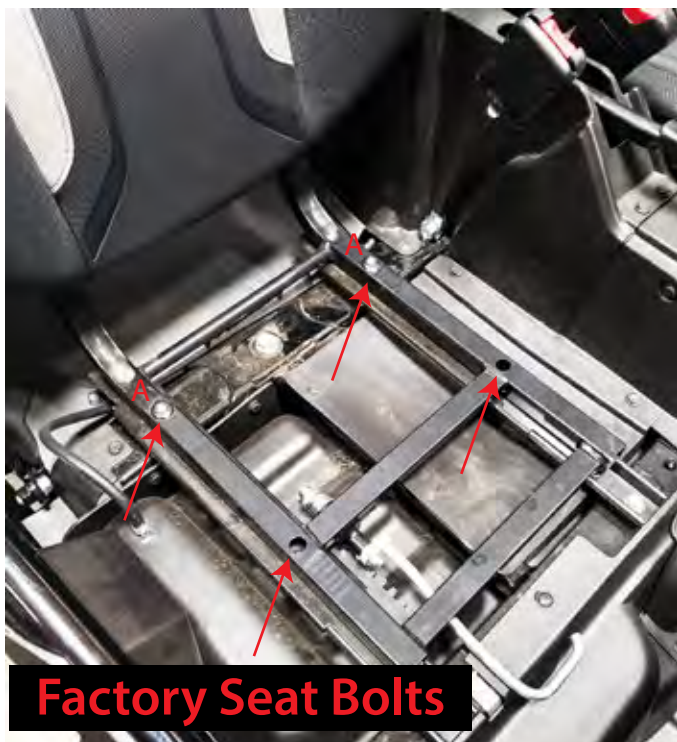
Contents:

1 - Mount

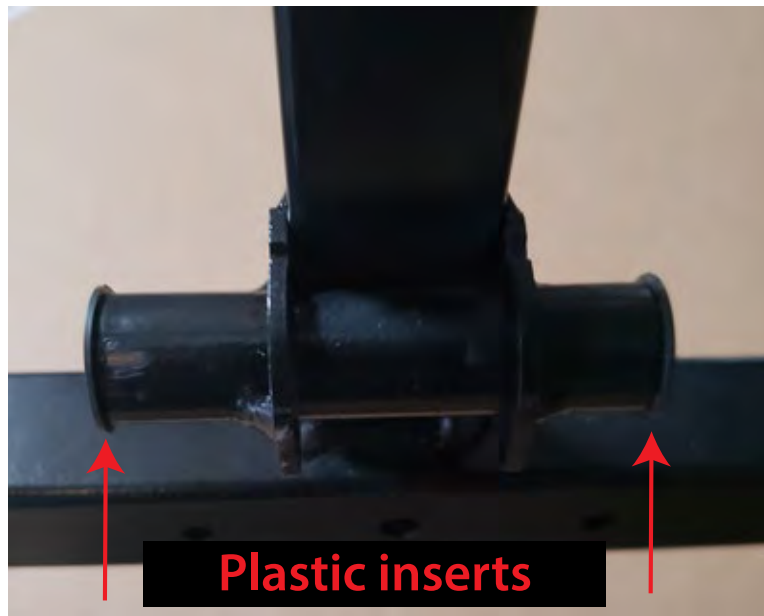
4 - 1/4-20 x 1" Bolts

6 - 1/4 x 3/4" Washers

1. Remove the factory seats from the vehicle. The 4 bolts that hold the seat frame to slider have loctite, we suggest using some heat to help remove the bolts especially on the bolts marked "A" in the below picture. Then remove the slider adjustment handle from the base of the factory seat frames by holding the handle and removing the nut towards the back of the seat.



2. Using a screwdriver carefully remove the plastic inserts from the factory seat frame.



2. Insert the factory plastic inserts into the tube of the Simpson mount and assemble the factory adjustment handle and its parts on to the Simpson mount as shown below.



3. Using the 4 factory bolts mount the Simpson seat mount to the factory slider. Use the 2 longer factory bolts and the 2 supplied 1/4" x 3/4" washers in the front holes closest to the front of the vehicle and the smaller factory bolts in the rear mounting holes.



3. Install the Simpson seats on to the Simpson mounts using the supplied (4) 1/4"-20 x1" bolts and (4) 1/4" x 3/4" washers. If using a sub-belt make sure to feed it through the sub-belt hole in the liner then through the seat cushion and place the seat cushion on the seat base.



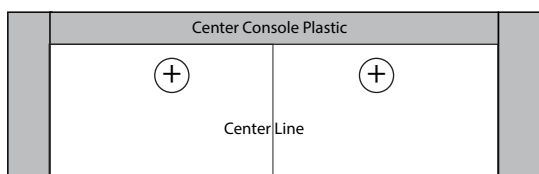
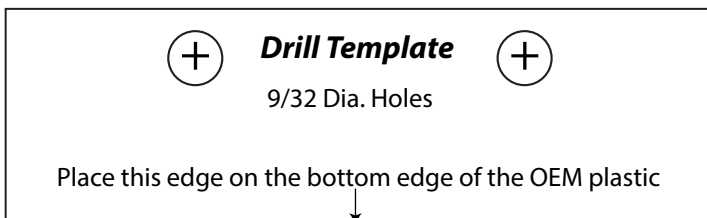
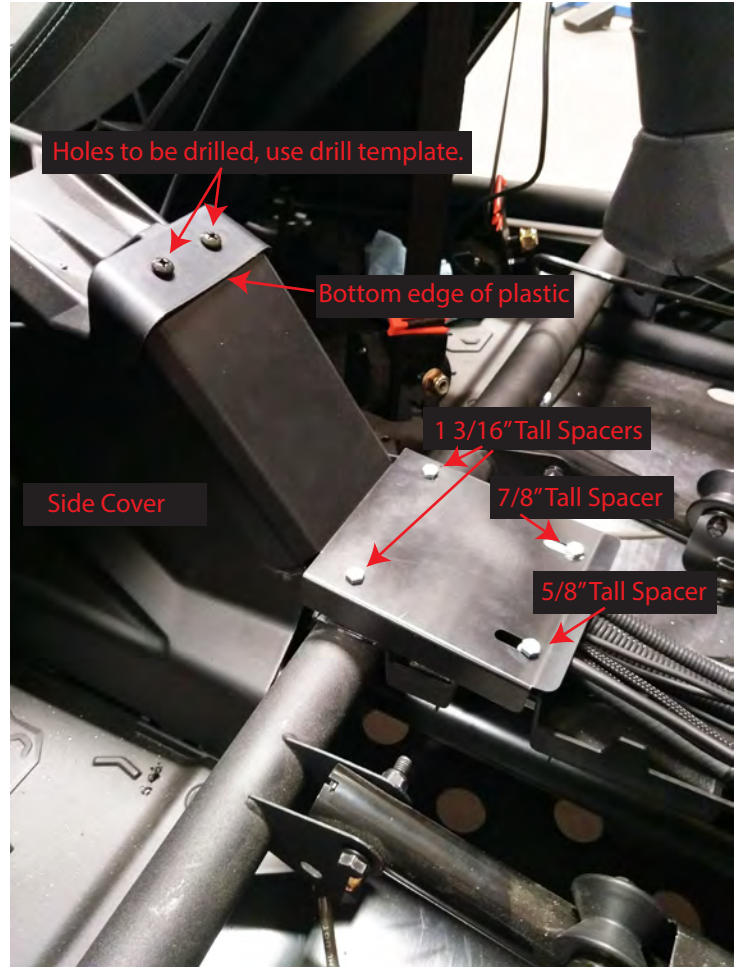
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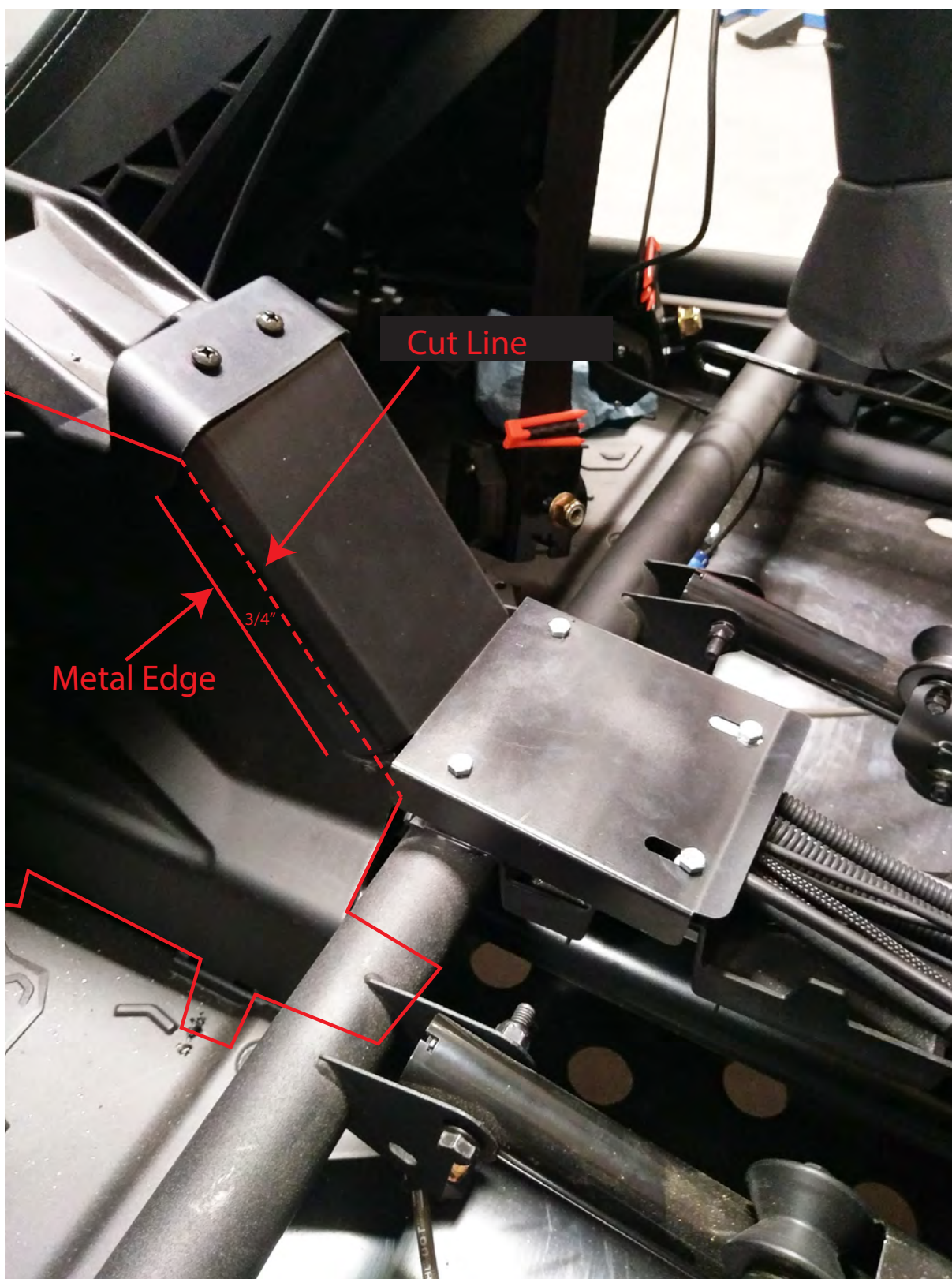
Installation Instructions for the X3 Bench

1. Remove the Factory Rear Seats from the vehicle.
2. Remove the portion of the center console that goes between the rear seats, refer to the factory manual.
3. Remove the side covers
4. Use the drill template to drill 2 - 9/32" Dia. holes.
5. Mount the Simpson Cover Plate as shown using the supplied hardware.
6. Push the side covers as far forward as you can and cut them as indicated below. Your cut line should be made so that 3/4" of material can be tucked in under our metal cover plate so that there is no gap.
7. Your bench will be mounted using the OEM hardware.



Kit Includes:

- 1 - Cover Plate
- 2 - 2 Black 1/4-20x3/4" screws
- 4 - 6mm x 50mm bolts
- 2 - 1 3/16" tall aluminum spacers
- 1 - 7/8" tall aluminum spacer (colored Blue)
- 1 - 5/8" aluminum spacer (colored Red)
- 1 - Drill template





Installation instructions for the Polaris Pro XP 4 Rear Seats / Bench

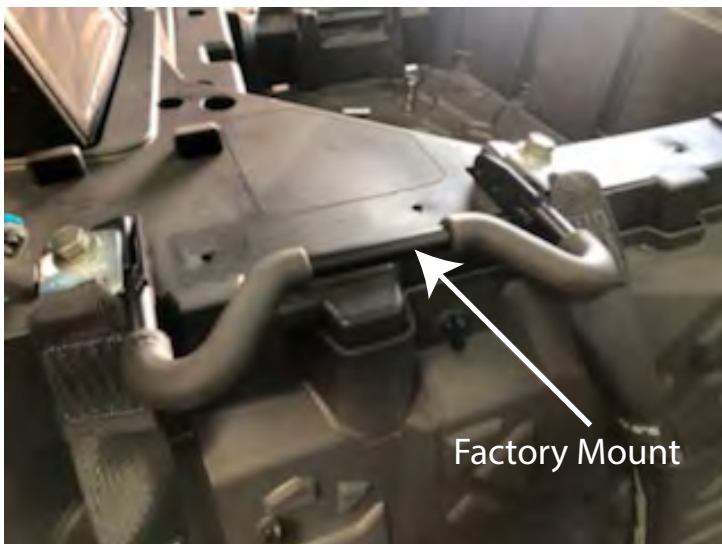


Simpson Pro XP Seat Mounting Kit

Contents:

- 2 - Rails
- 4 - 1/4-20 x 1 1/4" Bolts
- 4 - 1/4 x 3/4" Washers
- 4 - Seat Spacers

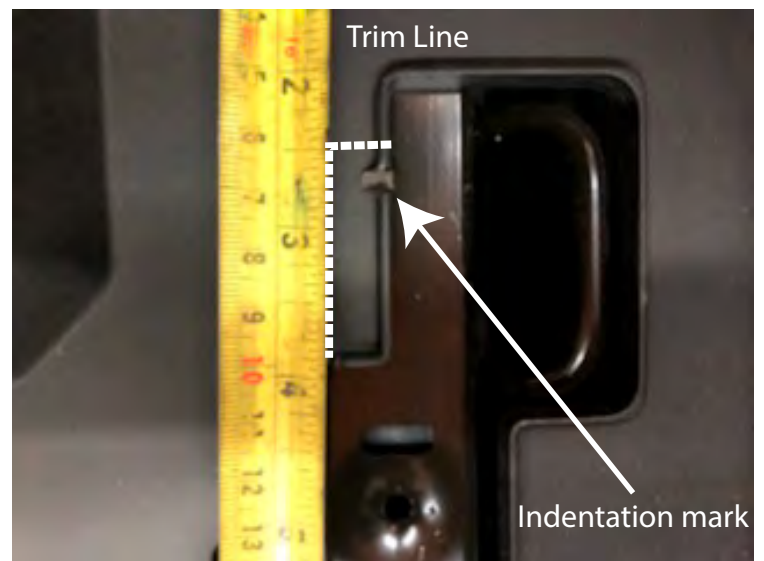
1. Unclip and remove the back portion of the factory seats.
Then remove the factory mount that the factory seat backs clip to.



2. Flip the factory seat bases over and remove the pins that hold the seat bases to the vehicle, remove the bases.



3. Hook the back of the Simpson rails to the vehicle and push down gently on the front of the rail. Lift up and remove the rail. Trim the plastic using the indentation left by the rail as a guide creating clearance for the rail. See below pictures. Hook the rails back to the vehicle.



4. Using the factory pins and e-clips secure the front of the Simpson rails to the vehicle.



5. Position the seat spacers on the front and rear riv-nuts in the rails.



6. Using the (4) 1/4-20 x 1 1/4 bolts and the 3/4" washers bolt the Simpson seat to the rails. If using a sub-belt and if your seats have a sub-belt hole in the cushion make sure to feed the sub-belt through the sub-belt hole in the liner then through the seat cushion and place the seat cushion on the seat base before bolting the seat to the rails. Some seats have a sub-belt loop on the front of the cushion instead of a sub-belt hole.



Sub-belt loop



To Mount A BENCH

- 1B. Follow all the same steps to mount the Simpson rails to both the driver and passenger rear seat positions. Then mount the bench to both the driver and passenger side Simpson rails.



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Yamaha YXZ 1000 Seat Install Guide

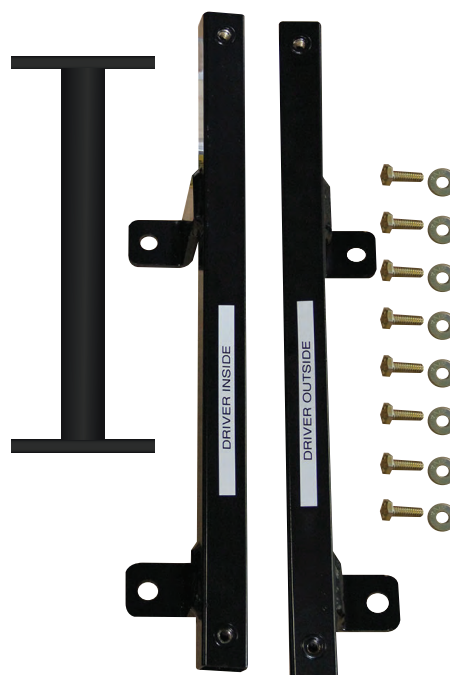


Yamaha YXZ 1000 Mounts

Passenger Mounts



Driver Mounts



Due to updates the seat mounts pictured may vary slightly from actual product.

1. Mount the driver side and passenger side seat mounts as shown in the below pictures using the OEM hardware.

Driver Side



Passenger Side



* When mounting a Vortex "Wide Body" or Pro Sport seat the top portion of the gas cap cover will need to be removed. The red dotted line is showing the approximate cut area.

2. Remove seat cushion. Set the seat on top of the mounts and line up the mounting holes as shown in picture #1. Using the supplied hardware, start each bolt but do not tighten as shown in pictures #2 & #3. Once all four bolts are started, shift the seat to the desired position left to right in the car and tighten all four bolts. Replace seat cushion.

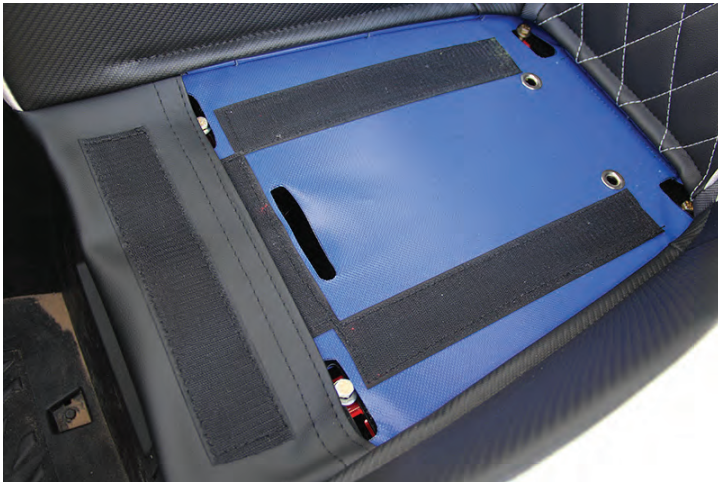
Picture #1



Picture #2



Picture #3



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