

RESONATOR KIT #15131 2001-2004 CHEVY / GMC 2500HD/3500 TRUCK 6.0L ENGINE · ALL W.B. EXCEPT STANDARD CAB

Removal:

12/10/09

1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.

2) Begin by trimming the stock inlet pipes according to the instructions included with the replacement muffler or kit you have chosen. Remove the rest of the system also following the provided instructions. After cutting, loosen the clamp at the slip fit connection on the left inlet pipe and remove this section of pipe.

3) It may be necessary to debur the inlet pipes to allow smooth installation of the new muffler.

Installation:

1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.

2) Place a provided 3" ring clamp onto the inlet of Resonator assembly **#15131**, then slide the inlet of the resonator onto the left inlet pipe. The resonator when properly rotated will be approximately 1/2" from the catalytic converter on the right inlet pipe. Tighten the ring clamp on the inlet just enough to hold in position.

3) Place a provided 3" ring clamp onto the outlet of Resonator assembly **#15131**, then place adapter pipe **#26238** onto the back of the resonator and trim as needed so that the adapter pipe and the right inlet pipe are the same length. (See diagram for approximate W.B. cut lengths).

4) Continue the installation of the replacement muffler or kit according to the instructions included with the chosen product.

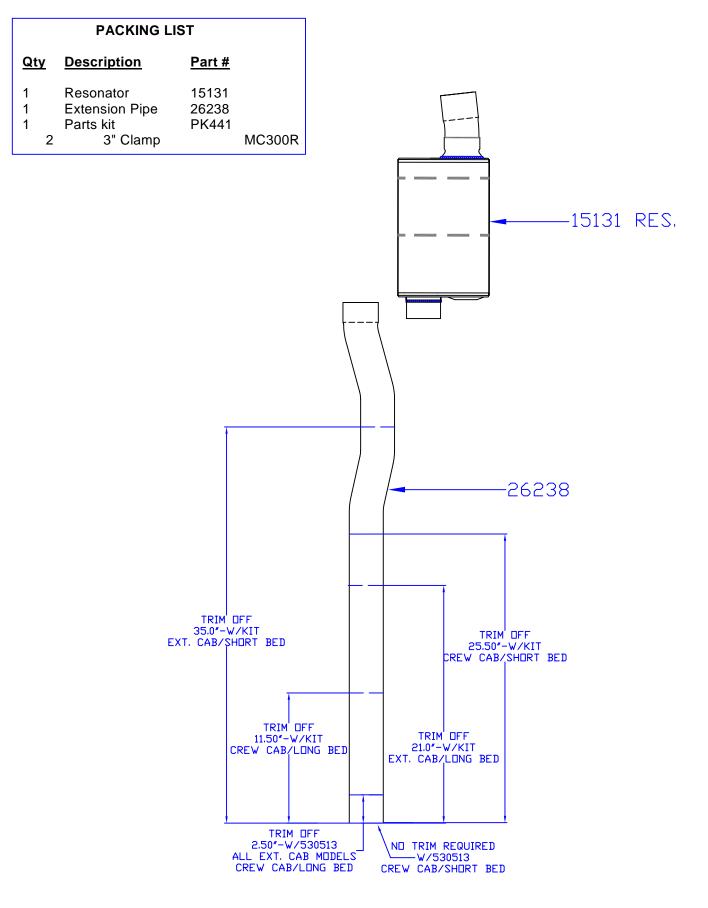
5) Adjust the position of all muffler, pipes and tips to provide a satisfactory fit. Maintain a minimum of 3/4" clearance between the Flowmaster system, the drivetrain and chassis components, while also keeping suspension travel and vibration in mind.

6) For a cleaner appearance and more secure installation, we highly recommend welding all slipfit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.



Installation diagram for: RESONATOR KIT #15131 2001-2004 CHEVY / GMC 2500 HD/3500 TRUCK

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Technical Support (800) 544-4761