



## **FORCE II<sup>™</sup>** **SYSTEM #17126**

**1988-1992 CHEVROLET/GMC 1500/2500 SERIES TRUCK**  
STANDARD CAB/LONG BED · 5.7L ENGINES

8/11/09

### **Removal:**

- 1) Raise the vehicle up on a hoist or rack to working height. If you do not have access to a hoist or rack raise the vehicle and support securely with jack stands.
- 2) Using a hacksaw or sawsall, cut the stock tailpipe just behind the muffler.
- 3) With a 15mm wrench, unbolt the two “L” hangers that support the tailpipe. Remove the stock tailpipe assembly from under the vehicle.
- 4) With a 15mm wrench, remove the muffler clamp at the catalytic converter to muffler connection.
- 5) Unbolt the “L” hanger from the front of the muffler assembly.
- 6) Remove the muffler assembly from under the vehicle. *(Note: Heating the inlet pipe connection with a torch or slicing the pipe may ease removal. USE EXTREME CAUTION.)*

### **Installation:**

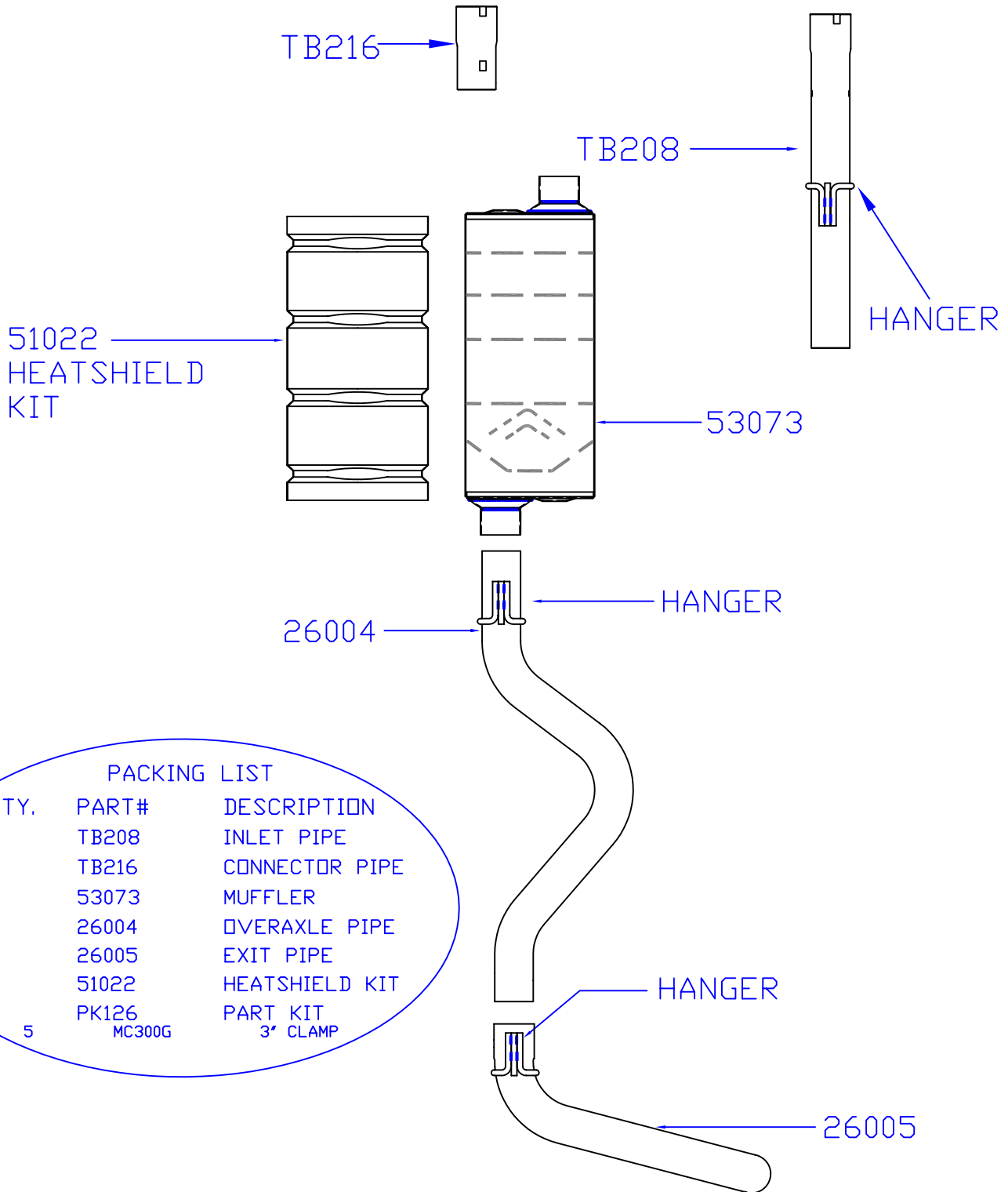
- 1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.
- 2) Install muffler inlet pipe **#TB208** on the back of the catalytic converter. Make sure to align the notch in the pipe with the tab on the catalytic converter. Clamp lightly using one of the clamps provided. *(Note: on 1988-1990 vehicles that use a stock two piece inlet pipe, it is necessary to use the adapter pipe **#TB216** between the catalytic converter and inlet pipe **#TB208**.)*
- 3) Slip the muffler **#53073** onto the inlet pipe and support with a stand. Clamp lightly using one of the clamps provided.
- 4) Place pipe **#26004** into position over the axle and slip into the muffler outlet and hanger mount. Clamp lightly using one of the clamps provided.
- 5) Slip pipe **#26005** onto the end of pipe **#26004** and into rear hanger mount. Clamp lightly using one of the clamps provided.
- 6) Adjust the position of the muffler and pipes to produce a satisfactory fit. Keep suspension travel and vibration in mind. Tighten down all clamped connections securely.
- 7) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.



Installation diagram for:  
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PACKING LIST

QTY.	PART#	DESCRIPTION
1	TB208	INLET PIPE
1	TB216	CONNECTOR PIPE
1	53073	MUFFLER
1	26004	OVERAXLE PIPE
1	26005	EXIT PIPE
1	51022	HEATSHIELD KIT
1	PK126	PART KIT
5	MC300G	3" CLAMP