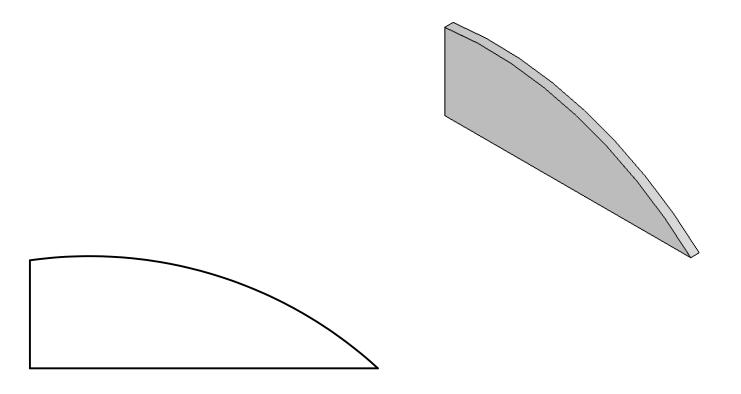


F-CAR & X-BODY ROLL CAGE SUBFRAME CONNECTOR REINFORCEMENT TEMPLATE

Instructions:

- Cut out template
 Outline template on piece of 1/8" Steel Plate and cut out
 Bend Line 1 90°
 Bend Line 2 and contour triangle to floorpan (see attached picture)





F-CAR & X-BODY ROLL CAGE SUBFRAME CONNECTOR REINFORCEMENT GUSSET TEMPLATE

Instructions:

- Cut out template
 Outline template on piece of 1/8" Steel Plate and cut out
 Fit to Subframe Connector Reinforcement and trim as necessary
 Weld Gusset to Reinforcement Plate (See picture)



ROLL CAGE SUBFRAME REINFORCEMENT ASSEMBLY

If you have any questions please contact Detroit Speed and Engineering infor@detroitspeed.com 810.227-6343

