



Fuel Filter Instructions

Holley P/N 12-920 and 12-927

A low-pressure fuel filter **MUST** be used on the inlet of these fuel pumps. Failure to do this **WILL** damage the pump, which will **VOID** the warranty.

Use a filter that has a filtration rating of 40-100 microns. Use filters that can flow at least 600 pounds per hour (100 gallons per hour) with minimal pressure drop.

For moderate power applications, you can use a typical 3/8" barb universal carbureted fuel filter, commonly found at auto parts stores.

A high-pressure EFI filter must be used on the outlet of the fuel pump to protect the fuel injection system from damage. This filter should have a filtration rating of 10 microns and flow at least 600 pounds per hour of fuel with minimal pressure drop. Holley sells a filter with 3/8" barbed ends under PN 562-1.

For high HP applications with AN fittings and lines, companies such as Aeromotive sell high-quality fuel filters for the inlet and outlet of the pump.

Mount the pump at or below the fuel level in the fuel tank, so that it is gravity-fed with fuel. Failure to do this can result in excessive pump noise and shortened pump life.

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