Holley Accessory Drive Kit
Part Number 20-132

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NOTE FOR LT APPLICATIONS: If installing on LT application, refer to 21-5 LT installation kit instructions before proceeding.
Parts List:

- Bracket requires application specific installation kit part # 21-1, 21-2, or 21-3

Parts included with 20-132 bracket kit (see list supplied with installation kit for additional parts):

<table>
<thead>
<tr>
<th>PICTURE</th>
<th>QTY</th>
<th>DESCRIPTION</th>
<th>APPLICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Driver's Side Bracket Assembly" /></td>
<td>1</td>
<td>Driver’s Side Bracket Assembly</td>
<td>Alternator &amp; Power Steering Pump</td>
</tr>
<tr>
<td><img src="image2.png" alt="Passenger’s Side Bracket Assembly" /></td>
<td>1</td>
<td>Passenger’s Side Bracket Assembly</td>
<td>A/C Compressor &amp; Tensioner</td>
</tr>
<tr>
<td><img src="image3.png" alt="Power Steering Pump Plate Bracket" /></td>
<td>1</td>
<td>Power Steering Pump Plate Bracket</td>
<td>Front Support of Power Steering Pump</td>
</tr>
<tr>
<td><img src="image4.png" alt="Step Spacer" /></td>
<td>1</td>
<td>Step Spacer</td>
<td>Driver’s Side Idler Pulley</td>
</tr>
<tr>
<td><img src="image5.png" alt="Socket Head Cap Bolt" /></td>
<td>1</td>
<td>Socket Head Cap Bolt, M10 x 1.5 x 30</td>
<td>Spacer to Passenger’s Side Head</td>
</tr>
<tr>
<td><img src="image6.png" alt="Socket Head Cap Bolt" /></td>
<td>2</td>
<td>Socket Head Cap Bolt, M10 x 1.5 x 80</td>
<td>Alternator Bolts</td>
</tr>
<tr>
<td><img src="image7.png" alt="Flange Head Bolt" /></td>
<td>2</td>
<td>Flange Head Bolt, M8 x 1.25 x 20</td>
<td>Power Steering Pump Bolts</td>
</tr>
<tr>
<td><img src="image8.png" alt="Flange Head Bolt" /></td>
<td>2</td>
<td>Flange Head Bolt, M8 x 1.25 x 80</td>
<td>Power Steering Pump Bolts</td>
</tr>
<tr>
<td><img src="image9.png" alt="Flange Head Bolt" /></td>
<td>3</td>
<td>Flange Head Bolt, M8 x 1.25 x 35</td>
<td>Passenger’s Side Bracket to Spacer</td>
</tr>
<tr>
<td><img src="image10.png" alt="Flange Head Bolt" /></td>
<td>2</td>
<td>Flange Head Bolt, M10 x 1.5 x 35</td>
<td>Tensioner Assembly to Passenger’s Side Bracket</td>
</tr>
<tr>
<td><img src="image11.png" alt="Flange Head Bolt" /></td>
<td>1</td>
<td>Flange Head Bolt, M10 x 1.5 x 35</td>
<td>Idler Pulley to Passenger’s Side Bracket</td>
</tr>
<tr>
<td><img src="image12.png" alt="Flange Head Bolt" /></td>
<td>1</td>
<td>Flange Head Bolt, M10 x 1.5 x 45</td>
<td>Idler Pulley to Driver’s Side Bracket</td>
</tr>
<tr>
<td>PICTURE</td>
<td>QTY</td>
<td>DESCRIPTION</td>
<td>APPLICATION</td>
</tr>
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</tr>
<tr>
<td></td>
<td></td>
<td><strong>USE THESE PARTS ONLY WHEN INSTALLING AN SD5 TYPE A/C COMPRESSOR</strong> (compressor not included)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>Flange Head Bolt, M8 x 1.25 x 125</td>
<td>A/C Compressor Bolts</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>M10 to M8 Sleeve</td>
<td>A/C Compressor Front Mounting Ears</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>M8 Steel Spacer</td>
<td>Bracket to Rear A/C Compressor Ears</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>M8 Flange Bushing</td>
<td>Rear A/C Compressor Ears</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>Locking Nut, M8 x 1.25</td>
<td>Rear A/C Compressor Bolts</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td><strong>USE THESE PARTS ONLY WHEN INSTALLING AN SD7 TYPE A/C COMPRESSOR</strong> (compressor not included)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Flange Head Bolt, M8 x 1.25 x 95</td>
<td>A/C Compressor Bolts</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>M8 Thin Spacer</td>
<td>Bracket to Front A/C Compressor Ears</td>
</tr>
</tbody>
</table>
Driver’s Side Bracket Installation:

NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

Align spacer cosmetically to the bracket before tightening the bolts. This spacer is supplied in installation kit 21-2 & 21-3 (it is not included or required with kit 21-1).

Parts pictured may vary slightly depending on the installation kit’s intended application.

These M10 bolt lengths are specific to belt alignment and are included in the installation kit. See parts list included with installation kit for lengths.
Power Steering Pump Installation:

NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.
Idler Pulley Installation (position options):

Two idler pulley location options are offered. The belt length difference is 1/2” between the two. This is to help with belt fitment. Start in position A.

B Shorter belt

(Idler spacer)

A Longer belt

M10 X 45 flange head

NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.
P/S Pulley & Alternator Installation:

NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.

See 1997 and later Corvette repair manual for additional P/S pump and pulley installation procedures.
Passenger's Side Bracket Installation:

NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.
NOTE: Torque M8 bolts to 18 ft./lbs. and M10 bolts to 36 ft./lbs.
A/C Compressor Installation:

**Installation step when installing an SD5 type A/C compressor**

- Steel M8 spacer
- Sleeve (adapts compressor ear from M10 to M8 hole)
- Locking nut
- M8 x 125 flange head
- Assembly shown is times three (3) places.

**View is from under bracket, looking up.**

*NOTE:* Torque M8 bolts to 18 ft./lbs.

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**Installation step when installing an SD7 type A/C compressor**

- M8 x 95 flange head
- Thin M8 spacer
- Assembly shown is times two (2) places.

**View is from under bracket, looking up.**

*NOTE:* Torque M8 bolts to 18 ft./lbs.
Belt Routing & Length Calculation:

HELPFUL HINT: When installing the belt, route around all the pulleys except the water pump pulley. While fully rotating the tensioner arm, slip the belt on the smooth water pump pulley last.

Use serpentine belt part number 6PK2540 with SD5 compressor or 6PK2515 with SD7 compressor (not included in bracket kit) if using ALL Holley accessories and supplemental parts.

If you are installing a Holley bracket kit and are NOT using Holley accessories, you will have to measure to find the correct belt length as pulley diameters vary on accessories and will directly affect belt length.

To acquire this measurement, perform the following:
After all brackets and accessories are installed, route masking tape or string around the belt path. Leave the tensioner in the un-sprung position for this measurement. Mark or cut the tape/string to length and remove from the pulleys. Subtract 1 1/8” (28 mm) from the measured length to compensate for the un-sprung tensioner position. You will need to convert belt length to millimeters if measured in inches (inches X 25.4 = mm). Go to any auto parts store and ask for a 6PK0000 belt with the “0000” being the length in millimeters. For example, if you measured 2493 mm and then subtracted 28 mm, you would get 2465 mm, and the part number would be 6PK2465. Remember, if you miss on size, the driver's side idler can be moved to decrease the required belt length by 1/2".
Warranty Information

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To initiate the warranty process, the consumer must return the alleged defective product to the place of purchase with a dated receipt and completed applicable warranty claim tag. Warranty claims will be rejected if the date of purchase cannot be established by the consumer. Do not send products directly to Holley Performance Products. Holley Performance Products assumes no responsibility for products sent directly to Holley Performance Products.

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Holley Performance Products warrants its new Holley, Flowtech, Hooker, NOS, and Weiand products to be free from defects in material and workmanship for a period of 90 days from date of purchase.

Holley Performance Products Limited Warranty specifically does not apply to products, which have been (a) modified or altered in any way; (b) subjected to adverse conditions, such as misuse, neglect, accident, improper installation or adjustment, dirt or other contaminants, water, corrosion, or faulty repair; or (c) used in other than those applications recommended by Holley Performance Products. Holley Performance Products also does not warrant, and disclaims all liability for products used in racing activities and/or applications other than those specifically recommended in the current brand catalog.

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Holley Performance Products Limited Warranty specifically does not apply to products, which have been (a) modified or altered in any way; (b) subjected to adverse conditions, such as misuse, neglect, accident, improper installation or adjustment, dirt or other contaminants, water, corrosion, or faulty repair; or (c) used in other than those applications recommended by Holley Performance Products. Holley Performance Products also does not warrant, and disclaims all liability for products used in racing activities and/or applications other than those specifically recommended in the current brand catalog.

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