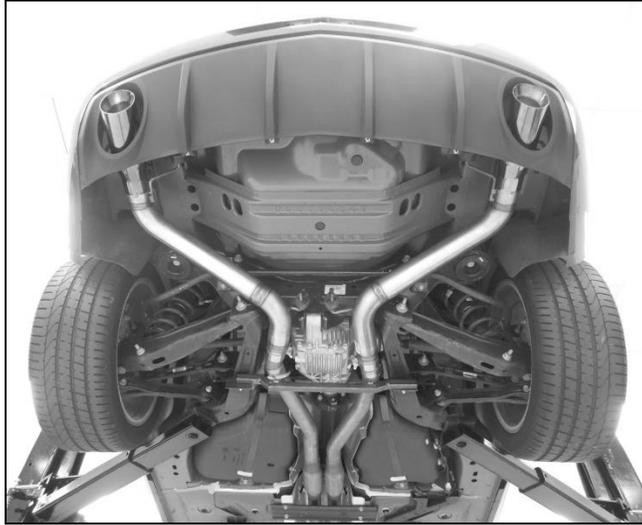




**2010-13 Chevrolet Camaro SS, V8 – 6.2L, Axle-Back Exhaust System w/ no mufflers
70401303-RHKR
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER BLACKHEART exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 18 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACKSTANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

PARTS LIST:

Qty.	Description
1	Left Side Axle-Back Exhaust
1	Right Side Axle-Back Exhaust
2	63.5mm AccuSeal Clamps

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

TOOLS NEEDED:

3/8" Socket Wrench	7mm Socket	15mm Socket
Reciprocating Saw	File	Tape Measure or Ruler
Spray Lube		

INSTALLATION:

1. Place the vehicle on a flat surface, set the parking brake, and block the front wheels.
2. **Disconnect the negative cable from the vehicle battery.**
3. Lift the rear of the vehicle and secure on jack stands.

- Remove the OEM muffler assembly by cutting the pipe at the location shown in **Figure 1** for the driver's side and **Figure 2** for the passenger's side. Take your time and make sure the cuts are in the proper location. Protect the chassis and differential from the saw blade. Leaving a little extra pipe is good insurance, as you can always trim it later or grind it square if the cuts are not straight.

NOTE: Make sure you are at the correct clamp mark – use the differential cover as a reference.
(Cut at arrow – ½" forward of clamp mark) (Cut at arrow – 2.5" forward of clamp mark)



Figure 1 Driver's Side

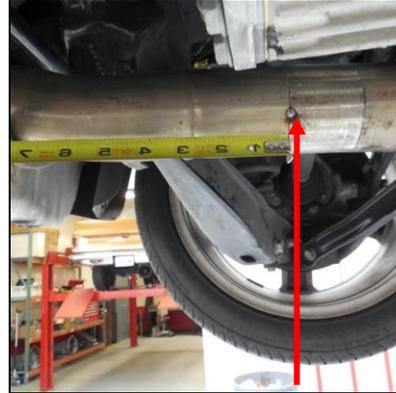


Figure 2 Passenger's Side

- Spray the OEM exhaust hanger isolators with lube and remove the (2) 7mm screws that hold the rear valance to the lower quarter panel. Un-snap the catches and pull the valance back slightly to access the isolators.
- Remove the isolators at the muffler and the differential and pull out the muffler.
- Remove any sharp edges on the cut tubing. Install the supplied clamp over the OEM pipe on the car. Bolt to the inside.
- Install the Blackheart Axle-Back exhaust assembly through the rear valance and slide the slip joint over the OEM pipe. Position the clamp at the edge of the tube and lightly tighten the clamp.
- Lube the isolators and reinstall by sliding the isolators over the hangers on the car and exhaust at the same time. Tighten the clamp enough to hold the position after aligning the tips. Tighten the clamp securely after the alignment is made.
- Reinstall the valance and attachment screws. Check for alignment at the tailpipe.
- Remove the jack stands and lower the car. Connect the battery and remove the block from wheels.
- Start the vehicle and check for leaks and loose hardware.
- After 150 miles, re-check and tighten all bolts and clamps.
- ENJOY YOUR HOOKER BLACKHEART EXHAUST!

NOTE: It is normal for the Black Heart Axle Back Exhaust System to emit smoke for the first few minutes during break-in period.

Any questions? Please contact Technical Service: 1-866-464-6553 or 270-781-9741. For online help, please refer to: www.holley.com.

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Date: 1-13-15