



**2011-14 Ford Mustang V6, 3.7L  
Blackheart RACE Pipes w/ X-Pipe  
70803303-RHKR  
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

**BEFORE STARTING:**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**INCLUDED HARDWARE:**

P/N	Qty.	Description
556R22	2	Band Clamps, 2.5" x 1.25" Wide, SS TORCA
599R94	2	Decals – Blackheart 4" x 2"

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

**INSTALLATION:**

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stands.
3. Remove the (x4) left and right side pre and post O2 sensors off the OE catalytic converters.
4. Remove the (x4) 15mm nuts securing the left and right OE catalytic converters to the exhaust manifolds.
5. Loosen the (x2) band clamps securing the OE mid pipes to the OE X-pipe. Remove OE X-pipe.

6. Off the vehicle, install the left and right Blackheart RACE Pipes onto the Blackheart X-Pipe using (x2) supplied 2.5" band clamps but do not tighten.

**NOTE:** The Blackheart X-Pipe will have a letter "T" for top which needs to face towards the vehicle and away from the ground.

7. Install the Blackheart RACE Pipe/X-Pipe assembly using the original band clamps from step 5 and original (x4) nuts removed from step 4. Do not tighten at this time.
8. Align the complete exhaust system and tighten the (x4) band clamps from steps 6 and 7 and the (x4) nuts from step 7.
9. **70803303-RHKR ONLY:** Install the left and right side pre-O2 sensors onto the Blackheart RACE Pipes and tighten. The (x2) post O2 sensors will not be re-used and can be un-plugged from the wire harness. This Blackheart RACE Pipe w/o catalytic converters WILL emit a check engine light. We recommend using a tuner to turn off the CEL and de-activate the post O2 sensors for optimum performance. We recommend a DiabloSport Tuner.
10. Connect the battery, start the engine, and check for leaks.
11. Re-check your work.
12. Remove the jack stands and lower the vehicle.
13. After 150 miles, re-check and tighten all bolts and clamps.

**NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.**

**\*\*70803303-RHKR is off-highway use and RACE ONLY.**

#### **LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

#### **THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOOKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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**199R10897**

**Revision Date: 11-9-18**