



## **P/N 508-25 – Holley Intake Manifold Mounting Flange Gasket O-Rings for GM Gen V LT1 Engines**

Contents:

P/N 508-25 – O-Ring, 3/32" Dia. Round Sect. Viton, Size 2-142, qty-8

### **INSTALLATION INSTRUCTIONS**

**(Before installation, please read these instructions completely.)**

1. Prior to installing the intake manifold mounting flange O-ring gaskets, perform a test fit of the intake manifold without the O-rings installed. Make sure that the fasteners can thread freely into the cylinder heads through the intake manifold mounting holes. The mounting flanges should seat properly. Check the port opening alignment. Test fit other intake manifold components, fuel and vacuum plumbing, throttle linkage, wiring, etc. to ensure there are not any fit issues before performing the final intake manifold installation to the engine.
2. For final installation, install the eight O-rings (provided) in the mounting flange O-ring grooves. To help install the O-rings into the grooves, apply a light coat of grease to the O-rings.
3. Place the intake manifold in place on the mounting flanges. Be sure that all of the O-rings are still in the grooves and are not being crushed between the flanges.
4. Install and tighten the mounting fasteners. Consult the intake manifold installation instructions for further details and procedures.

**Technical Support: 1-866-464-6553**

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Date: 9-16-15**



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