



ELECTRIC FUEL PUMPS

P/N 128011ERL (low pressure) & 128151ERL (high pressure)

FUEL PRESSURE REGULATOR

P/N 12850ERL (1-4 PSI) & 12803ERL (4.5-9 PSI)

Installation Instructions 199R11155

WARNING! These instructions must be read and fully understood before beginning the installation. Failure to follow these instructions may result in poor performance, vehicle damage, personal injury, or death. If these instructions are not fully understood, installation should not be attempted.

APPLICATIONS:

<i>P/N</i>	<i>DESC</i>	<i>FLOWS</i>	<i>PRESSURE REGULATOR</i>	<i>PRESET PRESSURE</i>
128011ERL	Electric Fuel pump, Street Performance	97 gph (free flow) 67 gph at 5 psi	Not required for most applications	7 PSI
128151ERL	Elec. Fuel pump, Pro Series	140 gph (free flow) 120 gph at 9 psi	Required	14 PSI

<i>P/N</i>	<i>DESCRIPTION</i>	<i>PRESSURE RANGE</i>	<i>INLET/OUTLET SIZE</i>
12850ERL	Carbureted Fuel Pressure Regulator	1-4 PSI	3/8" NPT Ports
12803ERL	Carbureted Fuel Pressure Regulator	4.5-9 PSI	3/8" NPT Ports

INTRODUCTION:

Congratulations on your purchase of the Earl's Fuel Pump or Earl's Regulator! Earl's cannot and will not be responsible for any alleged or actual engine or other damage, or other conditions resulting from misapplication of the parts described herein. However, it is our intent to provide the best possible products for our customer; products that perform properly and satisfy your expectations. Should you have any questions, please call Tech Support at 1-270-901-3350, M-F, 8-6 CST. Please have the part number of the product on hand when you call.

The electric fuel pump in this instruction sheet is a vane rotor type. Earl's makes two versions: 1) a low-pressure pump that meets the flow requirements of most passenger vehicles; 2) a high-pressure pump which allows an even higher flow rate and is alcohol and methanol compatible (regulator not included). A separate fuel pressure regulator must be purchased. The bracket mounting holes are untapped on the above regulators. Use the supplied self-tapping screws.

PUMP MOUNTING AND INSTALLATION:

The best location for mounting any electric fuel pump is the rear of the vehicle. The inlet and outlet of the pump must be mounted below the lowest point of the tank. This is necessary to allow for adequate fuel supply. The pump is designed to push fuel and not designed to pull fuel out of the tank. The pump should be mounted on the chassis, in a vertical position with the pump motor on top. Avoid contact of the pump and fuel lines to moving parts and to any hot areas, such as the exhaust. The pump should not be mounted in a closed area, such as the vehicle's trunk. Follow the steps below for mounting the pump.

WARNING! THE PUMP MUST BE LOCATED SO THAT INTERFERENCE BETWEEN THE VEHICLE'S BODY AND ITS CHASSIS MOVEMENT IS AVOIDED. THE PUMP AND ITS CONNECTING HOSES MUST NOT BE SUBJECTED TO LOW GROUND CLEARANCE, WHERE ANY FLYING ROCKS OR ROAD DEBRIS CAN CAUSE DAMAGE. FAILURE TO AVOID THESE HAZARDS WILL LEAD TO PUMP DAMAGE, WHICH COULD RESULT IN FIRE, PROPERTY DAMAGE, SERIOUS INJURY, AND/OR DEATH.

1. Select a mounting site as close as possible to the fuel supply and away from possible sources of heat, as detailed previously.
2. Use the mounting bracket (supplied) as a template and drill two clearance holes for 5/16" bolts.
3. Place the rubber gaskets (supplied) between the mounting bracket and motor housing, then mount the pump in the vertical position (motor on top) using two 5/16" bolts.
4. Connect the fuel line from the tank to the fuel filter and the filter to the inlet port of the pump. Connect the carburetor feed line to the outlet port of the pump. Use of 3/8" Vapor Guard™ fuel hose is recommended. Avoid unnecessary restrictions such as sharp bends and undersized fuel fittings and hoses. Avoid routing fuel lines in areas that would cause damage. All fuel line connections must be leakproof.

WARNING! DO NOT OVERTIGHTEN THE FITTINGS ON THE FUEL PUMP OR REGULATOR. ASSEMBLY TORQUE SHOULD NOT EXCEED 40 FT./LBS. THIS CAN BE ACHIEVED BY HAND TIGHTENING THE FITTING, FOLLOWED BY WRENCH TIGHTENING AN ADDITIONAL 3/4 OF 1 TURN AND THE AMOUNT NECESSARY TO POSITION THE FITTING IN THE CORRECT ORIENTATION. OVERTIGHTENING OF THE FITTINGS CAN CAUSE PARTS TO CRACK, ALLOWING FUEL TO LEAK. A FUEL LEAK CAN CAUSE A FIRE AND/OR EXPLOSION RESULTING IN PROPERTY DAMAGE, SERIOUS INJURY, AND/OR DEATH. THE USE OF A THREAD SEALANT WITH TEFLON IS REQUIRED FOR A PROPER SEAL. DO NOT USE A SILICONE-BASED SEALANT OR TEFLON TAPE.

NOTE: For performance vehicles, 3/8" I.D. hose is recommended. We strongly urge the use of a coarse screen-type filter before the pump and a high quality filter after the pump.

5. If the original mechanical fuel pump is not going to be used or removed, disconnect the fuel lines from the pump and securely plug the inlet and discharge ports with plugs to deactivate the pump. Connect the original suction line to the outlet line, bypassing the pump from the circuit.
6. If the mechanical fuel pump is removed, seal the opening with a fuel pump back-off plate and gasket.

USING A FUEL PRESSURE REGULATOR WITH A FUEL PUMP:

NOTE: If the pump is a high-pressure model, a pressure regulator must be installed in the line between the pump and the carburetor.

NOTE: The mounting holes are untapped on these regulators. Use the supplied self-tapping screws.

1. Using the bracket supplied with the regulator, position the regulator as close to the carburetor as possible, taking care to minimize the exposure to heat sources. **DO NOT** mount the regulator on the exhaust manifold or any extremely hot surface.
2. Regulator # 12850ERL has two discharge (out) ports (see Figure 1). In dual carburetor installations, one port can feed each carburetor. With single carbs, plug one port and feed the carburetor from the other. Either may be used. Installations should determine choice.

TYPICAL PLUMBING EXAMPLES

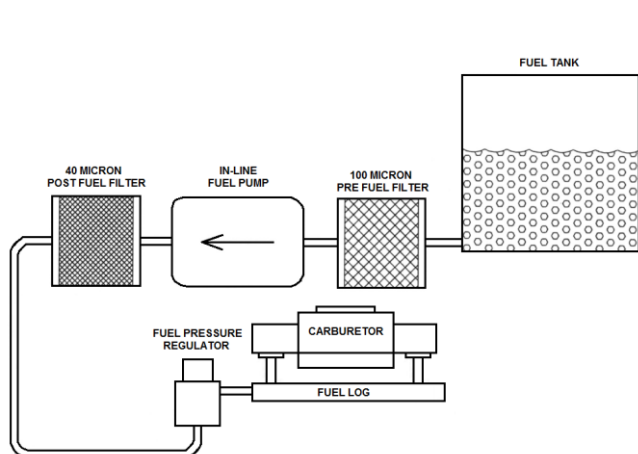


Figure 1

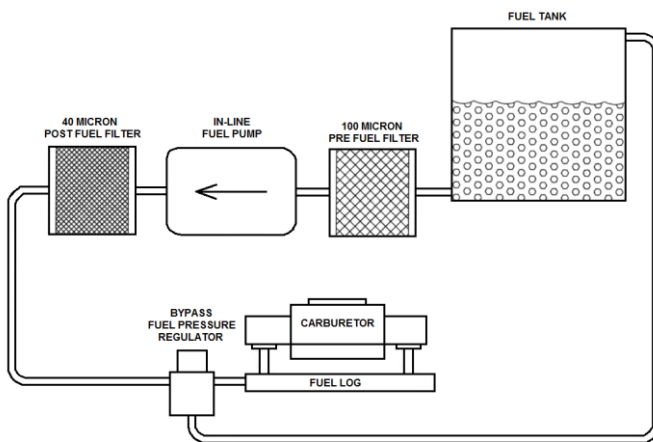


Figure 2

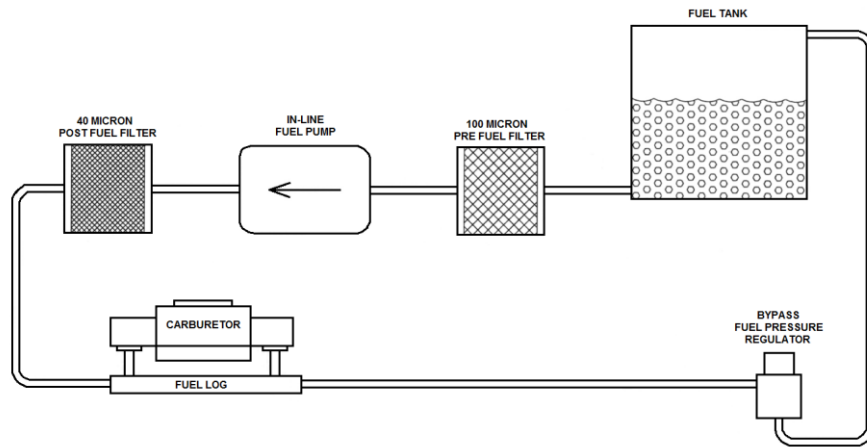


Figure 3

3. Connect the fuel line from the “out” side of the pump to the “in” side on the regulator. All fuel line connections must be leakproof.
4. Connect the other line per Figures 1, 2, or 3.
5. The regulator comes from Earl’s with the regulator pressure preset (see table). However, for individual requirements, it may be readjusted. Loosening the regulator locknut and turning the adjustment screw clockwise increases the pressure. Decrease pressure by turning the adjustment screw counter-clockwise.

WARNING! TURNING THE ADJUSTMENT SCREW ALL THE WAY IN WILL RESULT IN EXCESSIVE FUEL PRESSURE AND CAUSE THE CARBURETOR TO FLOOD. A FLOODED CARBURETOR CAN CAUSE A FIRE AND/OR EXPLOSION RESULTING IN PROPERTY DAMAGE, SERIOUS INJURY, AND/OR DEATH. ALWAYS USE A FUEL PRESSURE GAUGE BETWEEN THE REGULATOR AND THE CARBURETOR(S) WHEN ADJUSTING THE FUEL PRESSURE REGULATOR.

NOTE: Any change made in fuel pressure will change the fuel bowl float level requirements. A readjustment in fuel bowl levels will be required for proper operation of the fuel system.

WIRING THE FUEL PUMP:

NOTE: A fuel pump can be wired as shown in Figure 4, but the preferred method is wiring it through a relay, as shown in Figure 5.

1. Disconnect the ground cable from the battery.
2. Connect the fuel pump (orange lead) to a 12-volt ignition source. In this line, add an in-line fuse holder and a 7.5 amp fuse.
3. To complete the installation, connect the ground (black lead) to the battery.

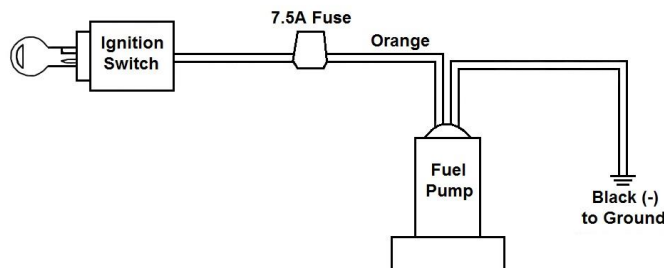


Figure 4

WIRING THE FUEL PUMP WITH A RELAY:

NOTE: You will need a 20 amp or equivalent 4-wire relay (30, 85, 86, & 87 are typical terminal numbers).

1. Disconnect the cables from the battery.
2. Mount relay on firewall of engine compartment using a sheet metal screw.

WARNING! Before punching or drilling a hole in the firewall, make sure you know what is on the other side to avoid puncturing equipment such as heater cores, air-conditioning system equipment, hoses, or wiring.

3. Plug the fuel pump relay harness into the relay, until it locks into place.
4. Connect the black (85) wire of the harness to ground.
5. Connect the 86 wire to a switched 12V source.
6. Connect the 87 wire to the positive wire (orange wire) of the fuel pump.
7. Attach the in-line fuse holder to the remaining 30 wire. After attaching the fuse holder, insert the 15A fuse and connect to the positive side of the battery.
8. Reconnect the battery cables.

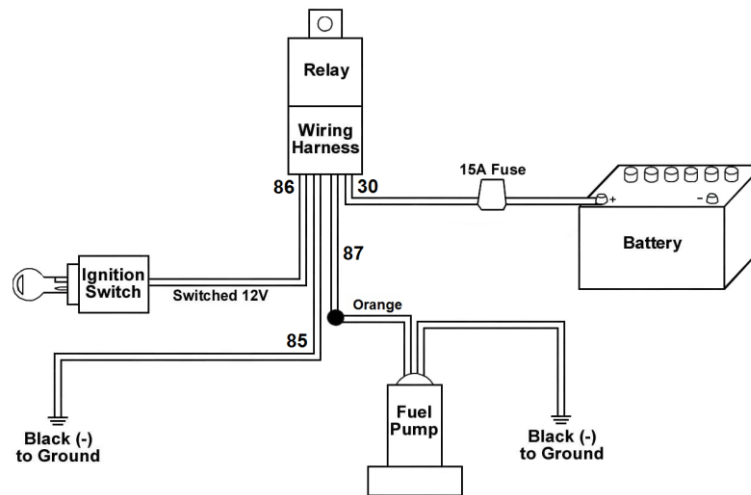


Figure 5

WIRING THE FUEL PUMP WITH AN OIL PRESSURE SAFETY SWITCH:

One method is to wire the pump to a switched 12-volt source (providing power only when the engine is running) located at the vehicle's electric panel. To ensure this condition, the installation of an oil pressure safety switch is recommended for installation into the wiring circuit. This will ensure that the pump will not continue to operate after the engine is shut off and/or when the key is left in the "ON" position. If the pressure switch is to be used, follow the installation instructions as outlined below (refer to Figure 6).

1. Disconnect the ground cable from the battery.
2. Remove the original equipment oil pressure switch and retain.
3. Screw a 1/8" pipe nipple into the hole from which the original pressure switch was removed. Use any suitable thread sealant on all fittings, taking care to avoid any excess that might contaminate the engine.
4. Screw a 1/8" pipe tee onto the nipple and position it in a manner to facilitate the installation of the original oil pressure switch and the new oil pressure safety switch in the remaining two holes.
5. Screw in the two switches and reconnect the lead to the original equipment oil pressure switch.

NOTE: The pump oil pressure switch will normally have three terminals marked: C (common), NC (normally closed), and NO (normally open).

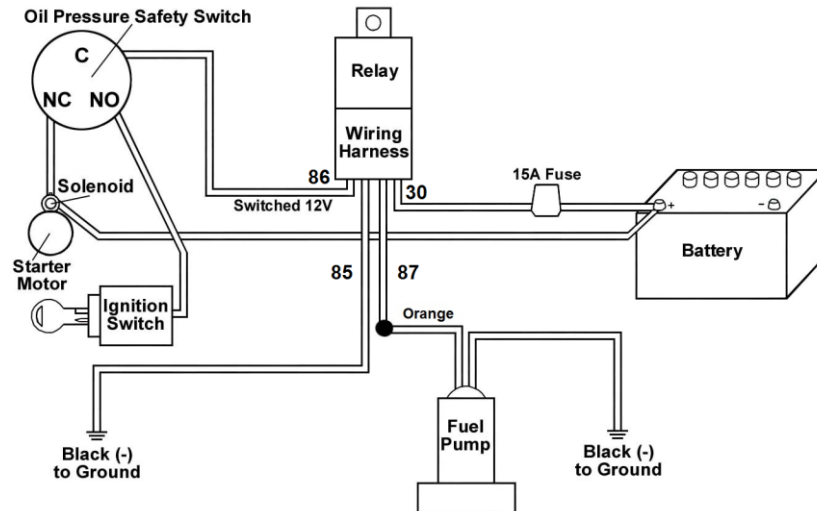


Figure 6

6. Mount relay on firewall of engine compartment using a sheet metal screw.

WARNING! Before punching or drilling a hole in the firewall, make sure you know what is on the other side to avoid puncturing equipment such as heater cores, air-conditioning system equipment, hoses, or wiring.

7. Plug the fuel pump relay harness into the relay, until it locks into place.

8. Connect the black (85) wire of the relay harness to a good clean ground using 12 gauge wire.

9. Connect the 86 wire of the relay harness to the terminal marked "C" on the oil pressure safety switch.

10. Connect the 87 wire of the relay harness to the positive wire (orange wire) of the fuel pump.

11. Connect the black wire of the fuel pump to a good clean chassis ground using a ring terminal

12. Attach the in-line fuse holder to the remaining 30 wire of the relay harness. After attaching the fuse holder, insert a 15A fuse and connect to the positive side of the battery using 12 gauge wire.

13. Connect the terminal marked "NO" of the safety switch to a switched 12V source.

14. Connect the terminal marked "NC" of the safety switch to the starter terminal that's hot (12V) during cranking only.

15. Reconnect the battery cables.

MAINTENANCE INSTRUCTIONS FOR ELECTRIC FUEL PUMPS:

Due to the current poor quality gasoline that's available, it is recommended that periodically a can of dry gas be used to absorb the water out of the fuel delivery system. The fuel filter element should be blown clean with compressed air every 6,000 miles and replaced every 12,000 miles to assure maximum protections. If your fuel pump fails to pump or fails to maintain adequate pressure, check the following:

1. Check the voltage at the pump to ensure 12-volt supply.

2. Check the fuel line (especially the fuel filter) for any obstruction. Use compressed air to blow the line free.

3. If this doesn't solve the problem, turn the pump on and listen for a hum from the top of the pump. If there is no hum, the pump's electrical system should be checked by a competent mechanic. If the pump hums, it probably only needs to be cleaned.

Technical Service: 270-781-9741
www.holley.com

© 2016 Holley Performance, Inc. All rights reserved.

199R11155
Date: 8-30-16