



Tensioner Cover 97-158 (Black) 97-157 (Polished)

Works ONLY with Gates 38163 tensioner.

Cover is to be installed after belt has been installed and fully tensioned.

Assembly:



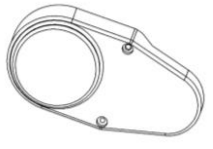
Step one: Turn threaded retainer as shown and insert behind tensioner arm.

Step two: Rotate retainer clockwise until square key locates into tensioner opening.

Step three: While holding the retainer, position the cover and start the lower M3 screw. Follow by installing the upper M3 screw.

Step four: Torque each screw to 9 in-lbs while centering the top screw head in the opening.

Parts List:

PICTURE	DESCRIPTION
	Socket Cap Screw, M3 x 0.5 x 20
	Retainer Plate
	Tensioner Cover

199R11319
Revision Date: 8-9-17

