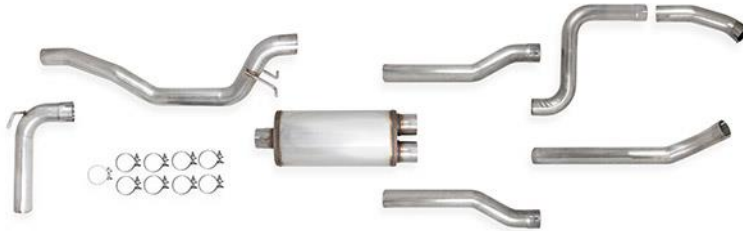




**1982-1993 1994-2004 GM S10  
BlackHeart Single 3" Exhaust System, 409SS  
705014150RHKR & 705014151RHKR  
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

**NOTE:** This exhaust system is designed to work with Hooker Blackheart S10 headers, exhaust manifolds, crossmember, and swap mounts.

**NOTE:** Only compatible with short bed 2-wheel drive trucks without modifications.

**BEFORE STARTING:**

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

**CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.**

**INCLUDED HARDWARE:**

P/N	Qty.	Description
556R23	9	Band Clamp, 3.0" x 1.25" SS Torca
599R94	1	Blackheart Decal
516R77	3	1/2" 2 Hole Rubber Isolator
199R11374	1	Installation Instructions
517R110W	1	Over Muffler Hanger (1982-1993 only)
517R113W	1	Tailpipe Hanger (1982-1993 only)

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

**INSTALLATION:**

1. Disconnect the negative cable from the vehicle battery.
2. If necessary, lift the vehicle and secure on jack stands.
3. Remove all exhaust from the vehicle.
4. Position the Blackheart exhaust on the floor as in above figure.
5. On 1<sup>st</sup> gen (1982-1993), install the over muffler hanger (517R110W) and the rear tailpipe hanger (517R113W) as shown in **Figures 1 & 2**. 2<sup>nd</sup> gen trucks will use the stock exhaust hangers.



**Figure 1**



**Figure 2**

6. Install the exhaust from front to rear using the 3.0" band clamps (556R23) and rubber isolators (516R77). Lightly tighten the clamps to hold it into place.
7. Once all the exhaust has been installed, work from front to rear aligning exhaust system and tightening the clamps using hand tools.
8. Install O2 sensors, connect the battery, start the engine, and check for leaks.
9. Re-check your work.
10. Remove the jack stands and lower the vehicle. After 150 miles, re-check and tighten all clamps.

**NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.**

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOKKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

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**199R11374**

**Date: 9-19-17**