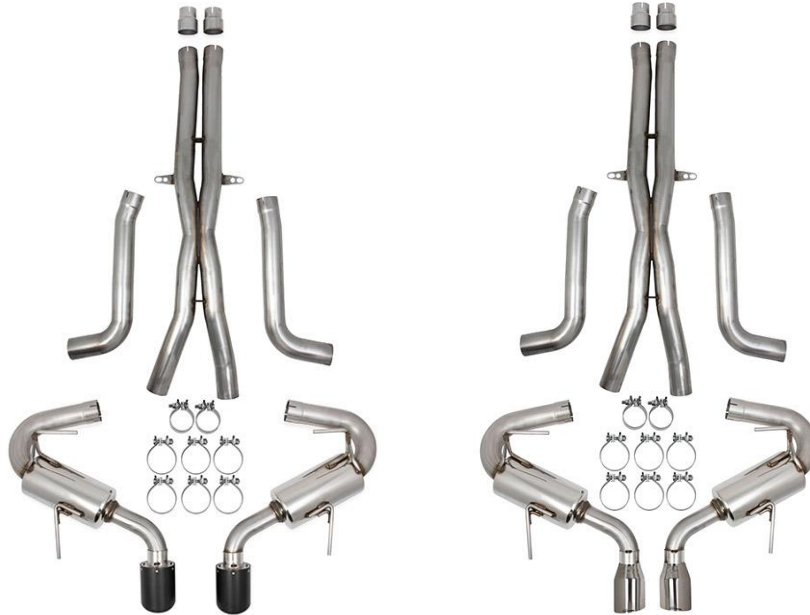




**2011-15 Cadillac CTS-V Coupe
Blackheart Cat-Back Dual Exhaust System
705013163RHKR (Carbon Tips), 705013164RHKR (304SS Tips)
Installation Instructions**



Thank you for making HOOKER HEADERS your choice in a high-performance exhaust system. Extensive dyno/track testing has enabled HOOKER to offer the most advanced design in exhaust systems. The installation, while not complex, will take a certain amount of time. However, the additional horsepower and improved performance will more than justify your efforts. Proper installation and maintenance will ensure long life and maximum performance from your HOOKER HEADER exhaust system.

BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. Please read these instructions in their entirety before attempting installation.

CAUTION! WORK ONLY ON A LEVEL SURFACE. USE JACKS /JACK STANDS OF SUFFICIENT CAPACITY TO LIFT AND SUPPORT YOUR VEHICLE. NEVER WORK UNDER A VEHICLE SUPPORTED BY A FLOOR OR BUMPER JACK.

INCLUDED HARDWARE:

P/N	Qty.	Description
556R22	2	Band Clamp, 2.5" x 1.25" Wide, SS Torca
556R23	6	Band Clamp, 3.0" x 1.25" Wide, SS Torca
516R128	2	Snap-It Exhaust Hanger Grommet
505R96	2	M8 x 1.25 x 50mm SS Hex Drive Screw
546R9	2	Washer, Flat Stainless Steel
556R94	2	Decal – Blackheart 4" x 2"

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

INSTALLATION:

1. Disconnect the negative cable from the vehicle battery.
2. Lift the vehicle and secure on jack stands.
3. From under the vehicle, locate the post catalytic converters. Now measure 4" from the weld area after the left and right side post catalytic converters and use a permanent marker to mark a line. **DOUBLE CHECK AND MEASURE TWICE BEFORE CUTTING.**



Figure 1 (Driver's Side)



Figure 2 (Passenger's Side)

4. Use masking tape to wrap around the OE mid pipe where your final permanent marks are to ensure a straight cut. Draw arrows to ensure you cut at the correct side of the masking tape.

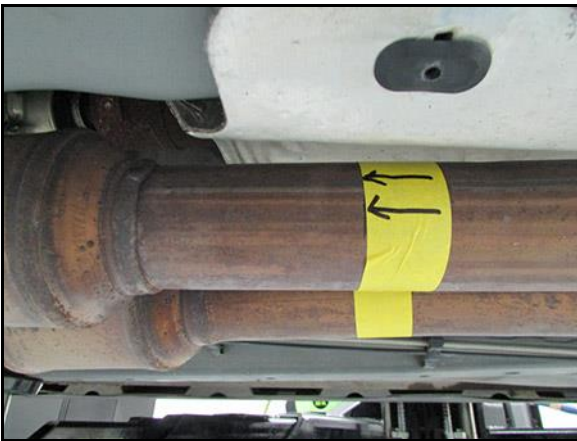


Figure 3 (Driver's Side)



Figure 4 (Passenger's Side)

5. Slide the OE exhaust system off the rubber isolation mounts and remove OE exhaust.
6. When complete, de-burr the inside and outside of the cut tubes (BE CAREFUL AS THE CUT ENDS WILL BE VERY SHARP).
7. Install the BlackHeart Adapter Pipes to the left and right side OE post catalytic converters approximately 2" of engagement using the (x2) supplied 2.5" band clamps, but do not tighten.
8. Install the BlackHeart X-pipe onto the adapter pipes using (x2) supplied 3.0" band clamps then (x2) Snap-It exhaust hanger grommets, 8mm bolts and washers to the chassis. Tighten the (x2) bolts, but do not tighten the band clamps.



Figure 5

9. Using (x2) 3.0" band clamps, install the left and right side BlackHeart Axle Pipe Sections onto the X-pipe, but do not tighten.

10. Using (x2) 3.0" band clamps, install the left and right side BlackHeart Muffler sections, but do not tighten the band clamps.
11. Align the Blackheart Exhaust System including the left and right side tips to your desired position and tighten all band clamps.
12. Connect the battery, start the engine, and check for leaks.
13. Re-check your work.
14. Remove the jack stands and lower the vehicle.
15. After 150 miles, re-check and tighten all bolts and clamps.

NOTE: It is normal for the Blackheart Exhaust System to emit smoke for the first few minutes during break-in period.

LIMITATION OF LIABILITY – DISCLAIMER:

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

HOKKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. HOKKER™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

© 2017 Hooker Headers, Inc. All rights reserved.

199R11433

Date: 10-20-17