



INSTALLATION INSTRUCTIONS

CHROME PLATED VALVE COVERS – Mr. Gasket Part No. 9415

199R11549

READ ALL INSTRUCTIONS CAREFULLY BEFORE BEGINNING INSTALLATION. MAKE SURE ENGINE, RADIATOR AND ALL COMPONENTS ARE COOL BEFORE STARTING. NOTE: ON SOME APPLICATIONS, IT MAY BE NECESSARY TO REMOVE OR DISCONNECT VARIOUS AUXILIARY ENGINE COMPONENTS TO PROVIDE CLEARANCE FOR VALVE COVER INSTALLATION.

GENERAL INFORMATION

Mr. Gasket Chrome Plated Valve Covers are a direct replacement for factory inner rail design valve covers on 1987 to 1997 Chevrolet Small Block engines. Grommets and oil filler cap are included.

INSTALLATION PROCEDURE

Step 1

Remove PCV valve(s), air cleaner breather tube, and hold-down bolts from center of valve covers. **NOTE: It is recommended to replace existing valve cover gaskets to ensure a positive seal. Use Mr. Gasket Part No. 168 or 5867.**

Step 2

Install provided grommets into valve covers and place into cylinder heads. Two hole design fits driver's side and one hole design fits passenger's side.

Step 3

Insert hold-down bolts into mounting holes, starting with the two center bolts. Tighten to manufacturer's specifications. **NOTE: Use Mr. Gasket Part No. 9822 to replace existing factory mounting hardware.**

Step 4

Re-install PCV valve(s), air cleaner breather tube, and oil fill cap.

Step 5

Replace any auxiliary engine components that may have been removed.

QUESTIONS

Please call our Tech Support line at 1-270-781-9741, M – F, 9 – 5 EST. Please have the part number on hand when you call.

MR. GASKET
www.holley.com
270-781-9741

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