



## Tremec T56 Index Plate RM-130



Congratulations on your purchase of the QuickTime RM-130 Index Plate. The RM-130 Index plate is used when indexing (centering) any QuickTime T56 bellhousing or any OE T56 Bellhousing onto an engine.

1. Place the block plate (if applicable) and the flywheel onto the block. Secure the flywheel on the crankshaft with the flywheel bolts and torque to the specific engine requirements.
2. Place the bellhousing onto the block and fasten the bellhousing to the block and torque to 35-45 ft/lbs. Whether you use 35 or 45 ft/lbs is not important as that the bolts are all torqued equally.
3. Secure the dial indicator to the flywheel with a magnetic base or to one of the crankshaft bolts.
4. Install the RM-130 index plate. Slide the dowel pins already on the RM-130 Index Plate into the dowel pin holes on the bellhousing. Note the "Top/Back" stamped on the index plate should be on the top and in the back of the bellhousing.
5. Use the (x4) 10mm flange head bolts provided to secure the RM-130 index plate to the bellhousing. These bolts should be evenly torqued to 25 ft/lbs. (**Note:** In some cases, there will only be 3 holes available in the bellhousing for bolts due to cutouts for fork openings in certain bell housings. It will still be ok to use the index plate with only 3 bolts).
6. You now have a precision hole to index, on center with the crankshaft. You can use the precision hole much as you would in a 3-4-5 speed bellhousing. Use the procedures as you normally would for any 3-4-5 speed bellhousing. (You can refer to the Lakewood/QuickTime bellhousing index instructions or check out YouTube).
7. If you find that the bellhousing is not on center, use Lakewood or QuickTime offset dowel pins to realign the bellhousing. Also, adhere to the transmission manufacturer's specification on their misalignment tolerances.

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