



## 7301HKR (header back) 1975-77 Ford Bronco (255-351W) COMPETITION EXHAUST SYSTEM

**NOTE:** P/N 7301HKR header dual system was designed to be used with Hooker Competition P/N 6909HKR headers. If the dual exhaust is being installed with headers other than the P/N listed above, modifications will be required. Hooker Headers will not assume responsibility for fit or performance.

**NOTE:** Mufflers are not supplied with this exhaust system. Hooker Headers has designed this kit for use with Hooker Turbo Muffler 21005HKR or equivalent 2 1/4" ID inlet by 2 1/4" ID outlet single offset OEM Muffler. Glasspack mufflers may be used with slight modification.

### BEFORE STARTING:

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. **CAUTION! Your car should NOT be supported on a bumper jack!** We recommend welding all pipe slip joints (headpipe to muffler, etc.). If no welding equipment is available at the time of installation, use the furnished clamps to secure the pipes until they can be welded.

### INSTALLATION PROCEDURE – PLEASE READ CAREFULLY:

1. Remove all headpipes, mufflers, tailpipes, and all brackets.
2. Install the left side headpipe using the new gaskets. Do not tighten.
3. Install the muffler with the offset to the front-inside. Put the muffler clamp in place. Do not tighten. Install the left side and tailpipe. Check the center bump over the rear axle housing for maximum clearance (see Figure A). Bracket the muffler per illustration as well.
4. Install the right side headpipe.  
**NOTE:** Crossmember may need modification (see Fig. A). Install the tailpipe using the same procedure as the left side.
5. As the tailpipe goes under the frame on the way out to the rear of the vehicle, drill a hole to bolt the rubber hanger.
6. Make sure that all parts of the system are clear of frame members, all hoses, suspension, and bracket lines. Starting at the headers, tighten all connections, making sure all parts are clear and will not leak or rattle.
7. Start the engine and check for leaks. Be sure that all brake lines, fuel lines, and electrical wires have sufficient clearance. Reroute as necessary.
8. When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, retighten all the bolts.

Any questions? Please contact our technical support department: toll free 1-866-464-6553, phone 270-781-9741, or for online help, please refer to the tech support section of our website, [www.holley.com](http://www.holley.com).

### LIMITATION OF LIABILITY – DISCLAIMER:

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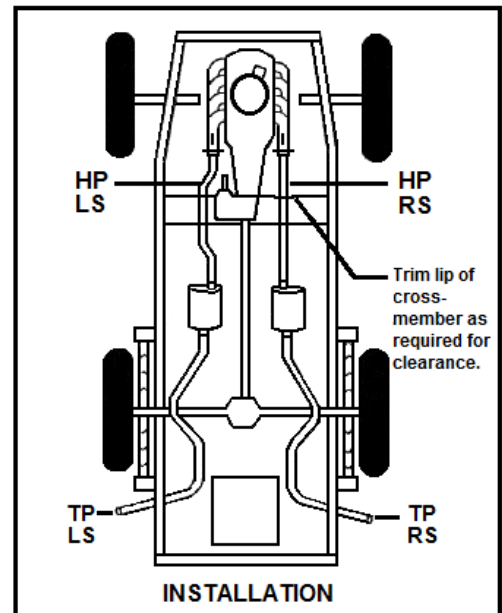


Figure A

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