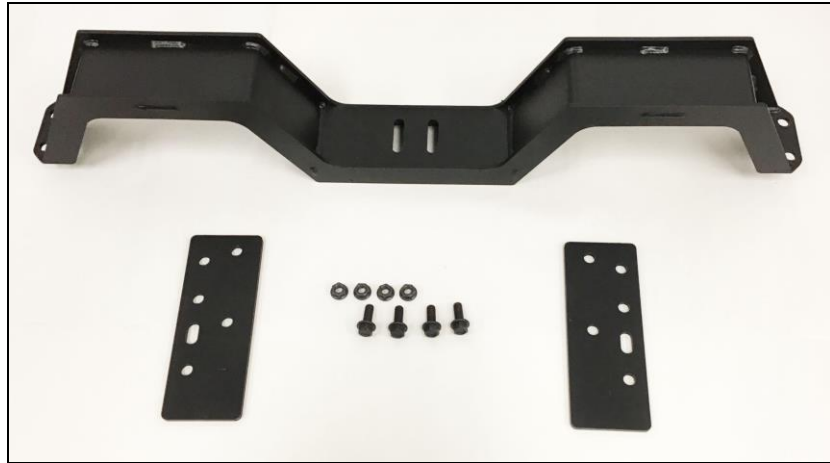




## 1972-1993 Dodge Truck GEN 3 HEMI Swap Trans Crossmember BHS525 Installation Instructions



Thank you for choosing to use HOOKER™ swap crossmember as part of your GEN 3 HEMI Swap project. This crossmember is part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. Please read these instructions thoroughly before attempting installation.

### **PRE-INSTALLATION CONSIDERATIONS:**

Installation of this crossmember requires the use of an adapter bracket that matches your transmission of choice below:

- BHS526 – 8HP
- BHS527 – NAG 1
- BHS528 – TR6060 (Mopar)
- BHS529 – 546/46
- BHS530 – 727
- Rubber Mounts – Hooker 71223029HKR (black) 71223030HKR (red) or equivalent required

More GEN 3 HEMI engine performance components, such as EFI fuel control systems, fuel filters, fuel pumps, plumbing hose/fittings, intakes and valve covers can be found at [www.holley.com](http://www.holley.com).

### **BEFORE BEGINNING:**

Check that the hardware package includes the following:

Qty.	Description
4	3/8" x 1" Bolts
4	3/8" Flange Nuts

If you are missing any hardware, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

### **INSTALLATION:**

1. With the engine and transmission installed into the truck, make sure to install one of the adapters listed in the pre-installation notes above that matches your transmission of choice.
2. Once the adapter has been installed, be sure to install the rubber transmission mount or equivalent that is listed above.
3. Using the original crossmember bolts, attach the frame rail plates to the frame in the factory location. The longer portion of the plates will face to the rear of the truck when installed correctly.

4. Raise the transmission high for working room to install the crossmember center section.
5. Install the center section and align the bolt holes on each side to where the trans mount will sit in the slot of the crossmember.
6. Install the supplied 3/8" hardware on each side and tighten. Install the user supplied trans mount bolts and tighten.
7. Your swap crossmember install has been completed and ready to be outfitted with an exhaust system. Hooker Blackheart Dodge truck swap headers and single/dual exhaust systems are specifically designed for use with this crossmember.

**LIMITATION OF LIABILITY – DISCLAIMER:**

HOOKER™ makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

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