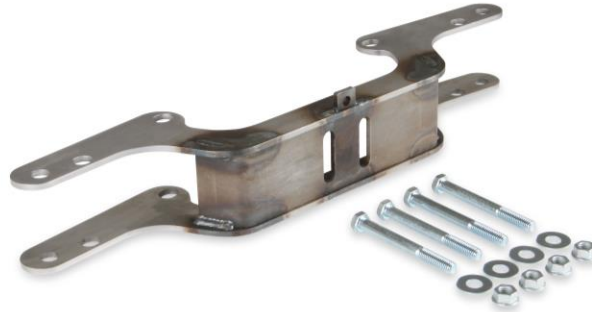


**GEN3 Hemi Swap Transmission Crossmember
1970-1974 E-Body Mopar with Stock (Non-Hemi) V8 K- Member
727, NAG1, & 8HP70
WB130038**



Installation Instructions

Thank you for choosing to use White Box™ engine swap mounting brackets as part of your GEN3 HEMI Swap project. These mounting brackets are part of the most comprehensively engineered system of mounting components, headers and exhaust systems available for this application. Please read these instructions thoroughly before attempting installation.

IMPORTANT: Requires Engine Mounting Brackets **P/N WB130037**, Hooker Blackheart 2 bolt Chevy Transmission mount **P/N 71223029HKR**, and a transmission adapter plate specific to the transmission being installed. See compatibility below for part numbers and installation notes.

Visit www.holley.com for a complete selection of Transmission Crossmember, Headers, Exhaust, and more GEN3 HEMI support products to complete your E-Body Hemi Swap.

COMPATIBILITY INFORMATION:

This crossmember was designed specifically to place the engine and transmission in the vehicle to accommodate the widest range of engine, transmission, and accessory drive combinations possible. Using engine mounts and transmission adapter plate will be required with this crossmember. The transmissions listed will not require cutting the transmission tunnel, but will require minor to moderate massaging to accommodate the larger cases. See below:

Supporting Hooker Blackheart parts required for use with BHS567 transmission Crossmember

727: Adapter Plate **P/N: WB130039**, Transmission mount **P/N: 71223029HKR**, Engine mounting brackets **P/N: WB130037**

Install Notes: 1" transmission shift linkage extension may be required – Kick down cable (fabrication required).

NAG1: Adapter Plate **P/N: WB130040**, Transmission mount **P/N: 71223029HKR**, Engine mounting brackets **P/N: WB130037**

Install Notes: Some transmission tunnel massaging will be required for bell housing at the pinch weld upper case and shift lever. Minor case trimming will be required.

8HP70: Adapter Plate **P/N: WB130041**, Transmission mount **P/N: 71223029HKR**, Engine mounting brackets **P/N: WB130037**

Install Notes: Moderate transmission tunnel massaging will be required – minor case trimming will be required.

PARTS LIST:

Qty.	Description
1	Transmission Crossmember

Accessory Pack Contents

4		3/8-16 x 3.25" Bolt
4		Flat Washer
4		3/8-16 Flange Nut
1	199R12186	Instruction Sheet

Check the hardware package. If anything is missing, please contact Technical Service at 1-866-464-6553 or 270-781-9741.

TOOLS NEEDED:

3/8" Socket Set to 3/4"
3/4 Wrench
11/16 Wrench
5/8 Wrench

INSTALLATION:

These instructions assume the engine and transmission are installed.

1. Install the transmission adapter plate applicable to your transmission (see instructions provided with the adapter plate).
2. Install the transmission mount to the transmission adapter plate with the hardware supplied in the adaptor plate kit.

NOTE: The transmission mount will be installed between the adapter plate and the **WB130038** transmission crossmember. **Fig.1**

3. Install the **WB130038** crossmember and align the studs of the transmission mount while raising the transmission crossmember into position. Align the bolt holes and install the provided 3/8 x 3.25" bolts with washers, install the provided flange nuts and tighten. Align the transmission to center. Install the nuts onto the transmission mounts and tighten.

Shown with 727 Transmission Installed

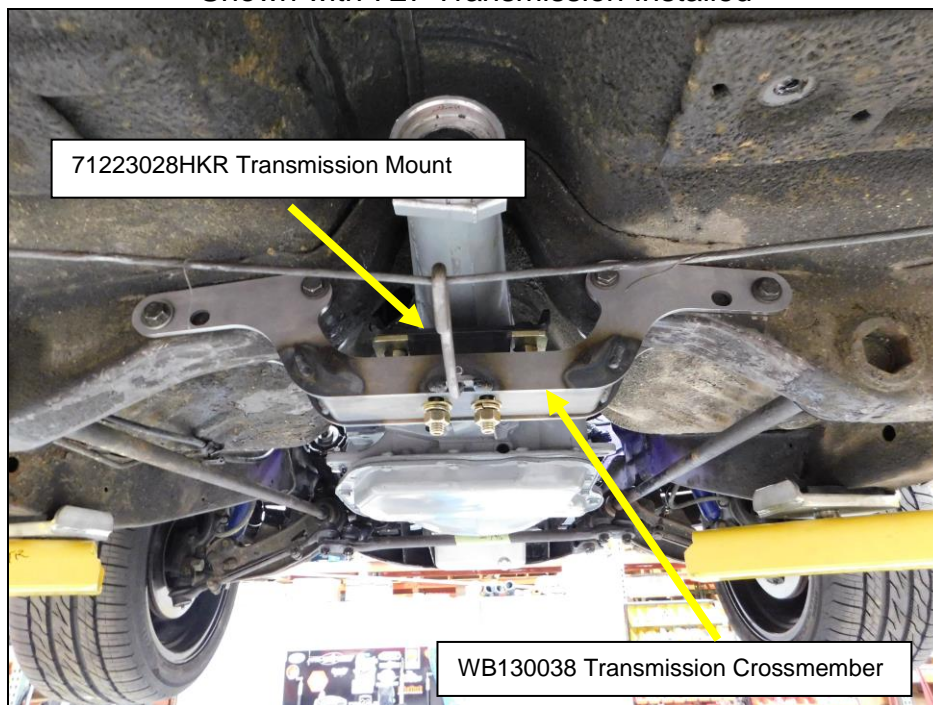


Figure 1

Any questions? Please contact Technical Service: 1-866-464-6553 or 270-781-9741. For online help, please refer to: www.holley.com.

199R12186
Date: 2-12-21