



## Installation Instructions TH250 / TH350 Deep Pans

Part No. 302 0: Cast Aluminum

Part No. 302 : Chromed Stamped Steel

See Applications tab on this product page at [www.bmracing.com](http://www.bmracing.com)  
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B&M Deep Oil pans provide several advantages over the stock factory oil pan.

The large capacity ensures a large volume of oil for the transmission oil pump preventing pick-up starvation and added cooling.

The added feature of a drain plug allows regular transmission maintenance and oil changes without the usual mess of removing the oil pan.

Special steel oil pans provide the above features with a minimum weight increase in a chrome plated stamped steel pan.

Aluminum oil pans have the added feature of additional cooling from inner and outer fins and providing improved case rigidity.

Before beginning check the parts list to make sure you have all the necessary parts. Also check the tool list. A minimum of tools are required.

This kit can be installed in a few hours by carefully following directions. Read all instructions first to familiarize yourself with

pan sticks to the old gasket pry it down slightly with a screwdriver before removing the last two bolts to break the seal. After the last bolt is removed the pan can be lowered and set aside.

**STEP 2.** The oil filter will now be exposed (See Fig. 1). Use a screwdriver to remove two screws and remove the oil filter and filter gasket. Discard the filter and gasket.

**STEP 3.** Install the filter extension and new gasket supplied with the kit in position on the valve body. Install filter extension screws and tighten securely (See Fig. 2). Install special B&M filter using the screws and nuts supplied with the kit. Tighten screws securely. **NOTE:** One hole will be blocked by the the B&M filter with NO affect to functionality.

**STEP 4.** Scrape old gasket off surface of case. Old gasket material can cause leaks. Install deep pan and new gasket onto transmission. Do not use stock bolts (CAST PAN ONLY) as they are too short. Chrome pan

