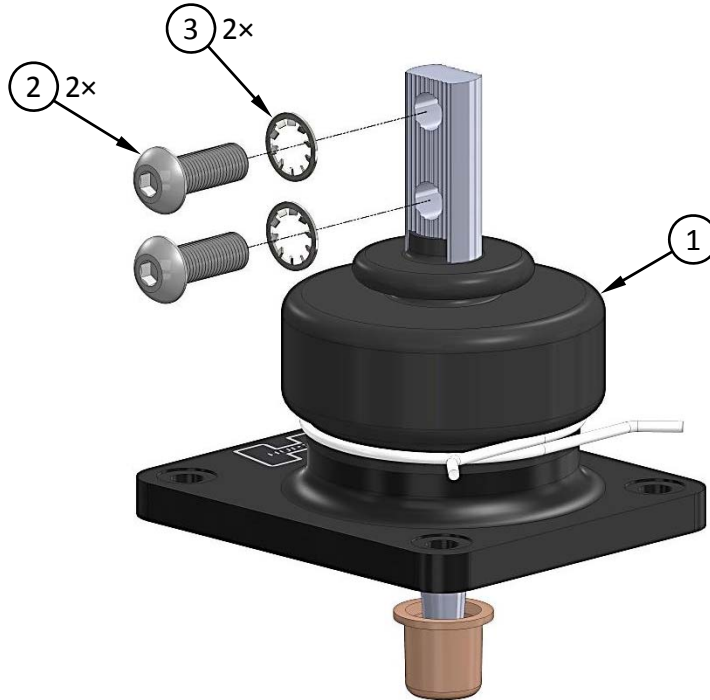




Installation Instructions:
BLACKJACK SHIFTER
3916045

GM Borg-Warner T5 Transmission
1982-1995 Chevrolet S10 /
GMC S15 GM Trucks



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	N/A (SHIPS ASSEMBLED)	SHIFTER ASSEMBLY	1
2	2158808	SCREW, 3/8-24 × 1", BUTTONHEAD CAP	2
3	2673533	WASHER, 3/8" DIA INTERNAL LOCK	2

Thank you for purchasing the Hurst Blackjack Shifter. This short throw stub stick shifter is designed to install any Hurst shift stick on Borg-Warner T-5 transmissions found on Chevrolet S10 / GMC S15 pickup trucks, model years 1982-1995.

BEFORE STARTING: Installation of the Hurst Blackjack Shifter requires moderate mechanical ability. Take a moment to read and thoroughly understand these instructions before installing your Hurst shifter.

INSPECT! Prior to installation, use the parts drawing and list to verify your kit's contents. Also, ensure that all parts are free of defects and blemishes. Every effort has been made to ensure that your kit is delivered in perfect condition. However, Hurst Shifters will not accept returns for cosmetic defects after installation has begun. In the unlikely event of missing or defective parts, please contact Hurst Technical Support for replacements.

WORK SAFELY! TURN OFF YOUR VEHICLE'S IGNITION AND SET THE PARKING BRAKE BEFORE STARTING.

REQUIRED MATERIALS: RTV silicone sealant (Loctite 598 or similar); thread locking compound (Loctite Blue 242 or similar).

HURST FLAT & ROUND BAR BOLT-ON SHIFTER STICKS

The Hurst Blackjack Shifter for the Borg-Warner T-5 Chevy/GM transmission accommodates any Hurst bolt-on shifter stick. These sticks are available in a variety of configurations for installations where particular heights or offsets are required.

Hurst bolt-on sticks are constructed from high-strength, chrome-plated steel and are stamped with the Hurst name. And their 3/8-16 threads accept most popular Hurst T-handles and shifter knobs.

DISASSEMBLY



1. Put the transmission in NEUTRAL. Remove the four shifter bolts. Use a suitable knife to break the sealant bond between the shifter and the mount pad, then remove the shifter

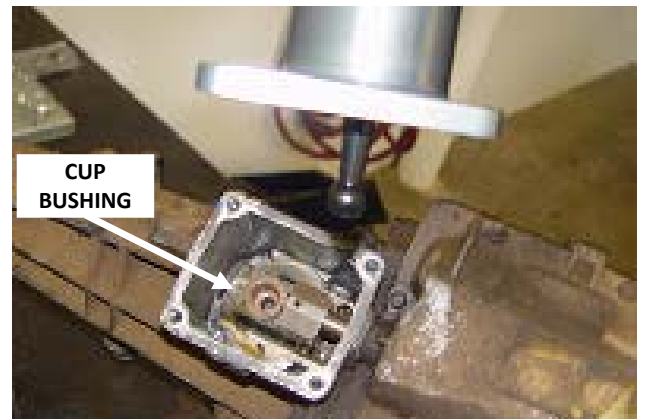


2. Scrape old sealant from the shifter mount pad, then wipe with brake cleaner. **NOTE: Work carefully to prevent any debris from falling into the transmission.**

ASSEMBLY



3. Apply a 1/8" bead of RTV silicone sealant around the shifter mount pad, circling the bolt holes.



4. Place the shifter's cup bushing into the offset lever. Then guide the shift rod ball into the bushing and place the shifter (1) on the pad.



5. Reinstall the shifter bolts and tighten evenly to 12-15 ft-lbs torque.



6. Apply a drop of thread locking compound to each screw (2). Then use the screws and lockwashers (3) to assemble your Hurst stick (see page 3) to the shifter, crushing the washers completely.
NOTE: The lockwashers are single-use only; replace them if the stick is ever removed from the shifter.

IMPORTANT: RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE

