



Installation Instructions
CAST ALUMINUM TRANSMISSION PAN
 Fits: Ford, Lincoln, Mercury C-4
 See Application Guide for Specific Vehicles
 Catalog # 50281

WORK SAFELY! For maximum safety, perform this installation on a clean, level surface and with the engine turned off. Automatic transmissions reach temperatures up to 250°F . Do not attempt installation unless the vehicle has had several hours to cool. Place blocks or wedges in front of and behind both rear wheels to prevent movement in either direction. To avoid any possibility of bodily injury or damage to vehicle, do not attempt installation until you are confident that the vehicle is safely secured and will not move.

This B&M C-4 Deep Pan has been designed to work on most Ford C-4 transmissions. It has been engineered to increase capacity as well as add rigidity to the case. Please check the parts and tool list at the end of these instructions before you begin the install of your B&M C-4 Deep Pan. Installation can be accomplished by anyone with minimal mechanical experience. The B&M C-4 Deep Pan can be installed in an hour or two by carefully following the instructions. Read all instructions first to familiarize yourself with the parts and procedures. This kit contains all the parts necessary to install the deep pan.

DISASSEMBLY

STEP 1. Loosen and remove oil pan bolts one at a time, working from the rear towards the front of the transmission. Loosen the last two bolts slowly and allow the pan to tilt down to drain the fluid. 1970 and later vehicles maybe equipped with a dipstick tube mounted to the pan. If so, loosen it and allow the fluid to drain. If the pan sticks to the old gasket, pry it down to break the seal before removing the last two bolts.

STEP 2. Remove (8) or (9) filter screws. Remove and discard the filter and old gasket. If you have a 1970 or later transmission, a small spring and check valve will drop out when you remove the filter. **DO NOT LOSE THEM** (Please see Figure One).

ASSEMBLY

STEP 3. Use grease to hold check valve and spring in place and install the filter extension. On ' 67-' 69 valve bodies install washer and cover plate in position as shown in Figure Two. Tighten screws to 2 ft./lbs. Install the new filter onto filter extension using the screws and nuts supplied.

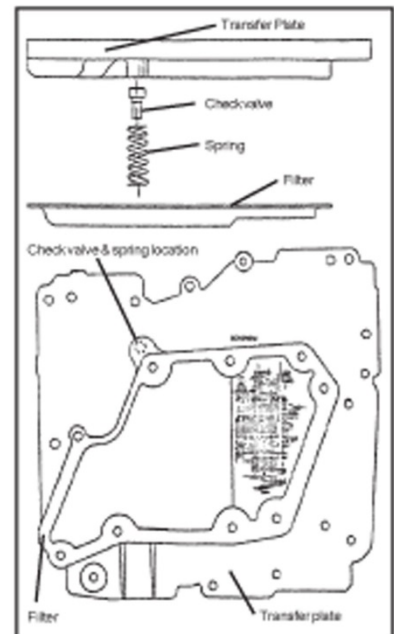


Figure One

STEP 4. Scrape old gasket off pan surface of case to avoid oil leaks. Install pan and new gasket using bolts and flat washers supplied. Tighten bolts to 13 ft./lbs. maximum. Overtightening bolts will damage gasket and result in leaks.

STEP 5. On 1970 and later vehicles you will notice a tapped hole on the right front side of the pan. If your dipstick tube enters at the pan, install special fitting and tighten securely. If your dipstick enters the case, install supplied pipe plug into B&M cast pan.

STEP 6. Install drain plug and plug gasket. Lower vehicle. Add four (4) quarts of B&M Trick Shift or Type F ATF. Start engine and shift transmission through all gear positions. Place selector in Neutral and check fluid level. **DO NOT OVERFILL AS THIS WILL CAUSE FOAMING AND OVERHEATING.** Check for leaks.

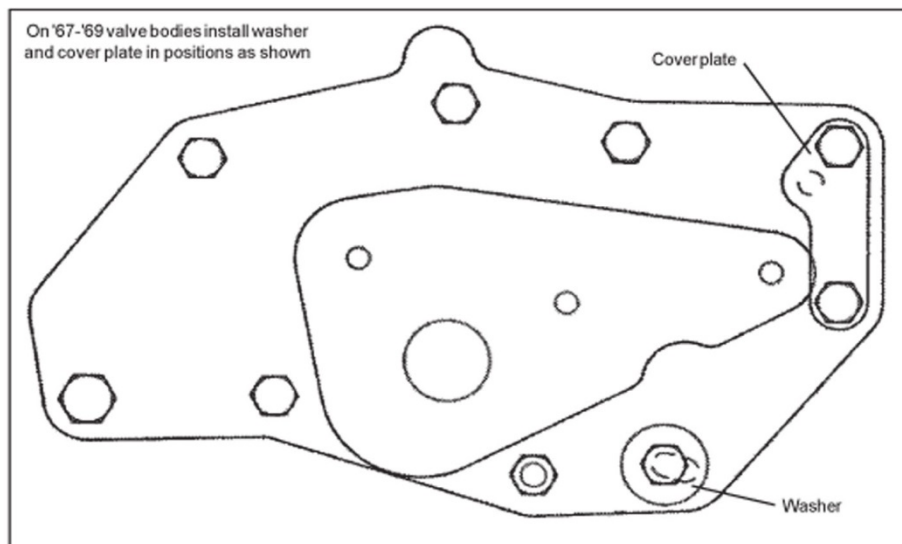


Figure Two

PACKING LIST

TOOL LIST

Transmission Pan (1)	Magnetic Drain Plug (1)	Ratchet Wrench
Pan Gasket (1)	Drain Plug Gasket (1)	5/16" Socket
Transmission Filter (1)	10-24 x 1/2"L Screw (3)	1/2" Socket
Cover Plate (1)	1/4" Flat Washer (1)	Scraper
Filter Extension (1)	10-24 Hex Nut (3)	Flat Blade Screwdriver
1/2 NPT Plug (1)	5/16" Flat Washer (11)	Torque Wrench
Male Connector (1)	5/16-18 x 7/8" Hex Bolt (11)	Jack & Stands

