



## Installation Instructions CAST ALUMINUM DEEP OIL PAN

Fits: Vehicles with TH700-R4, 4L60, 4L60E & 4L65E Trans.  
See Application Guide for Specific Vehicles  
Catalog # 70260

**WORK SAFELY!** For maximum safety, perform this installation on a clean, level surface and with the engine turned off. Place blocks or wedges in front of and behind both rear wheels to prevent movement in either direction.

**CAUTION:** To avoid any possibility of bodily injury or damage to vehicle, do not attempt installation until you are confident that the vehicle is safely secured and will not move.

This B&M Cast Aluminum Deep Oil Pan has been designed to work on most Chevrolet/GMC vehicles equipped with the TH-700 R4, 4L60, 4L60E & 4L65E transmissions. The B&M Cast Aluminum Deep Oil Pan provides several advantages over stock factory oil pans. The extra capacity provides increased oil volume and added cooling, while the aluminum construction increases case rigidity. The magnetic drain plug feature allows regular transmission maintenance and oil changes without the usual mess associated with dropping the pan, and limits ferrous debris from circulating in the transmission.

The pan can be installed by anyone with minimal mechanical experience. It is however, important to closely follow the instructions. We recommend that you read through the instructions completely before beginning the installation, so you can familiarize yourself with the installation procedure. Check the tool list at the end of these instructions for the tools required to install your Deep Oil Pan. When installing your Deep Oil Pan there are several other B&M products you may wish to consider:

**TRANSMISSION OIL COOLER:** We feel that it is very important that every vehicle should have a transmission oil cooler in addition to the radiator heat exchanger. Heat is the major cause of transmission failures, and an oil cooler is an inexpensive safeguard against overheating. B&M offers a wide range of transmission coolers to suit every need, which are available at your B&M dealer.

**TRICK SHIFT PERFORMANCE ATF:** Trick Shift performance automatic transmission fluid is the industry's leading performance ATF. A specially blended oil with foam inhibitors, extreme pressure agents and shift improvers, this fluid assures protection while delivering the fastest possible shifts. You literally "Pour in performance." Available at your B&M dealer.

### INTRODUCTION

This Deep Oil Pan can be installed in about an hour by carefully following the instructions. Transmission components are precision fit and dirt is the number one enemy of an automatic transmission. Cleanliness is very important, so a clean work surface from which oil can easily be removed is necessary.

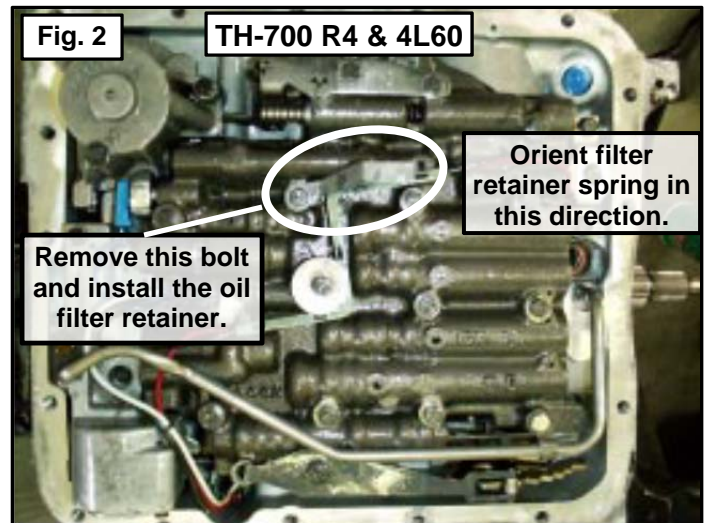
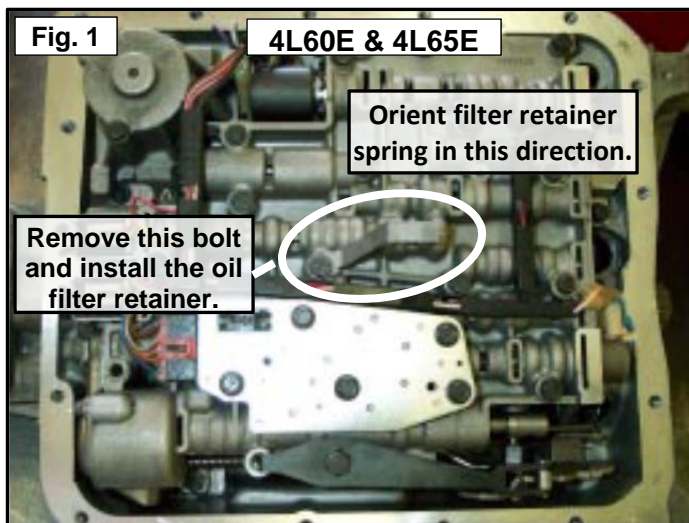
**CAUTION:** Automatic transmissions operate at temperatures between 150°F and 250°F. It is suggested that the vehicle be allowed to cool off for a few hours to avoid burns from hot oil and parts. The vehicle should be off the ground for ease of installation – jack stands, wheel ramps or a hoist will work fine. **MAKE SURE VEHICLE IS FIRMLY SUPPORTED - DO NOT WORK UNDER A VEHICLE IF IT IS SUPPORTED BY ONLY A JACK!** Try to raise the vehicle 1-2 feet so you will have plenty of room to work. Also, have a small box to put bolts in and a drain pan to catch oil.

## INSTALLATION

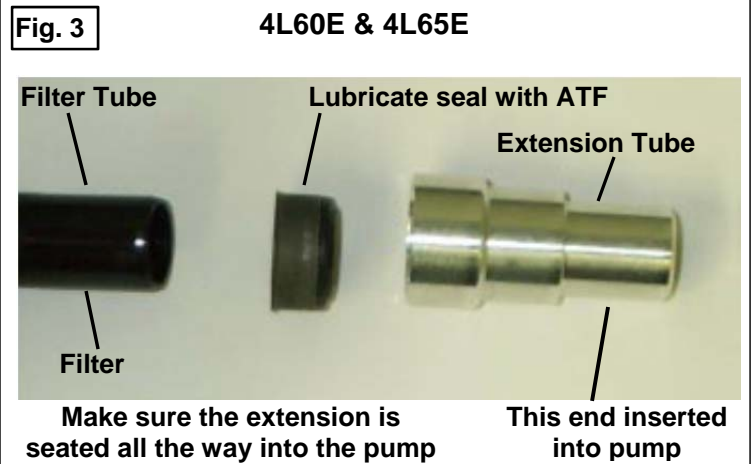
1. Drain the oil pan. Loosen and remove the oil pan bolts one at a time, working towards the front of the transmission. Remove the last two bolts slowly and the pan will tilt down to allow the last of the fluid to drain. If the pan sticks to the old gasket, pry it down slightly with a screwdriver to break the seal before removing the last two bolts. After the last bolt is removed, the pan can be lowered and set aside.

2. The oil filter will now be exposed. Pull the filter out of the oil pump, being careful not to bend the filter pickup tube as it is plastic and may crack or break. The seal should remain in the pump - if it comes out with the filter, remove it from the filter and carefully reinsert it back into the pump. Clean the old gasket off of the case.

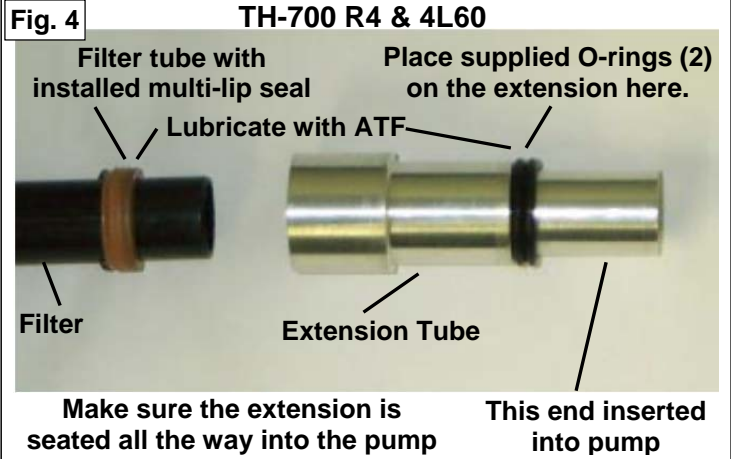
3. The filter must be held in place with the supplied oil filter retainer. This retainer is held in place by one of the valve body bolts (See Figure 1 and 2). Refer to the transmission you have and remove the bolt shown and install the supplied oil filter retainer (point the oil filter retainer towards the front of the vehicle as shown). Tighten the bolt to 8ft.lbs.- do not over tighten!



4. For the 4L60E & 4L65E transmission, install the supplied seal in the extension tube provided in the kit (See Figure 3). Lubricate the seal with transmission fluid and place the extension tube onto the filter (B&M recommends that the filter be changed at this time). Install the assembly back into the oil pump bore being careful not to damage the seal in the pump.



5. For the TH-700 R4 and 4L60 transmissions, install the supplied O-rings on the extension tube provided in the kit (See Figure 4). Lubricate the seal on the filter (B&M recommends that the filter be changed at this time) and the O-rings with transmission fluid. Place the extension tube on the oil filter. Install the assembly into the oil pump bore.



6. Install the new gasket and deep pan. Use the supplied pan bolts and washers (torque to 12ft.lbs). Do not over-tighten as this can cause leaks. Make sure the drain plug is tight.

7. **\*For Corvettes only:** Remove 1/2. NPT fill plug from side of pan with a 3/8. Allen wrench, add ATF until full, and tighten. All others, lower vehicle and add six quarts of B&M Trick Shift ATF.

8. Start the engine and place shifter in the neutral position. Add fluid until the oil level is at the "add" mark. Shift the transmission through all gear positions. Check the oil pan and gaskets for leaks. Once the transmission has warmed up, add fluid to bring the level up to "full". Do not overfill as this causes foaming and overheating.

### Parts List

1	Aluminum Cast Oil Pan
1	Pan Gasket
1	Magnetic Drain Plug
1	Drain Plug Gasket
1	Filter Seal
2	O-rings
2	Filter Extension Tube
1	Oil Filter Retainer
16	M8-1.25 x 25 mm Bolts
16	Flat Washers

### Tool List

Drain Pan
Gasket Scraper
3/8. Ratchet & 3. Extension
13 mm Socket
6 mm Allen Wrench
3/8. Allen Wrench
3/4. Box Wrench
Flat Blade Screwdriver
6 Quarts ATF
Jack & Jack Stands

**IMPORTANT: RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE**

