

Installation Instructions
80759
REPLACEMENT SHIFTER BOOT
FOR XDR SHIFTERS
81151, 81168 & 81174

Boot replacement requires shifter disassembly and a press or bench vice.

REMOVE COMPONENTS FOR INSTALL:



NOTE: Please take a moment to read and understand these instructions before installing your purchased performance kit.

1. Remove shifter lever/handle assembly from vehicle and complete remaining install on work bench as shown.



2. Remove and retain spring and pin from shifter lever for later use. Apply lubricant to pivot sleeve.

PRESS DISASSEMBLY:

CAUTION:
To avoid damaging parts, ensure your shifter lever sits flush as you press it. Do NOT press pin in shifter arm.



NOTE: If you have a press, complete this step, if you have a vice, complete step 4-5 instead.

3. Slowly press pivot sleeve out of shifter, being careful not to scratch or mar any surfaces.



NOTE: For this step, use a deep well socket with a 1" minimum diameter.

4. On bench vice, press pivot sleeve into deep well socket until it is flush with shifter lever.



NOTE: For this step, use $\frac{1}{16}$ " socket and something to catch parts as you press them to avoid damage.

5. Use smaller socket to press pivot sleeve out completely, be careful not to mar any surface.



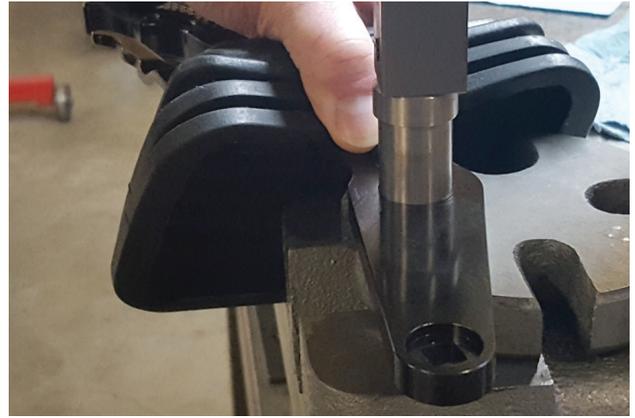
CAUTION:

Carefully push boot onto shifter at its opening, rocking shifter back and forth slightly to avoid any tears.

6. Remove boot from shifter, then apply lubricant (warm soapy water) to corners of shifter stick.



7. Install replacement boot onto shifter (oriented exactly as shown) over pivot sleeve hole. Apply lubricant to pivot sleeve.



NOTE: If you have a press, complete this step, if you have a vice, complete step 9 instead.

8. Carefully press pivot sleeve (removed step 3) back into pin (driver) side of shifter lever as shown. Wipe excess lubricant from surface.



9. Press pivot sleeve (removed step 3) back into pin (driver) side of shifter lever with deep well socket. Wipe excess lubricant from surface.



10. Place pin into spring (removed step 2) then install them into shifter lever as shown.



11. Test trigger mechanism to make sure shifter operates smoothly, then wipe all parts.



12. Re-install shifter assembly into vehicle.

Congratulations, the installation of your replacement boot is now complete!

