



409SS® Stainless Steel

Installation diagram for:
SYSTEM # 817837
2018-2019 JEEP WRANGLER JL
ROCK CRAWLER, SINGLE
FITS: 2.0L & 3.6L ENGINE

Revised 01/29/19

Removal:

1) Raise the vehicle and support securely with stands. To ease the removal of the stock system, spray a penetrating lubricant onto the rubber hangers at the rear of the vehicle as well as the clamped connection above the rear axle.



2) Support the muffler with a stand, then using a 15mm socket, loosen the clamp at the muffler inlet connection above the rear axle.



3) Locate the left and right rear mounts supporting the muffler, use a 13MM open end wrench to remove the lower bolt on each mount.



4) Then, use a 13MM socket wrench to remove the upper bolt on each mount. Once both hangers are un-fastened, carefully lower the stand and with the help of an assistant slide the muffler off of the inlet pipe and remove from the vehicle.



5) Place the factory muffler next to the new Flowmaster High clearance tailpipe assembly and move the drivers side hanger mount from the muffler onto the wire hanger of the new pipe.

Installation:



1) Place the supplied clamp onto the inlet of the new tailpipe, then place the pipe up into position and slide onto the factory over-axle pipe. Line up the notch in the pipe with the tab on the over-axle pipe, slide on completely. Support the pipe with a stand if necessary.



2) Place the factory hanger mount back into position on the frame and secure using the factory bolts, tighten securely.

3) Adjust the position of the tailpipe to provide a satisfactory fit. A minimum of 1/2" clearance around all parts of the system must be maintained; while keeping suspension travel and vibration in mind. After adjustments have been made, you may now securely tighten the clamp.

4) After the system is secure, slide the 7/16" hanger keeper onto the ends of the wire tailpipe hanger. This will prevent the hanger from slipping out of the rubber mount.

PACKING LIST		
Qty.	Description	Part #
1	High Clearance Tailpipe	86499S
	PARTS KIT (includes the following)	PK907
1	• 2 1/2" Band Clamp	MC250BS
1	• 7/16" Hanger Keeper	HW502



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