



LS ENGINE SWAP ADAPTER PLATES P/N 94001FLT

Parts List:

Qty	Description
1	Driver's Side LS Engine Swap Adapter Plate
1	Passenger's Side LS Engine Swap Adapter Plate
6	3/8"-16 x 3/4" Hex HSCS
6	3/8" Split Lock Washers
8	M10 x 1.5 x 25mm FHSCS
1	Anti-Seize

Installation Instructions:

1. Remove the factory motor mounts (if present).
2. Install (x2) 3/8"-16 x 1.25" flat head socket cap screws with blue Loctite® into the adapter plate.
3. Install the adapter plate with (x8) M10 x 1.5 x 35mm hex flat head socket cap screws with anti-seize on each bolt into the block. **Torque all M10 hex head socket head cap screws to 37 ft./lbs.**
4. At this time, check the condition of your motor mounts. We recommend replacing these if there is any damage or too much wear. Install the motor mount onto the (x2) 3/8"-16 studs with (x1) 3/8" flat washer, (x1) 3/8" split lock washer, (x1) 3/8"-16 nut, and blue Loctite® on each bolt. **Torque to 40 ft./lbs.**
5. Repeat these steps for the other side.



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