



INSTALLATION INSTRUCTIONS ONE-PIECE OIL PAN GASKET #6665G

GM V8 346 LS1 5.7L 1997-02
GM V8 293 4.8L 1999-03
GM V8 325 5.3L 1999-03
GM V8 364 6.0L 1997-03

This high-temperature, one-piece Oil Pan Gasket was designed to make the job of installing the oil pan gasket easier. To minimize the possibility of leaks, the following steps should be taken:

1. The oil pan and engine block must be clean and free of all dirt, oil, and old gasket material.
2. Both oil pan and engine block must be checked for flatness.
3. All bolts and bolt holes must be checked to ensure against thread damage. If damage has occurred, repair as needed.
4. Be sure the gasket is installed properly between the oil pan and engine block.

Refer to the engine manufacturer's specifications for fastener torque value and sequence.

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