



## EZ-Adjustable Bellhousing Dowel Pins P/N 15907 INSTALLATION INSTRUCTIONS

**Step 1.** Remove the old dowel pins. Generally, this is done with vice grips twisting back and forth. Some times stock dowel pins can be tapped out from the back side of the block with a small hammer & punch.

*These Dowel Pin holes will need to be clean and free of any debris.*

**Step 2.** Insert new Lakewood EZ-Adjustable dowel pins in the stock locations. (Being sure to insert the slotted end first)

Push pin into block all the way to machined groove in the dowel pin.



**Step 3.** Install the bellhousing over dowel pins onto block and finger-tight all fasteners in the bellhousing into the block and safety block plate.

You are now ready to follow standard alignment procedures.

**Step 4.** Use open end wrench to turn dowel pins. Align the 2 dowel pins so that they are in the block the same way before you begin the aligning.

Once dowel pins have been turned & bellhousing alignment is found, use the open end wrench to hold dowel pin in place while securing by tightening with the hex key into place, being careful to stay in alignment.



**Step 5.** Once bellhousing is aligned, tighten and torque down all fasteners in the block and then secure all fasteners in the safety block plate. Bellhousing is now aligned and dowel pins should be firmly in place.

(Please note, dowel pins can still turn even after tightened down unless you torque all bolts in block and block plate) Once this is done, you are now finished with the bellhousing alignment procedure.

(Please see the entire bellhousing alignment procedure included with your Lakewood bellhousing, or you can find these instructions on the Holley website)

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