

# **UNIVERSAL DRIVE SHAFT SAFETY LOOP**

## Part #18000

## **INSTALLATION INSTRUCTIONS**

This Drive Shaft Safety Loop is universal in design and will fit many vehicles. The unit is completely bolt on and is very easily installed. You will need to locate and drill 8-holes in the floor pan for mounting. Check the rules of the racing association for guidelines of where to position the safety loop in relation to the universal joints.

#### WORK SAFELY!

Installation of this safety loop requires working underneath vehicle. USE EXTREME CARE AND CAUTION WHEN WORKING UNDERNEATH VEHICLE.

Never get near or under vehicle until you are confident that it is safely supported and will not move or fall from its raised position. DO NOT USE A BUMPER JACK.

#### **PREPARATION:**

- 1. Place vehicle on a solid level surface to ensure safe installation.
- Raise the vehicle using appropriate lifting device and support with automotive approved support stands having adequate load capacity.

# DRIVE SHAFT SAFETY LOOP INSTALLATION:

- Partially assemble the safety loop using only the bottom "U" loop and hardware supplied. Position the bolt-hex heads to the inside of the loop and finger tighten only.
- From underneath the vehicle, place the safety loop under the drive shaft and up against the floor pan making sure that the safety "U" loop is centered on the drive shaft. Using the safety loop as a template, mark 4-holes on each side for drilling.
- 3. From inside vehicle, remove carpeting and seats if necessary, and check for any obstructions that might interfere with holes for mounting bolts.

 From underneath vehicle, center punch and drill 8-holes (4-on each side) into the floor pan where marked using a sharp 25/64" drill bit.

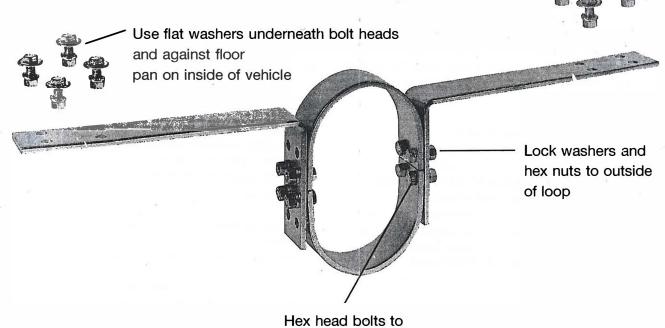
#### NOTE

After holes are drilled, deburr edges with a file.

- 5. Fasten the safety loop to the floor pan using the mounting hardware supplied. Use flat washers under the bolt heads and insert from inside the vehicle. Use the supplied lock washers and hex nuts and tighten securely.
- 6. Attach the upper "U" to the assembly and adjust bottom "U" so that drive shaft is centered inside the loop. Tighten all fasteners securely.

### NOTE

Depending on the vehicle, drive shaft may need to be removed in order to attach the upper "U" loop.



inside of loop

LAKEWOOD is a trademark of ACCEL Performance Group LLC Bowling Green,  $\ensuremath{\mathsf{KY}}$ 

www.lakewood-industries.com

97141800 Printed in U.S.A.