



## OIL COOLER KIT INSTALLATION INSTRUCTIONS

PART NUMBER D570-0921

APPLICATION 2007-10 E92/E93 335i/xi **without stock oil cooler**

Congratulations for being selective enough to use a Dinan Engineering Oil Cooler Kit. We have spent many hours developing this kit to assure that you will receive maximum performance and durability with minimum difficulty in installation. Please take the time to read these instructions and call us if you have any questions during the installation.



## **Important Note: All Cars**

This kit is designed for cars with a standard bumper. This kit will not fit cars equipped with alternate bumpers, including the BMW M-Technic bumper.

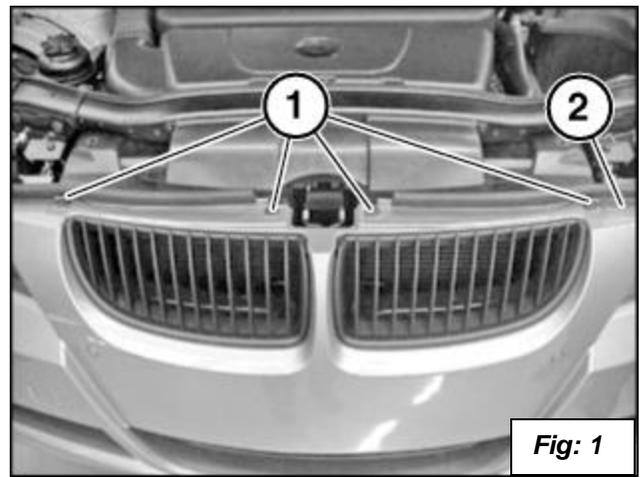
### **Important Note: Cars with ACC** (automatic cruise control)

Cars equipped with automatic cruise control require extra care when installing the Dinan oil cooler kit. When you loosen the radiator support assembly to install the new right side lower radiator mount / oil cooler mounts, mark the position of the nuts that hold it to the frame so you can install it in the same position. If you unplug the ACC sensor DO NOT turn the key ON, and make sure you plug it back in fully.

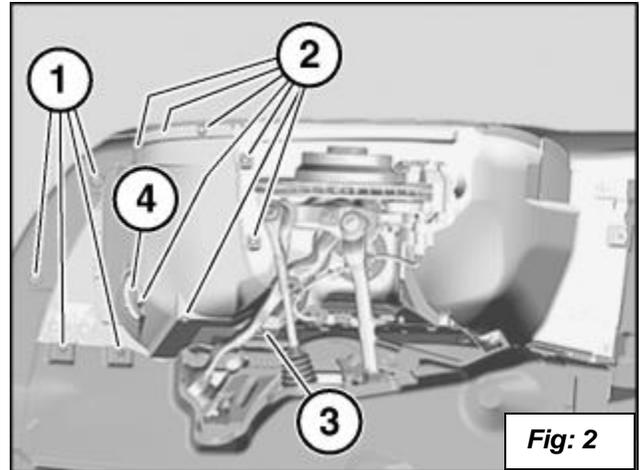
When the installation is complete, during your test drive check the operation of the ACC. If it does not function properly, you will have to adjust the sensor following BMW TIS instructions 66 31 001.

## INSTALLATION INSTRUCTIONS

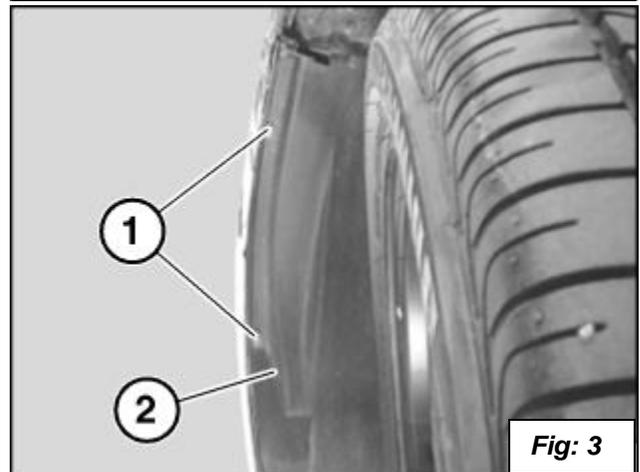
1. Lift car and secure with jack stands if needed.
2. Remove the right front wheel to get clearance to the oil cooler.
3. Remove the front bumper. Start by removing four Torx screws (1) from bumper trim (2) as shown in figure 1.



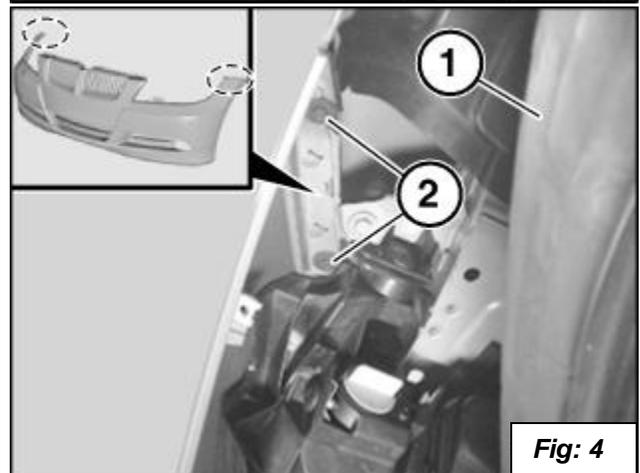
4. Remove the front inner fender on the right side by removing the screws at location (1) and (2). Unscrew the nut at location (3). Remove the Air Guide (4). Disconnect the connector from the tire pressure box. See figure 2.



5. On the left side remove the screws in location (1) and pry out the inner fender (2) to gain access to the two screws you will remove in the next step. See figure 3.

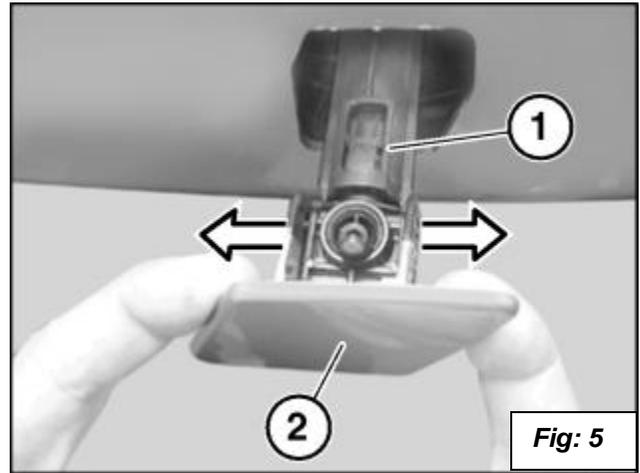


6. Pry the inner fender (1) out of the way and remove the two screws (2) holding the bumper to the fender. See figure 4.

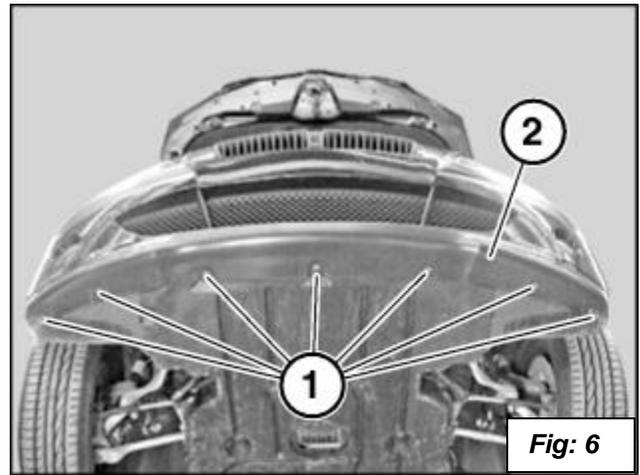


7. Disconnect the fog light connector and parking sensor connector if equipped with them.

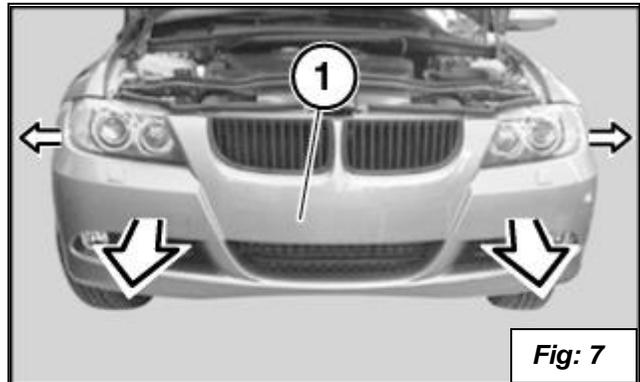
8. Remove the doors for the headlight cleaning system if your car is equipped with them. Pull out spray nozzle (1) by cover (2). Hold spray nozzle and carefully unclip cover sideways and remove. **Important! Do not let go of Spray Nozzle when removing Cover!** Grip spray nozzle firmly and slowly slide back into bumper after removing cover. Letting it slam back into bumper **will damage it!** See figure 5



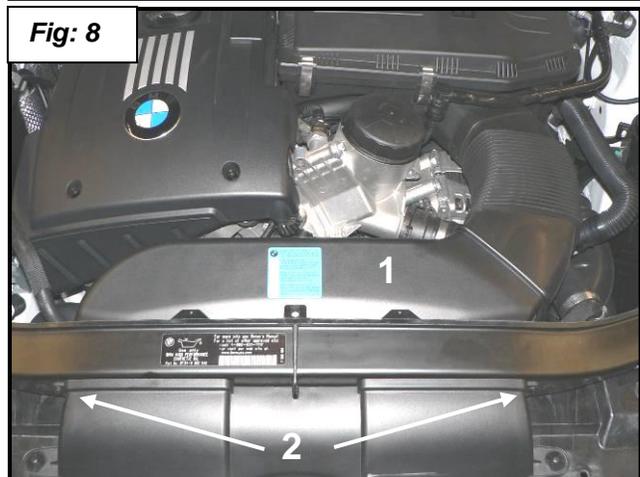
9. Remove the screws in location (1) from the bumper (2). See figure 6.
10. Prepare a safe place to put bumper after you remove it.



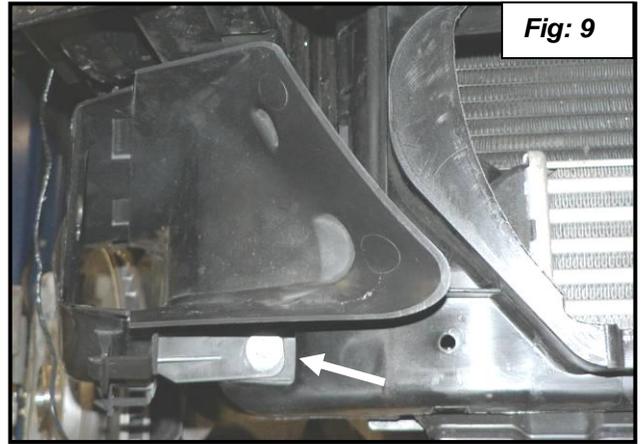
11. Remove bumper trim (1) with the aid of a second person by pulling out at top slightly and forward. See figure 7.



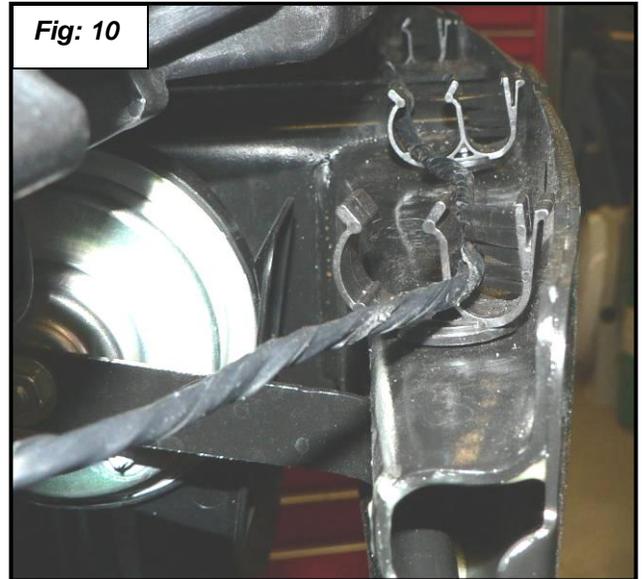
12. Remove the air duct (1) that goes from the top of the radiator to the air box by removing the screws (2). See figure 10.



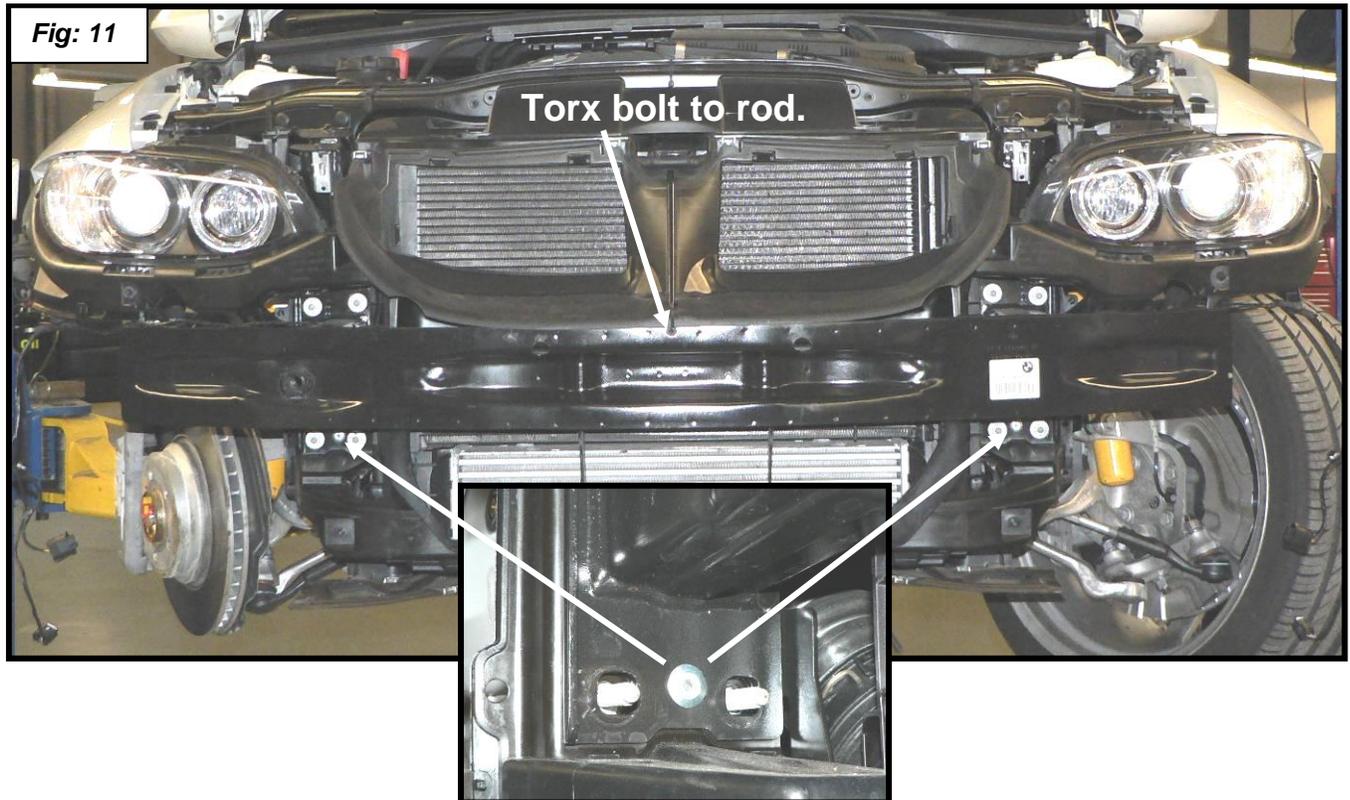
13. Remove the oil filter housing. Follow BMW TIS instructions to change out the oil filter housing with the new BMW oil filter housing with thermostat adapter attached for the oil lines.
14. Remove the brake duct by removing the mounting screw. See figure 9. Discard duct and keep screw to install new duct you will modify in the following steps.
15. Disconnect the wire to the horns.
16. Disconnect the wire that runs along the top of the bumper from the clips on the bumper as shown in figure 10.
17. Remove the four nuts on each side that hold the bumper to the frame as shown in figure 11. Remove the torx bolt in the center that connects the support rod.
18. Drill out rivets as shown in insert in figure 11.
19. Remove bumper support.



**Fig: 9**



**Fig: 10**



**Fig: 11**

**Torx bolt to rod.**

20. **2-door car:**  
Remove bolt and discard brace that runs from bottom of headlight to plastic by bumper mount as shown in figure 12. Reinstall bolt without bracket and leave loose for now.

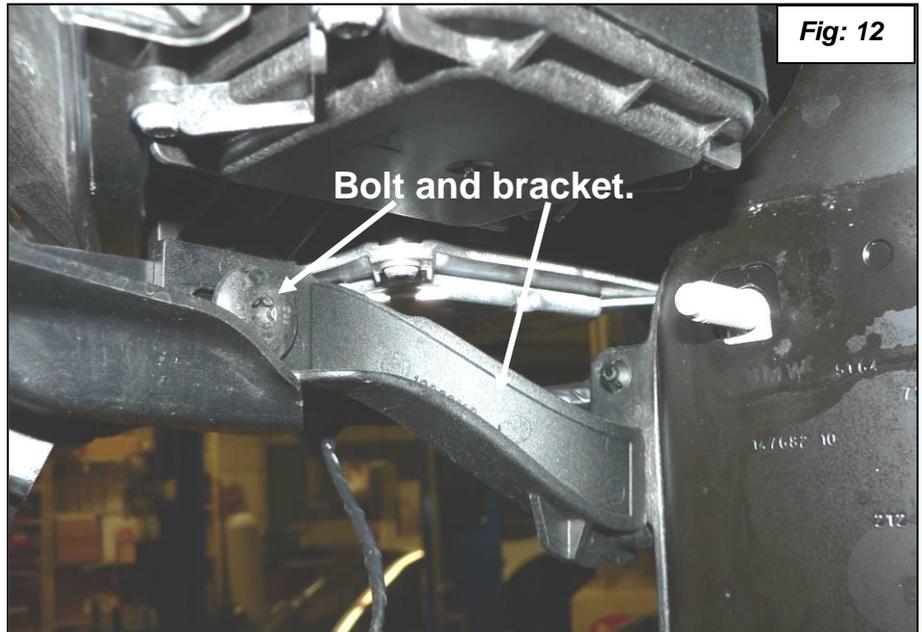


Fig: 12

21. **4-door car:**  
Loosen bolt. There is no bracket as shown.



Fig: 13

22. Remove the under car shield as shown in figure 13.

23. Install supplied BMW part number 17 21 7 540 030 bracket nut into the frame rail as shown in figure 14.

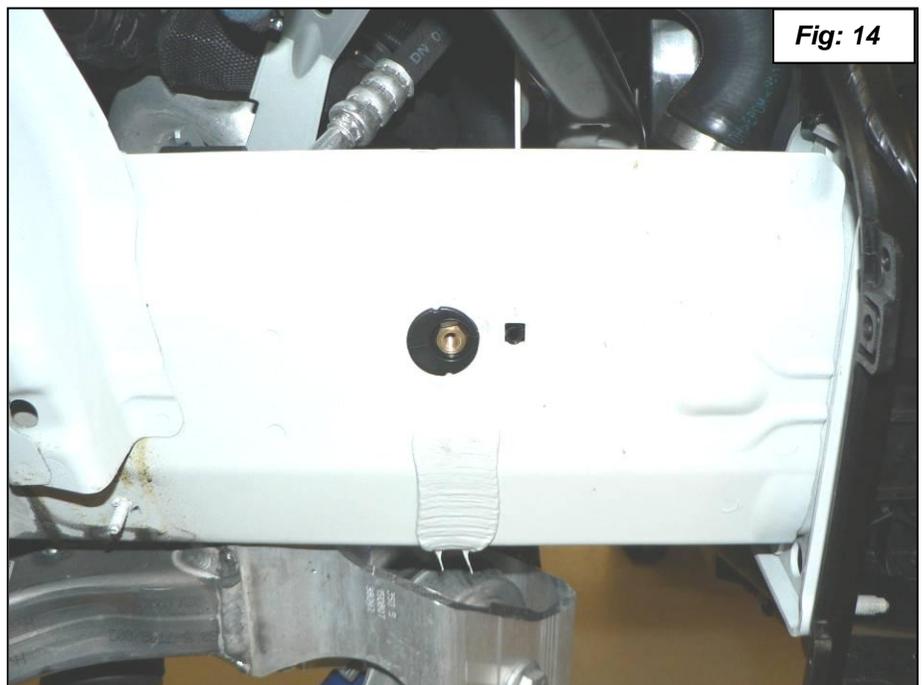
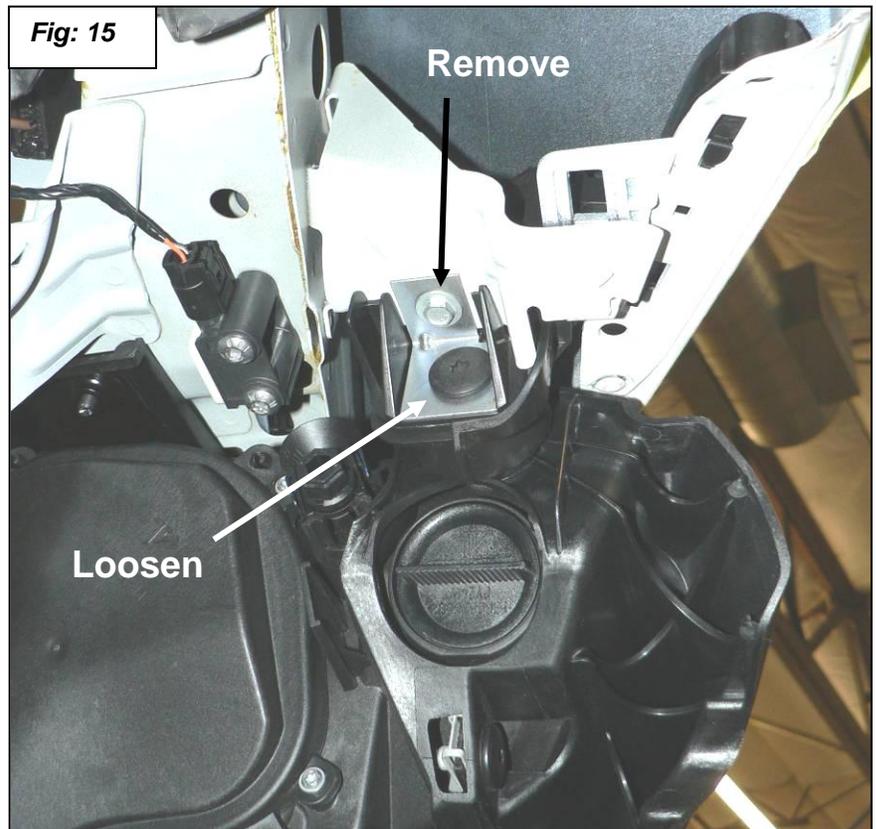
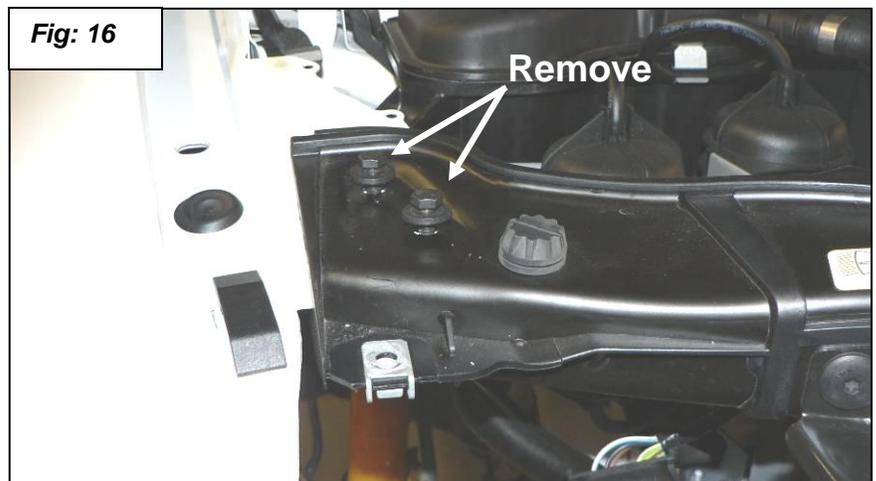


Fig: 14

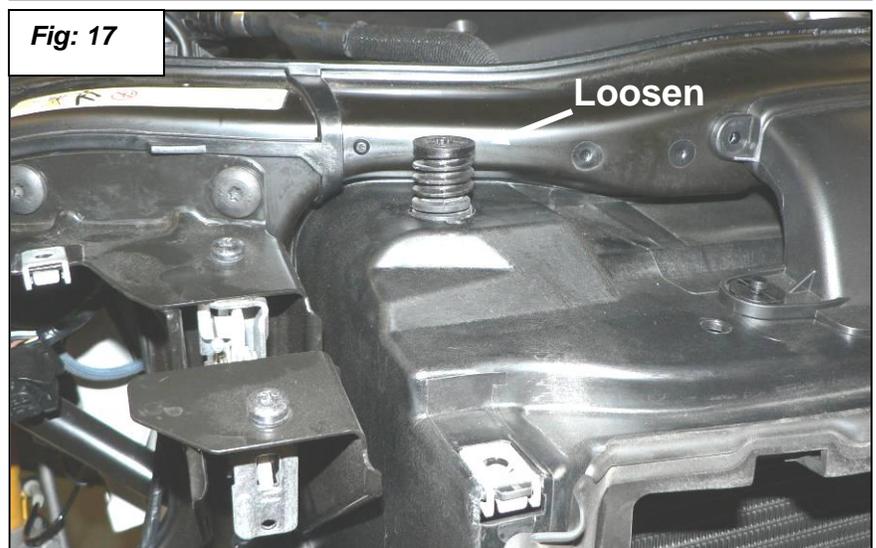
24. Remove the 8mm hex head screw and loosen the torx head screw as shown in figure 15. Repeat on the other side.



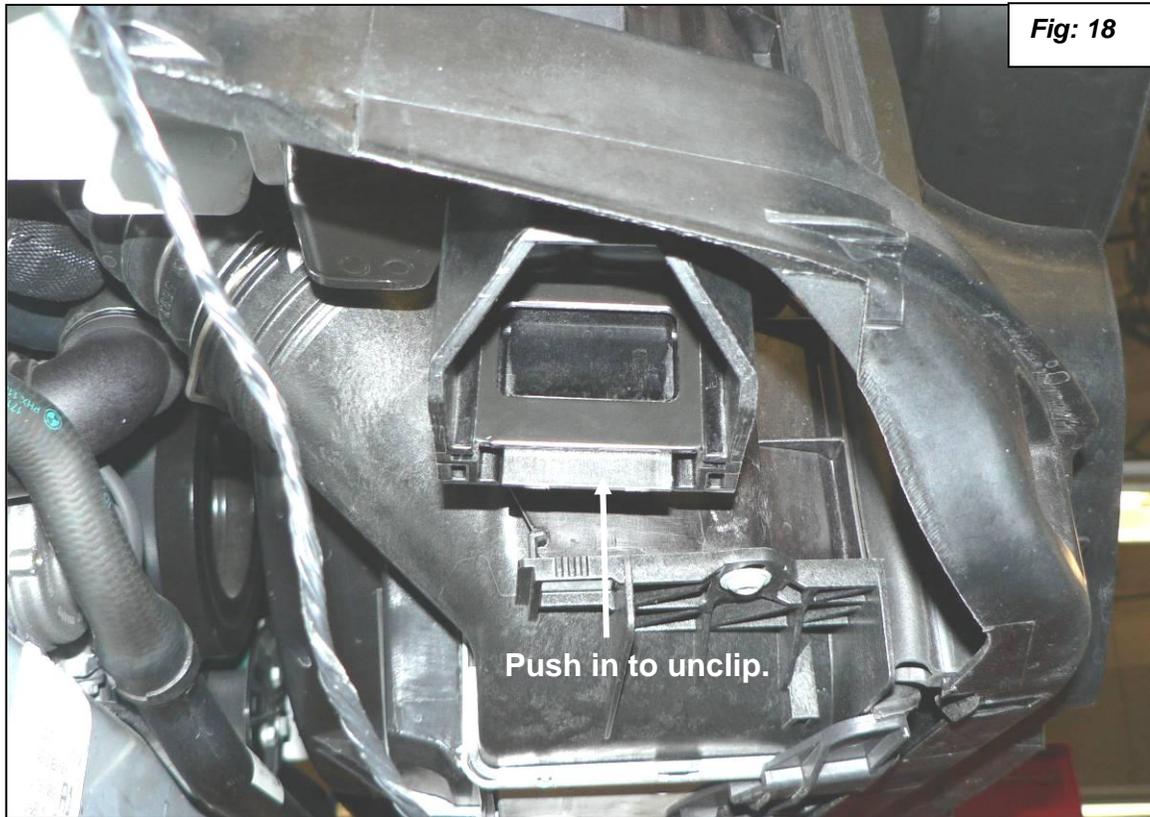
25. Remove the two 10mm hex head bolts from both sides of the upper radiator support as shown in figure 16.



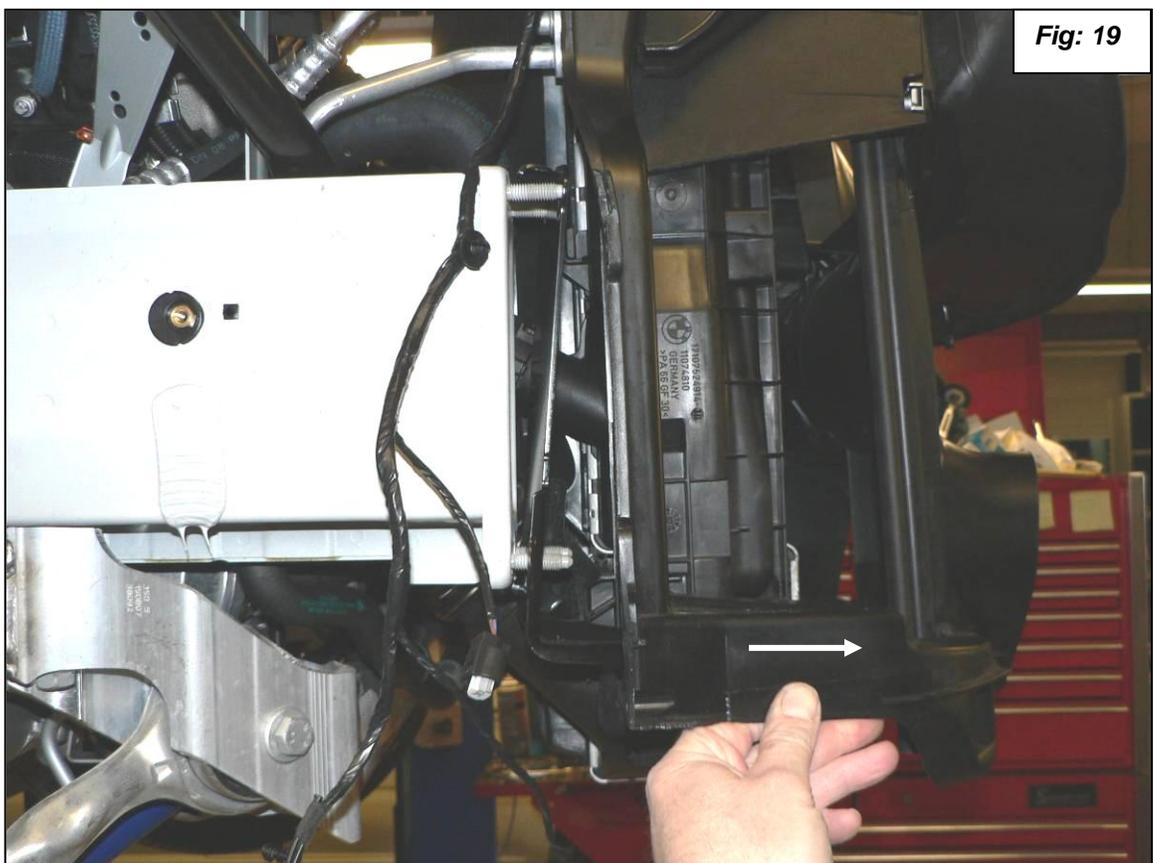
26. Loosen the tension support screws on both sides. See figure 17.



27. Unclip the lower radiator mount from the lower radiator support bracket as shown in figure 18.



28. Pull the right side of the radiator support assembly forward just far enough to slide out the lower radiator support bracket as shown in figure 19.

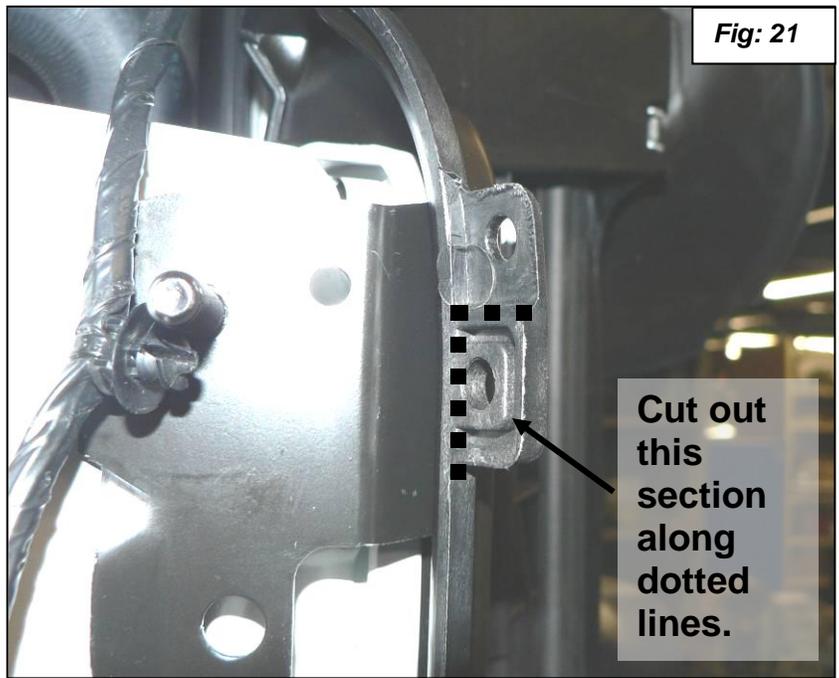


29. Slide the supplied new BMW part number 51 64 7 154 546 lower radiator support bracket with mount for oil cooler onto the studs where the other one without the mount for oil cooler was. See figure 20. Install nuts, bolts, screws and radiator mount in reverse order of removal. Torque bumper nuts to 22Nm (16 ft-lbs.). You do not need to replace rivets.

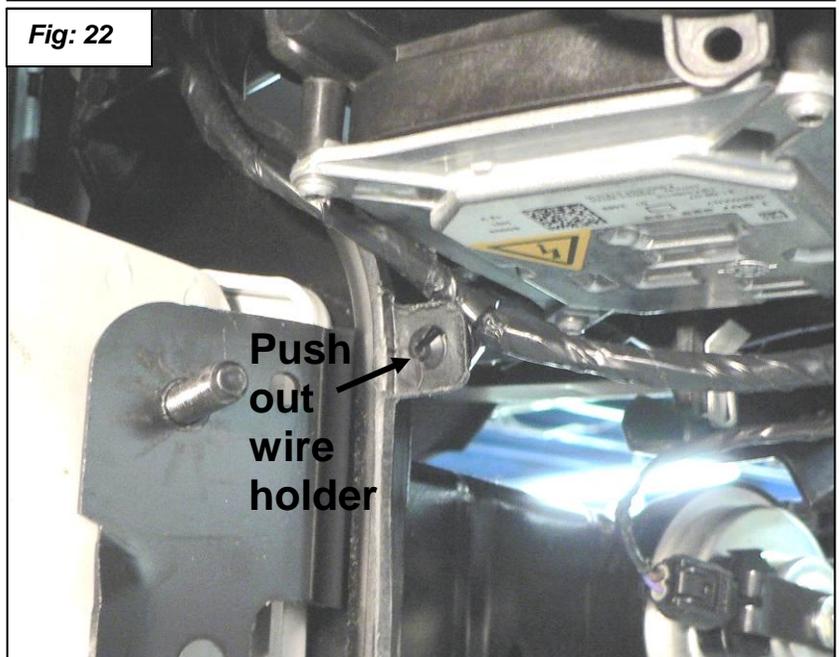


Fig: 20

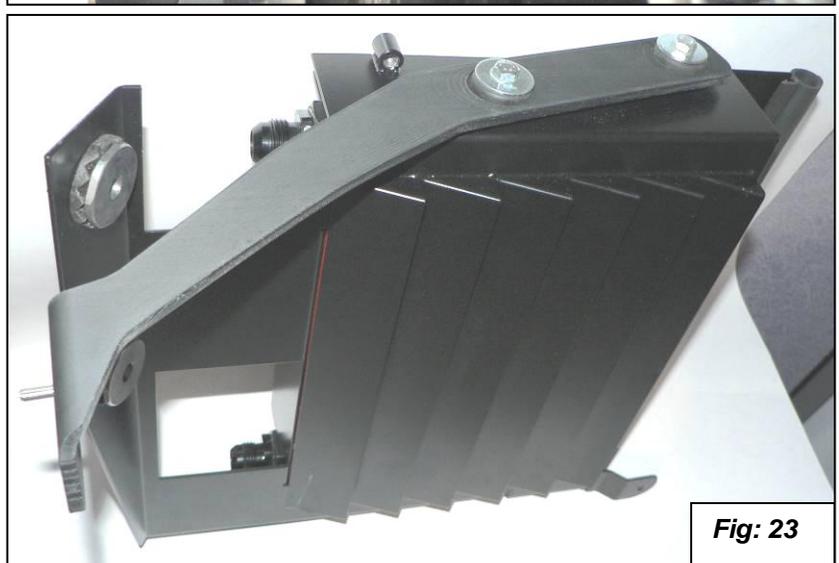
30. Cut off part of the plastic mount that is not needed. You will need the space for clearance for the oil cooler. See figures 21 and 22.



31. Remove the wire holder from the upper plastic mount that you did not cut off. A new Dinan headlight brace will mount to here.

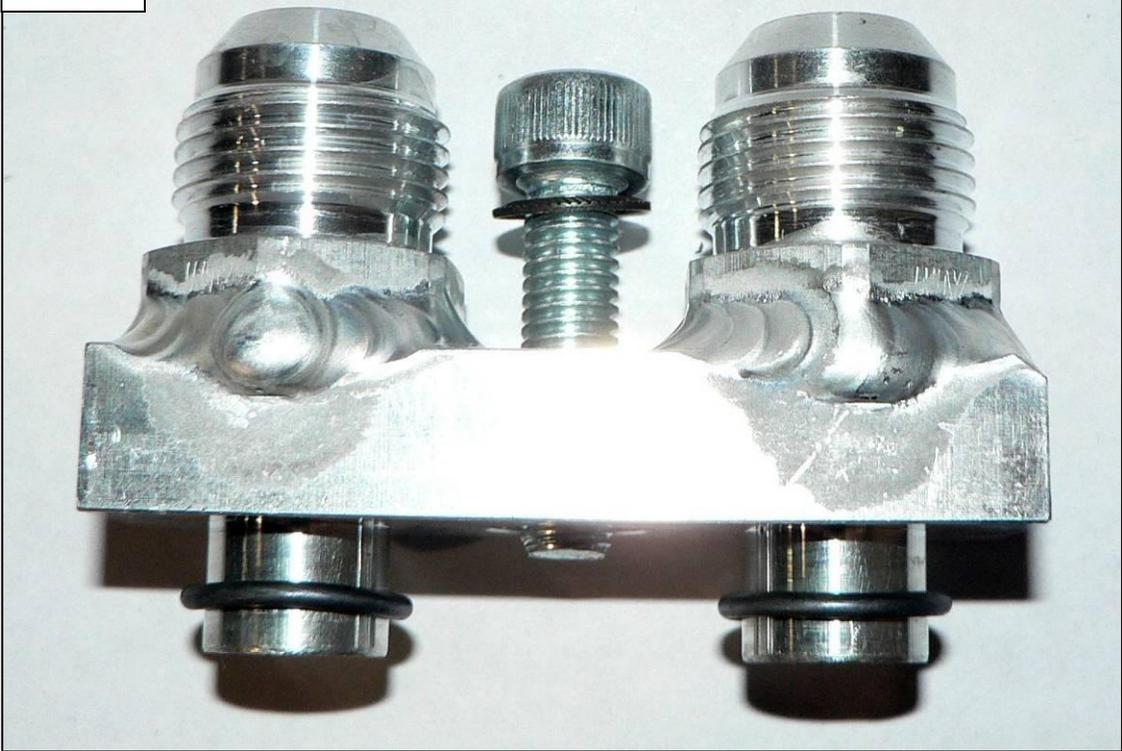


32. Install the top support bracket onto the new Dinan oil cooler mount with the supplied 6mm x 10mm bolts and washers. Install the rubber mounts. See figure 23.

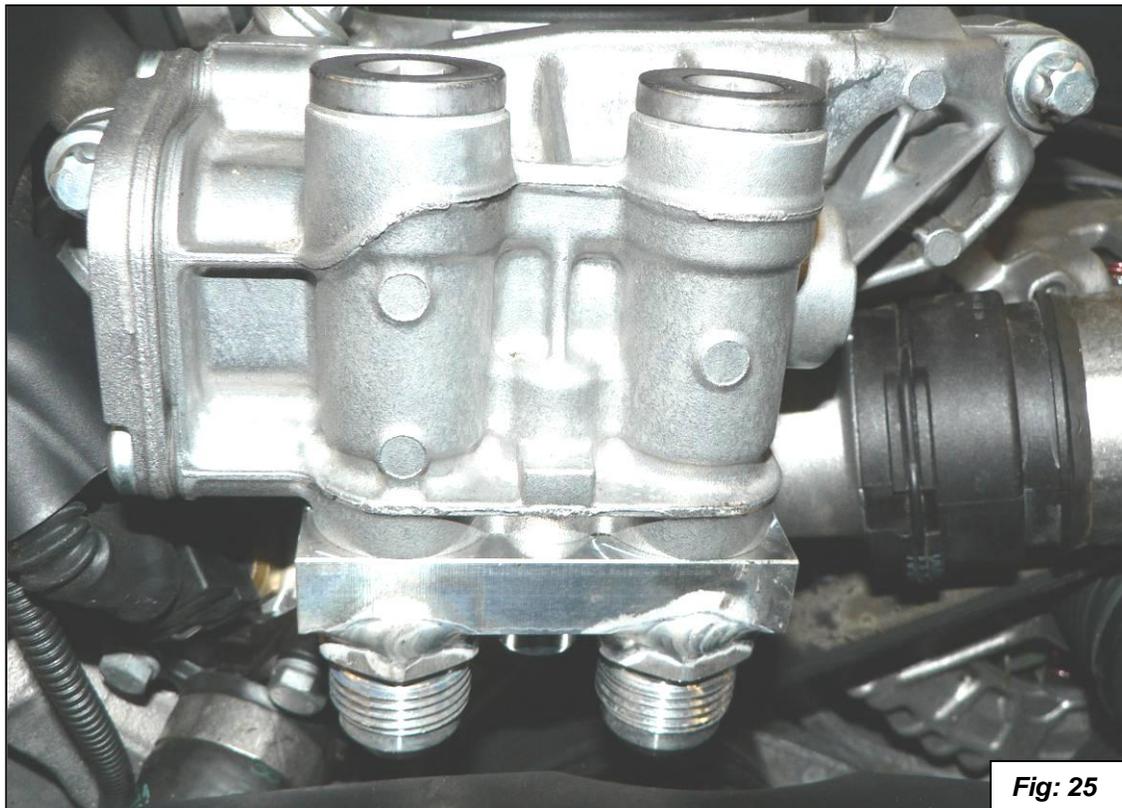


33. Install the O-Rings onto the oil line adapter block. Put the 8mm x 25mm Allen head bolt and serrated lock washer in place. See figure 24.

**Fig: 24**

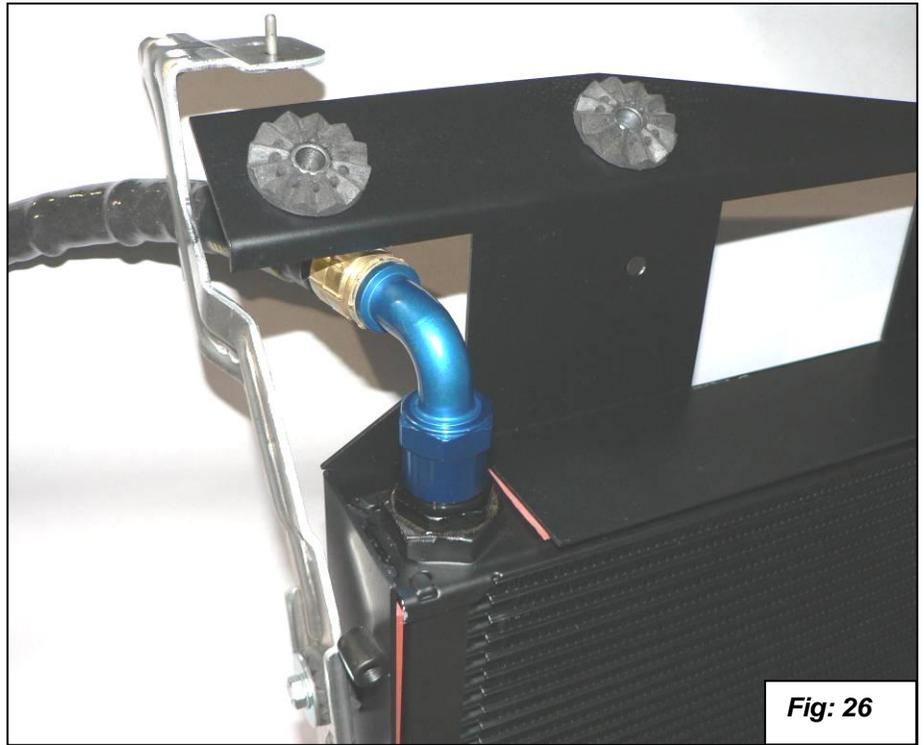


34. Install the oil line adapter block onto the oil filter thermostat housing. Make sure the O-Rings don't get pinched as you install the block. Torque the bolt to 20Nm (15ft-lbs.). See figure 25.



**Fig: 25**

35. Loosely install the oil line with the 90° fittings on each end. One end has a swivel and one end doesn't. Install the end without the swivel onto the topside of the oil cooler. Do not tighten yet. See figure 26.



*Fig: 26*

36. Feed the oil line in between the bracket as shown in figure 27. Attach the oil cooler assembly to the mounts as shown with the two stock 8mm nuts and the 6mm bolt. Torque nuts to 20Nm (15ft-lbs.) and bolt to 8Nm (6ft-lbs.). See figure 26. Install the supplied small pieces of edge trim to the bracket where the hose might rub.



*Fig: 27*

37. Install the 90° swivel end of oil line onto the adapter as shown in figure 28.

**Fig: 28**



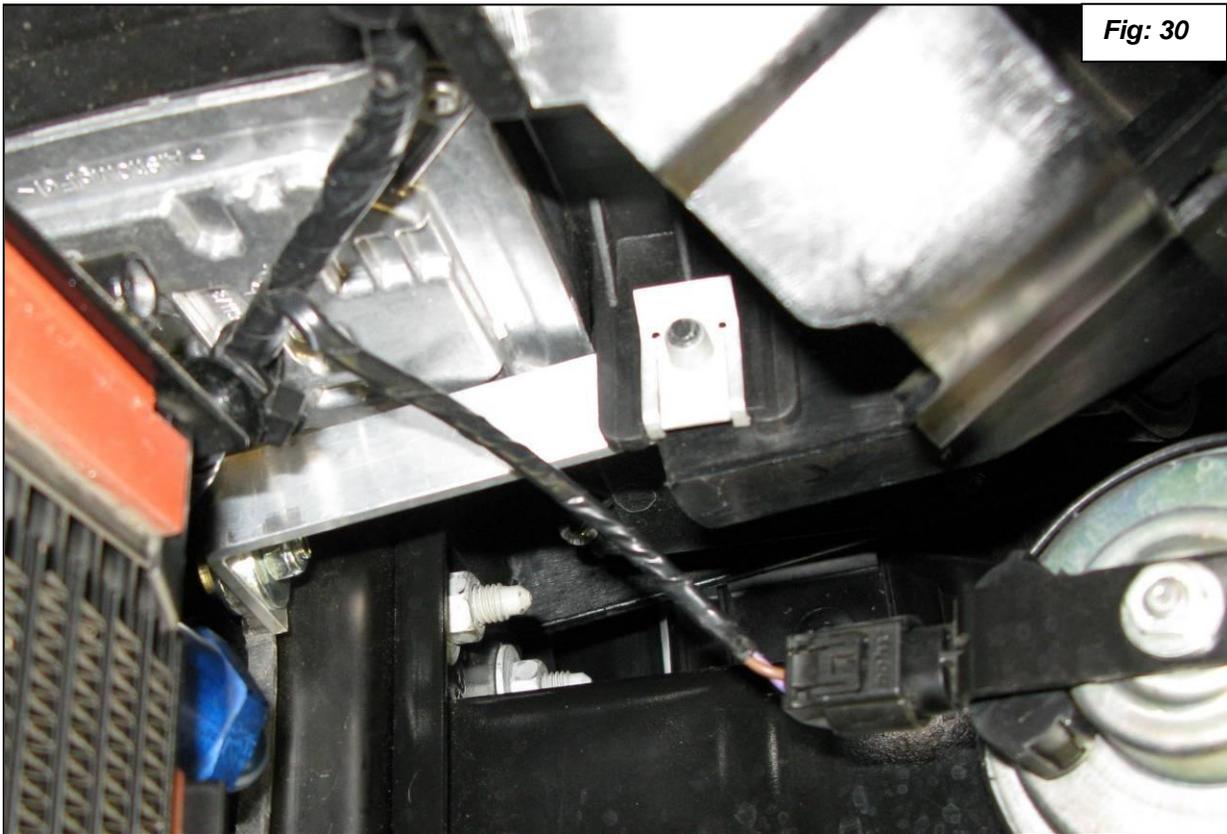
38. The straight end of the lower hose connects to the lower fitting of the oil cooler and the 45° fitting end connects to the adapter block onto the oil filter thermostat housing as shown in figure 29.

**Fig: 29**

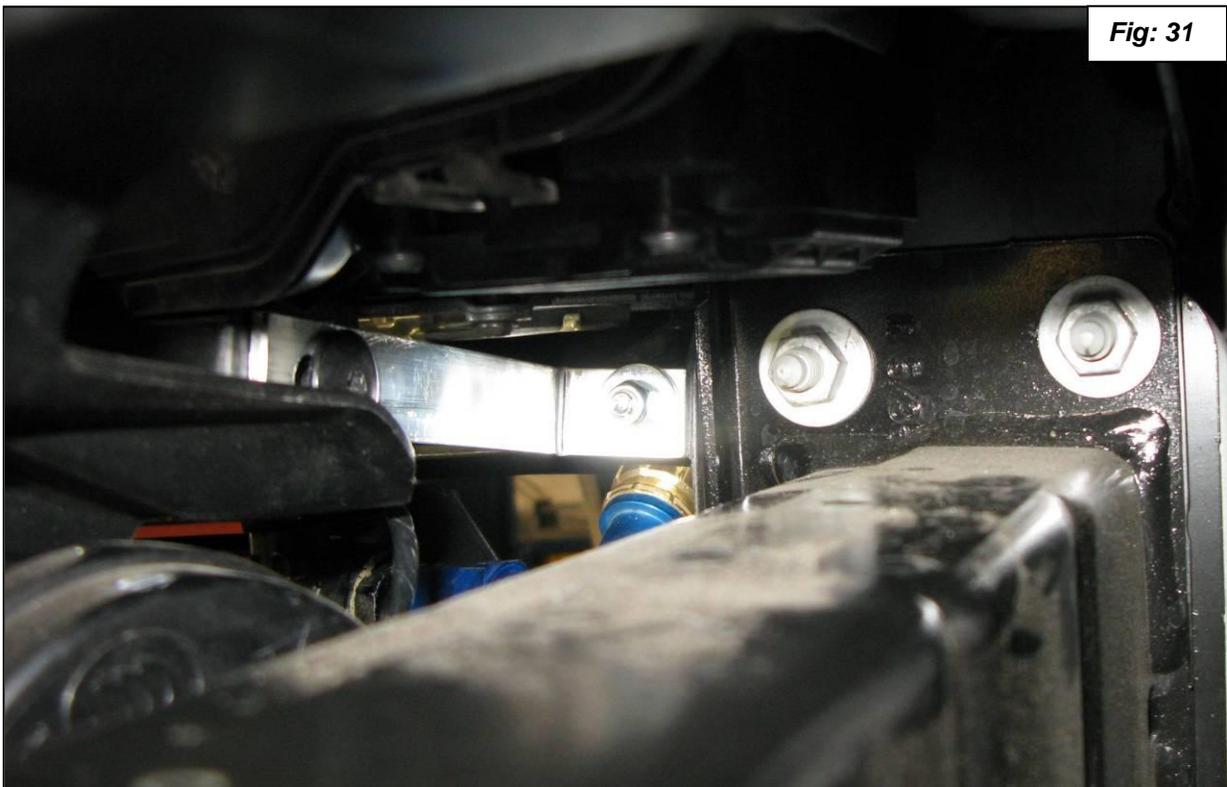


39. Check line for best routing and tighten fittings with 2 wrenches, one on hose fitting and the other on fitting attached to oil cooler or adapter block.

40. Install the Dinan headlight support bracket in place of the BMW bracket you removed in step 20. It fits between the headlight mount and the mount you pushed the wire holder out of in step 31. Use the stock bolt in front and the supplied bolt, 2 fender washers and lock nut in back. See figures 30 and 31.

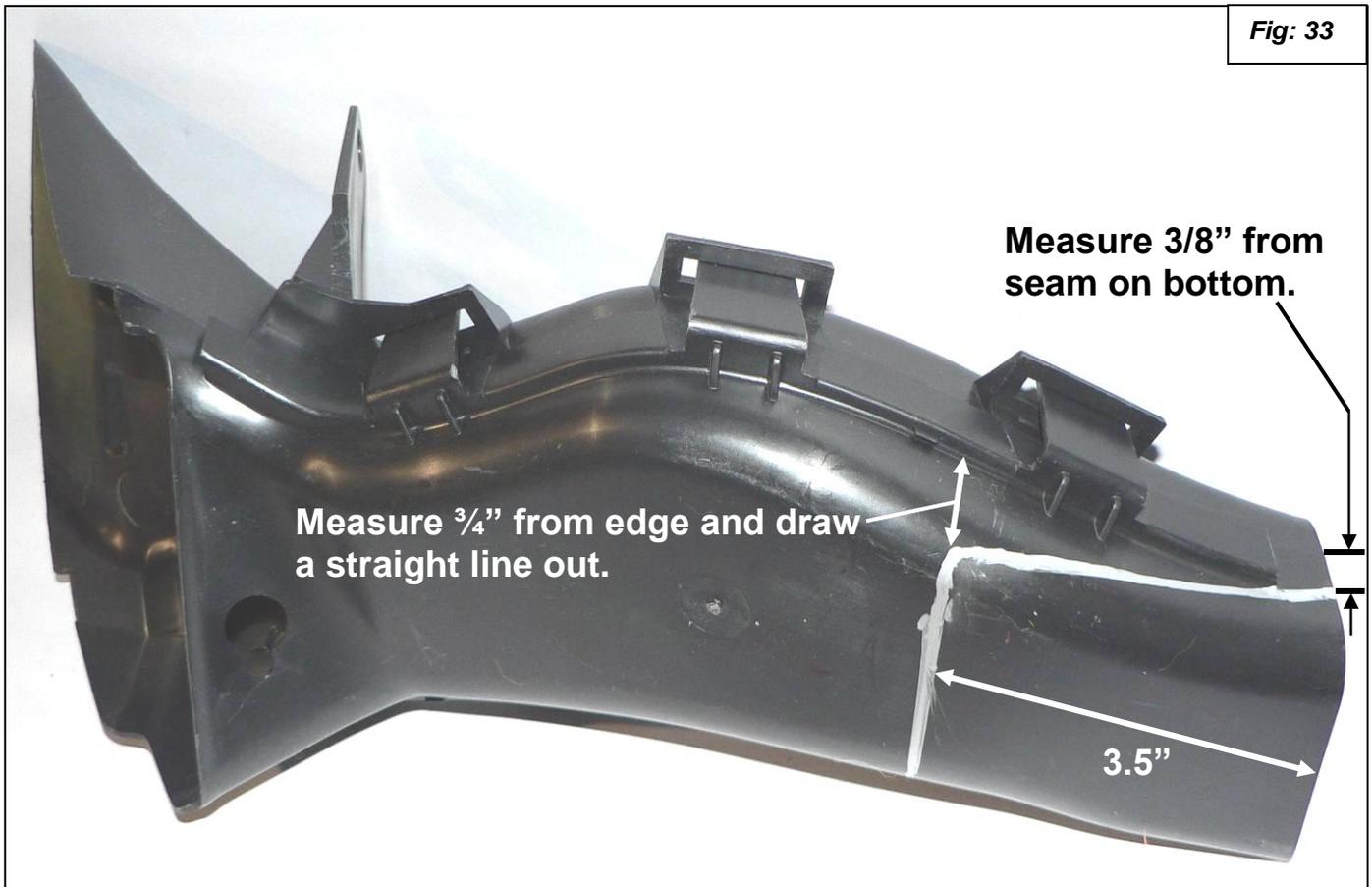
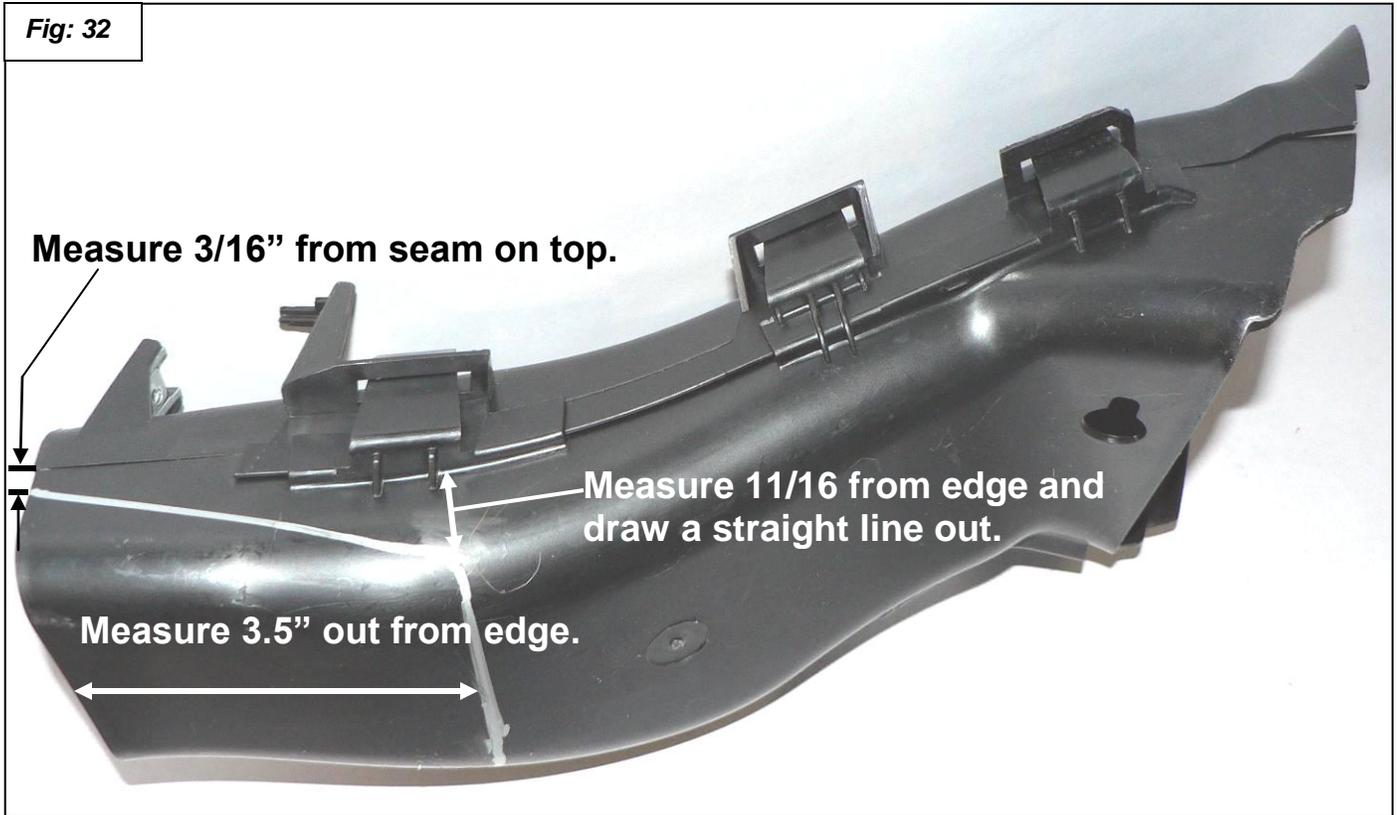


**Fig: 30**



**Fig: 31**

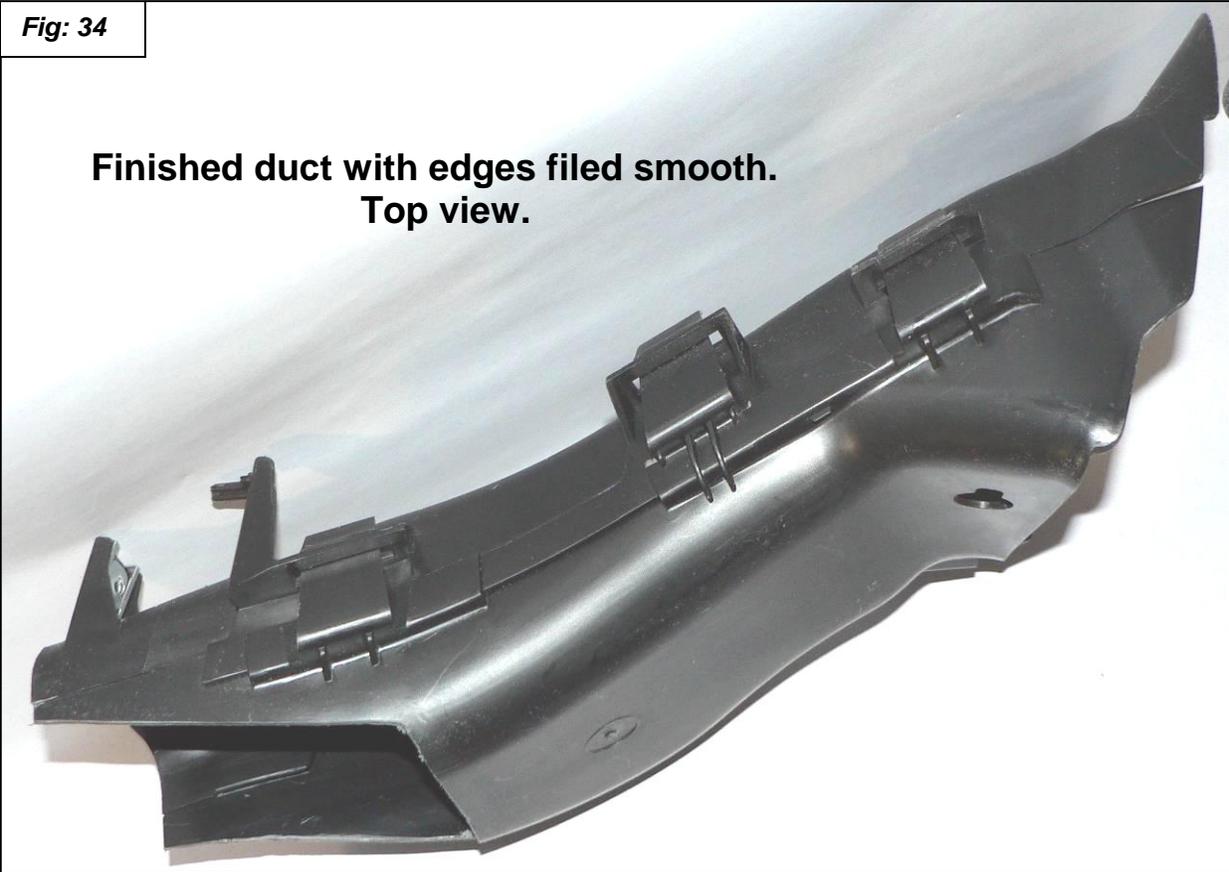
41. Mark the new supplied brake duct as shown in figures 32 and 33.



42. Cut and deburr the brake duct as shown in figures 34 and 35.

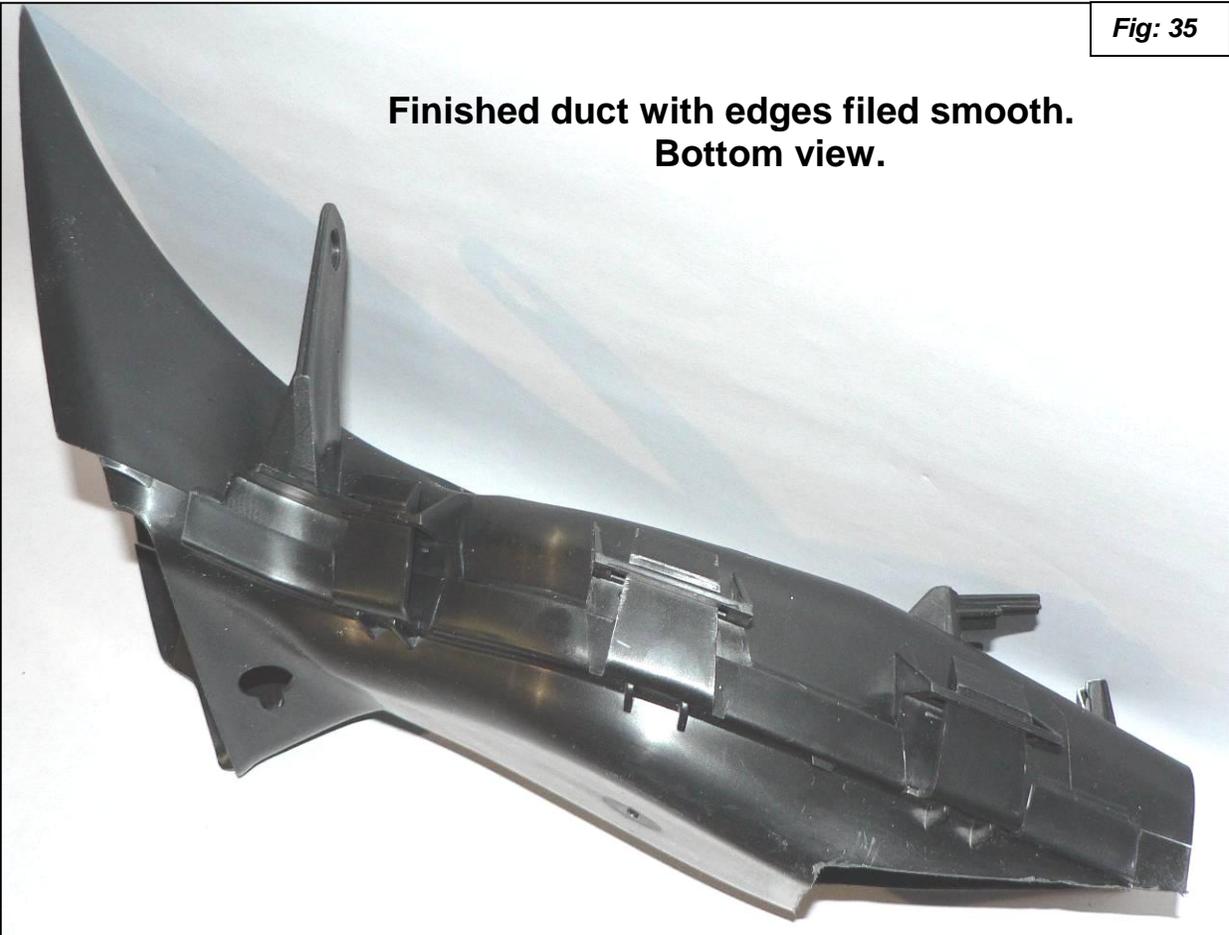
**Fig: 34**

**Finished duct with edges filed smooth.  
Top view.**



**Fig: 35**

**Finished duct with edges filed smooth.  
Bottom view.**

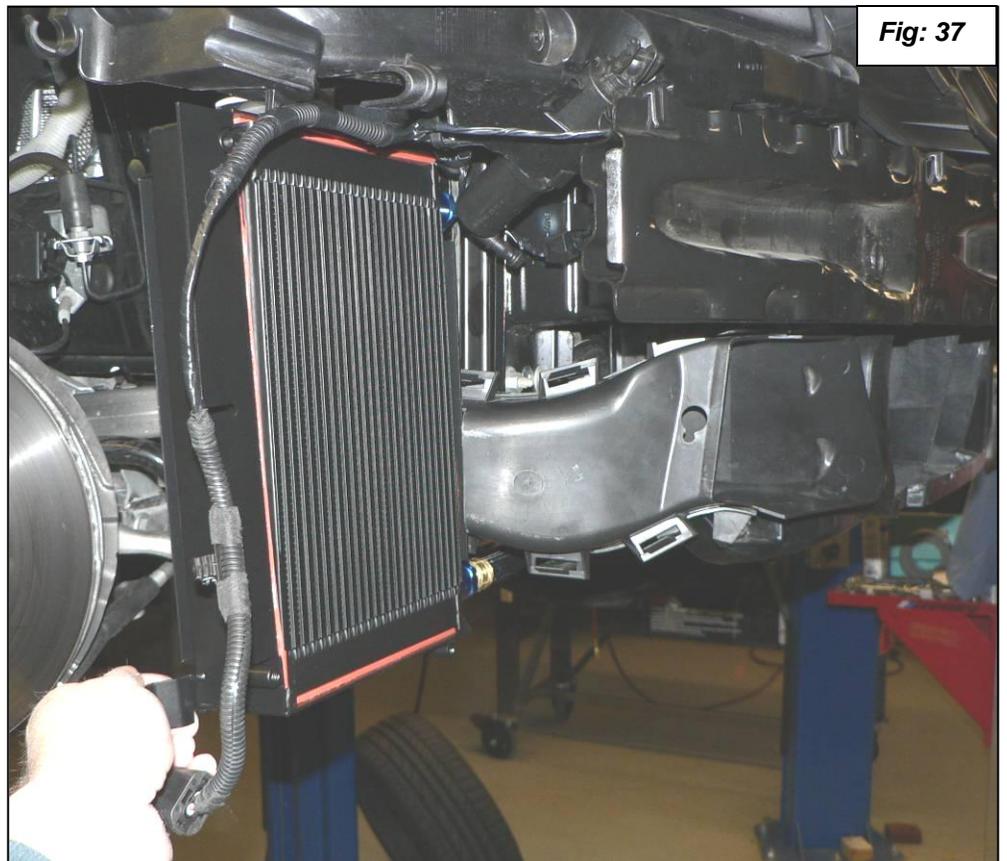


43. Install the modified brake duct and check for clearance. With the oil cooler in a relaxed position you should have about 1/2" clearance as shown in figure 36.



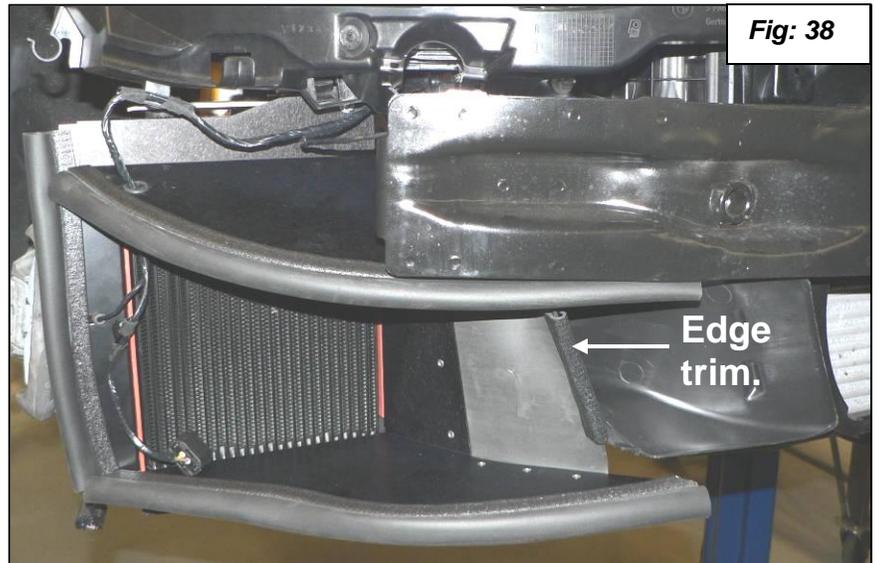
**Fig: 36**

44. When you pull the cooler into the position it will be with the bumper attached the clearance should be flush. See figure 37.

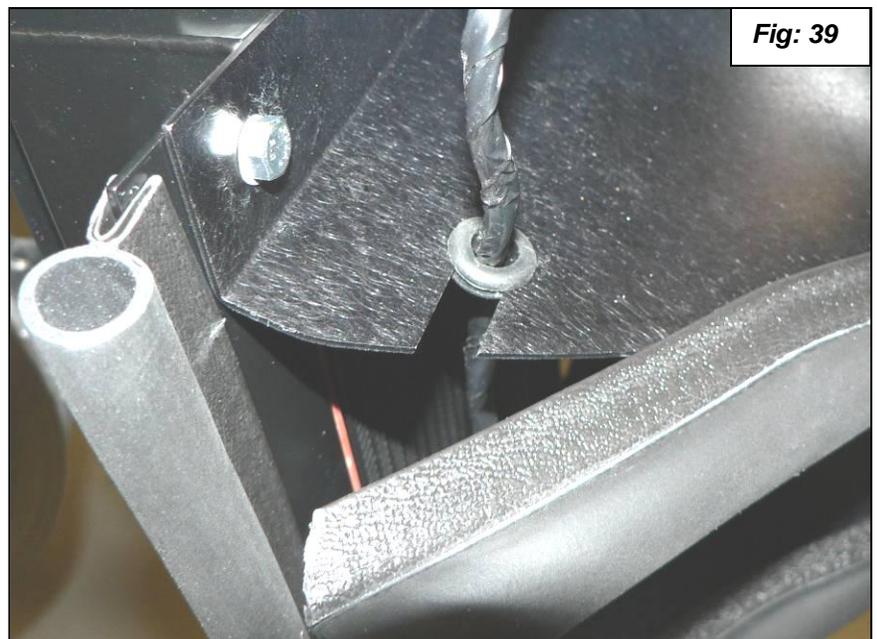


**Fig: 37**

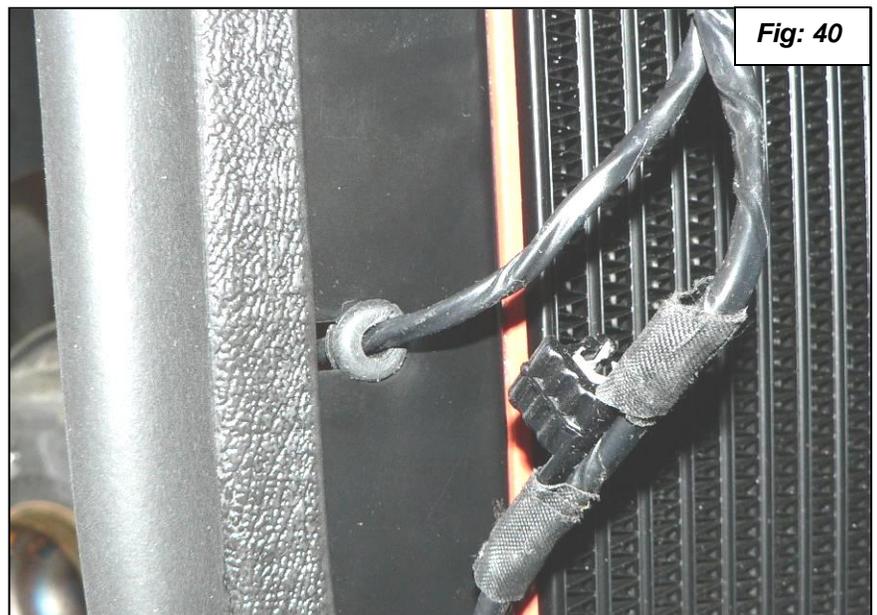
45. Install the air duct onto the oil cooler assembly with the four supplied 6mm x 12mm hex head bolts and wave washers. Install the edge trim over the rubber on the air duct and the edge of the brake duct to attach the two together. See figure 38.



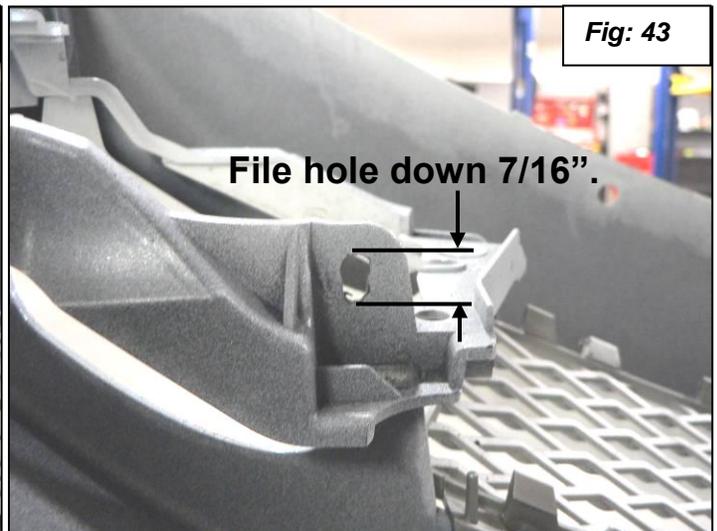
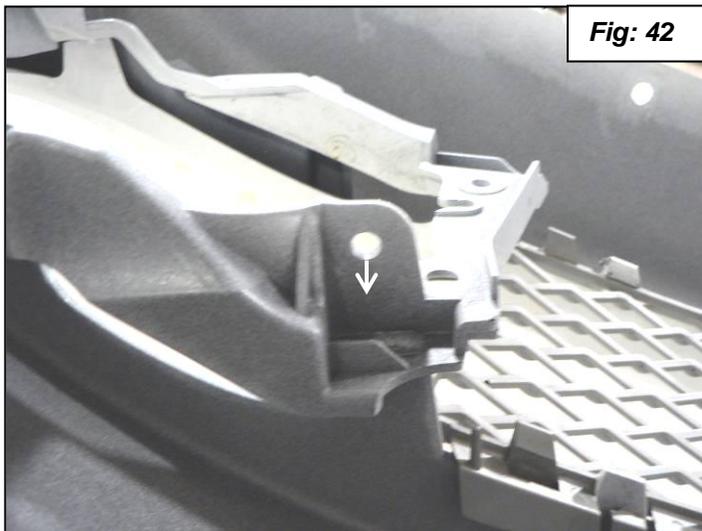
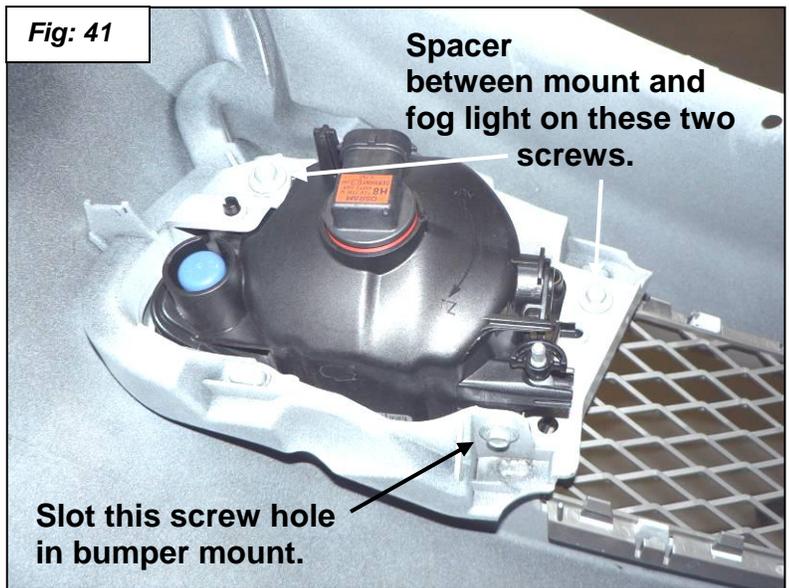
46. Pull the upper edge seal back far enough to put the rubber grommet around the wire for the fog light as shown in figure 39.



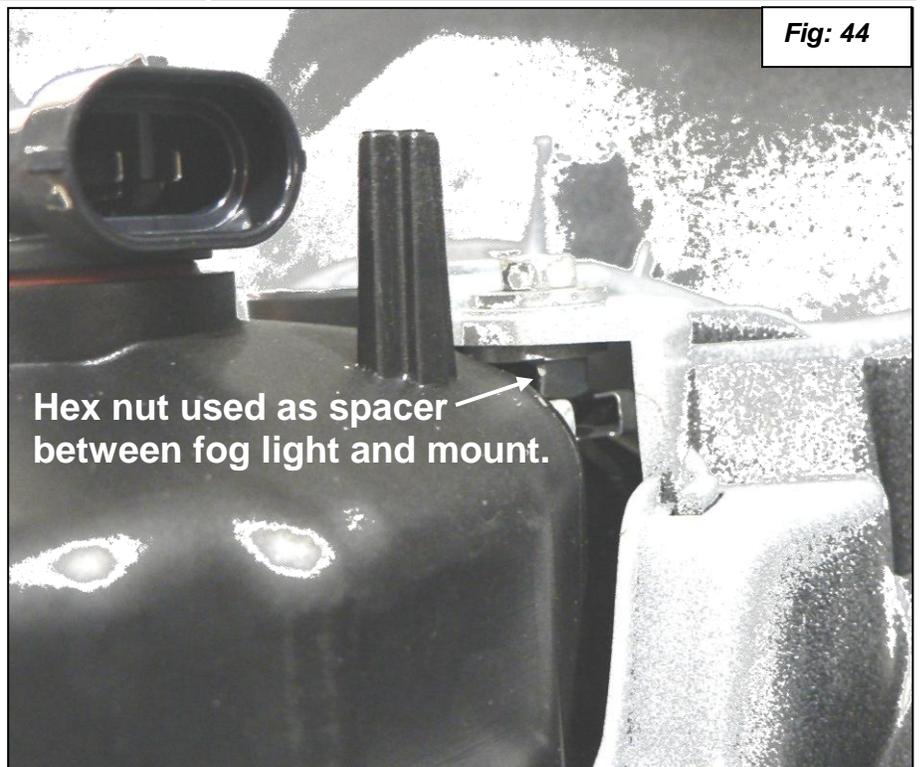
47. Pull the side edge seal back far enough to put the rubber grommet around the wire for the tire pressure transmitter as shown in figure 40.



48. Remove the fog light from the passenger side of bumper by removing the three screws shown in figure 41. You will need to space it out slightly.
49. Unsnap and remove the block off plate from the grill that covers the opening for the oil cooler.
50. File the hole shown in figure 42 to look like the hole in figure 43.



51. Install the fog light back into position as you place a 6mm hex nut between the fog light and bumper mount on each of the two lower screws. See figure 44. The upper screw goes in the hole you slotted.
52. Install the bumper over the air duct after connecting the fog light on the passenger side as you install it.



53. Fasten the top screws (1) as shown in figure 45 and the side screws (2) as shown in figure 46.

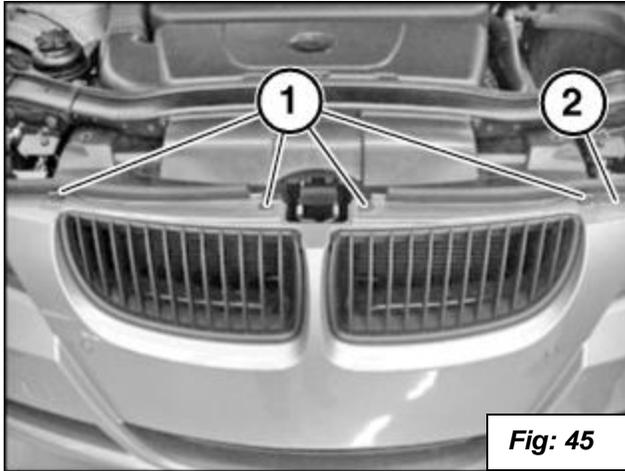


Fig: 45

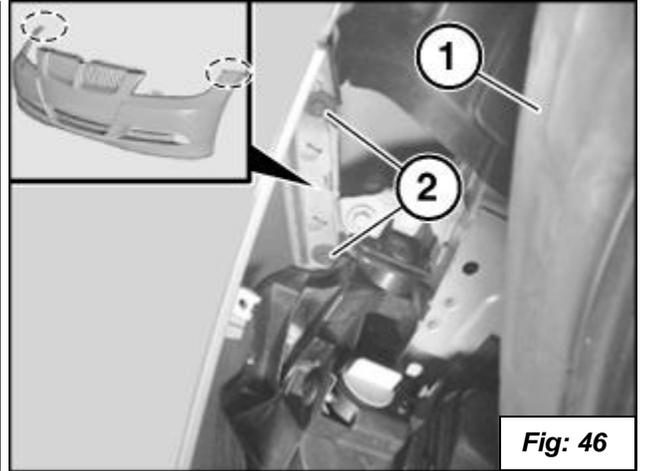


Fig: 46

54. Fit the inner fender into position and mark as shown in figure 47 so you can enlarge the opening for the oil cooler vent.

55. Remove inner fender and cut as marked.

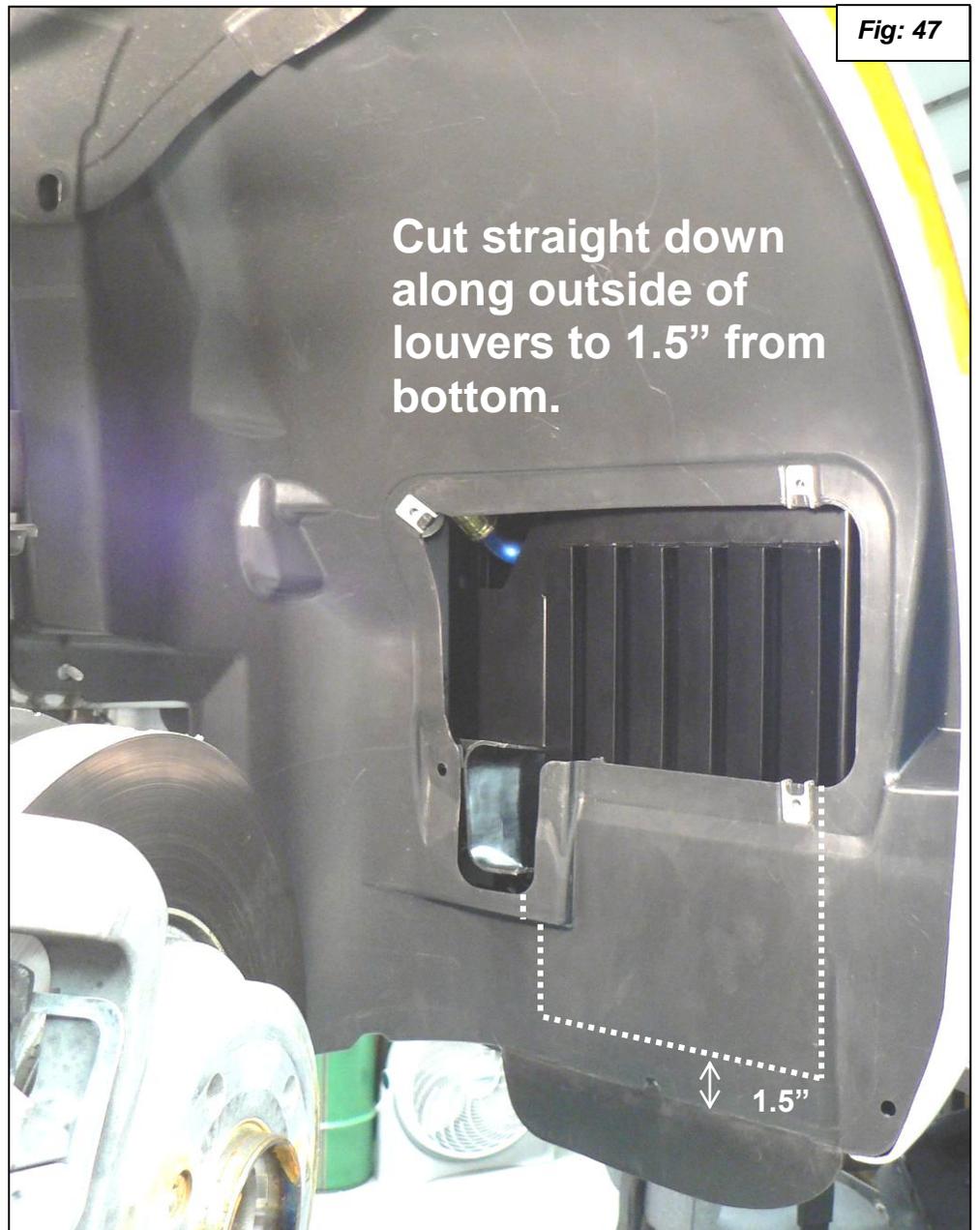
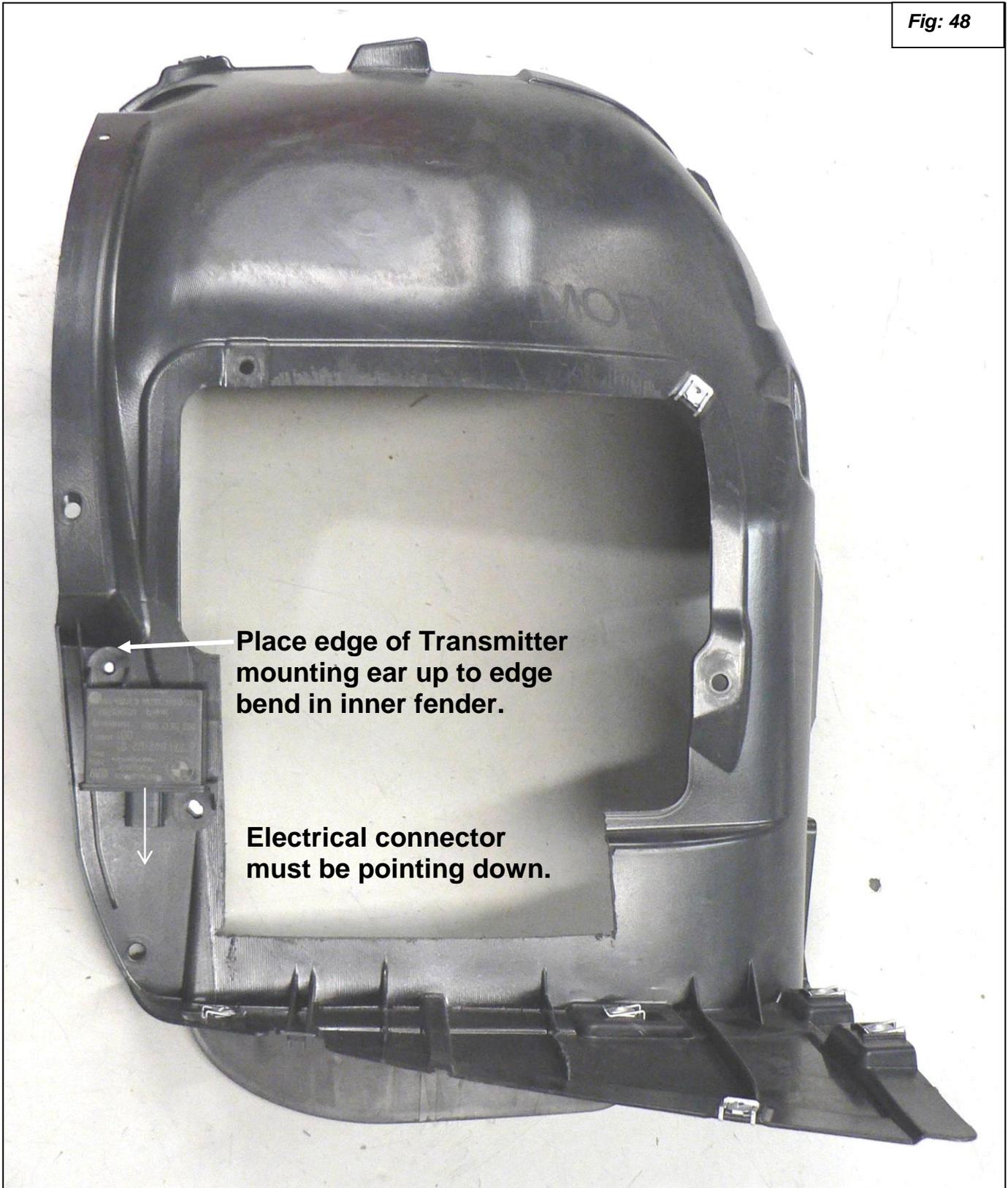


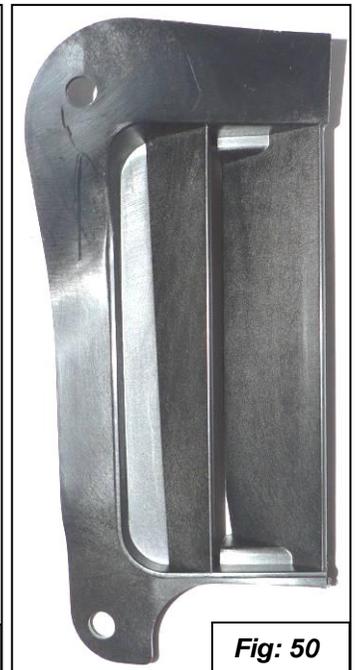
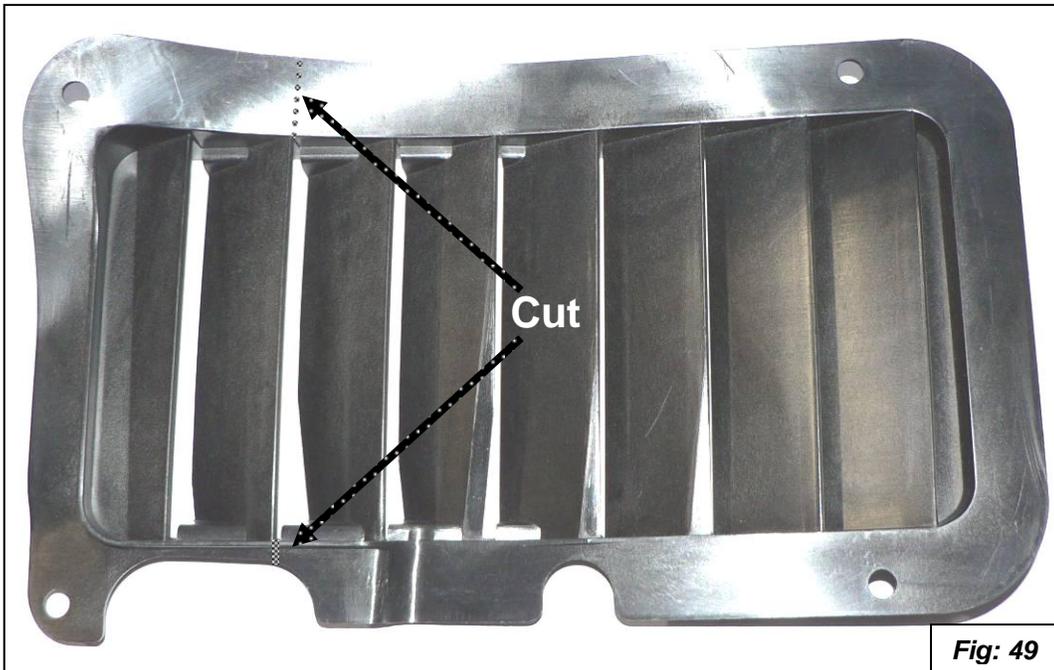
Fig: 47

56. You will need to relocate the transmitter for the tire pressure sensing system. Lay the tire pressure transmitter in the position shown up against the bend in the plastic. See figure 48. Make sure connector is pointing down. Mark the holes and drill out to 7mm. Attach transmitter with stock push rivets.

**Fig: 48**



57. Cut the stock louvers as shown in figures 49 and 50.



58. Install the inner fender. While connecting the tire pressure transmitter. Install the modified louvers. See figure 51.

59. Install the other inner fender and bumper screws that you removed in the first steps.

60. Install the right front wheel and torque to 120Nm (89 ft-lbs.).

61. Outside or in a well ventilated area, bring engine up to operating temperature. Run the engine at a constant speed of 3500rpm until the oil thermostat opens and the oil level low warning comes on. Let engine back to idle then shut engine off. Add 1 quart of appropriate oil to engine.



Enjoy.