



Detroit Speed
Clutch Master Cylinder Bracket
1967-69 Camaro/Firebird & 1970-81 Camaro/Firebird
P/N: 070424DS & 070430DS

Detroit Speed has designed this bracket to help ensure optimum master cylinder positioning when using a factory GM-style clutch master, ensuring proper clutch actuation and precise pedal feel.



P/N: 070424DS



P/N: 070430DS

NOTE: This bracket is designed to be used with a GM Master Cylinder P/N: 12570277. This master cylinder includes a factory-style pushrod that can be modified to work with first- or second-generation F-bodies. Remove the pushrod from the master cylinder and separate the two halves at the factory crimp using a die grinder, then remove 2" of material (first-gen) or 1/2" of material (second-gen) from the hollow end. Ensure that the final overall length from the dust cap to the bolt hole centerline is 4 3/8" (first-gen) or 5 7/8" (Second Gen), then weld the two halves together and reinstall the pushrod.

Installation Instructions:

1. Disconnect the battery power by removing the negative battery lead from the battery. Remove the brake master cylinder and booster and factory clutch linkage.
2. Locate the bracket using the factory brake booster mounting hardware. Use the bracket to locate and cut a clearance hole in the firewall for the clutch master to pass through once it has been installed.
3. Detroit Speed recommends welding the bracket to the firewall using a small patch panel to create a weathertight seal around the clutch master cylinder.

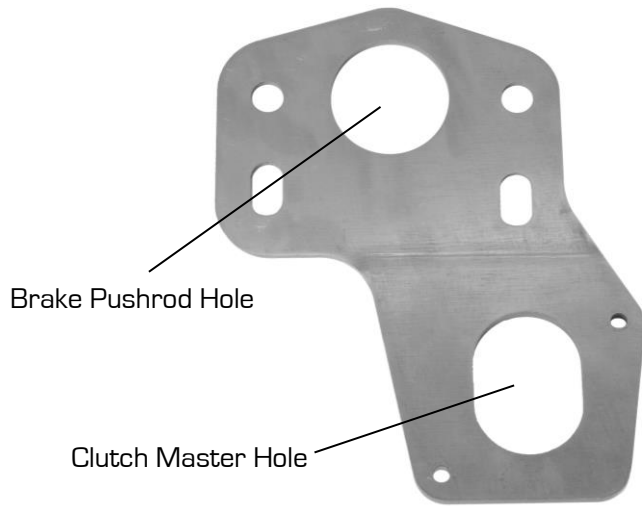


Figure 1 - Proper Bracket Orientation
(1970-81 shown)



Figure 2 - Installed Bracket (1967-69 shown)

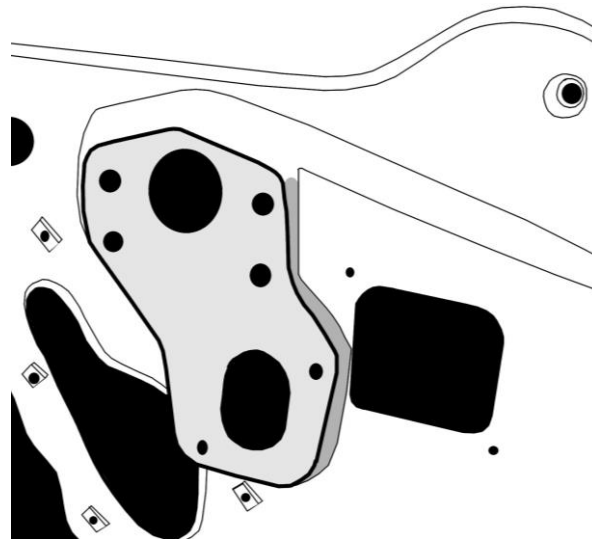


Figure 3 - Final Bracket Position (1967-69 shown)

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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