



Detroit Speed
Chevy II Front Frame Inner Fenders
1962-65 & 1966-67 Chevy II
P/N: 032035DS & 032036DS

Detroit Speed's Chevy II inner fenders are designed to fit Chevy IIs equipped with a Detroit Speed Chevy II Front Frame. They completely hide the Front frame bay bars resulting in a neat and clean under hood appearance. The inner fenders are stamped from 18-gauge steel and are made in the USA.



P/N: 032035DS - 1962-1965 Chevy II Inner Fenders Shown

Item	Description	Quantity
1	Stamped Inner Fender, Left	1
2	Stamped Inner Fender, Right	1
3	Inner Fender Adapter Panel, Left	1
4	Inner Fender Adapter Panel, Right	1
5	3/8-16 x 1" L Button Head Cap Screw, Zinc	6
6	3/8-16 x 3/4" L Button Head Cap Screw, Zinc	10
7	3/8-AN Flat Washer	16
8	3/8-16 Nylock Nut	16
9	Instructions	1

NOTE: The DSE Inner Fenders were designed to OEM sheet metal, therefore any aftermarket restoration sheet metal may require additional body work to fit the DSE Inner Fenders.

1) Preparation

- a) Remove the factory outer and inner fenders from the car. Save the hardware that connects the inner fender to the core support for reinstallation.
- b) Install the front frame and align it properly with the body.
- c) Remove the core support from the frame.
- d) Remove the cage nuts from the original inner fenders and install them on the upper flange of the fender adapter panels.

2) Inner Fender Installation

- a) Slide the lower inner fender into the space between the hood hinge mounting bracket and the bay bar bracket. Then, install the lower flange of the inner fender adapter panel into the same space between the hood hinge mounting bracket and bay bar bracket.
- b) Fasten the rear section of the lower inner fender and the inner fender adapter panel to the bay bar bracket using the included 3/8-16 x 1" L button head cap screws, 3/8-AN Flat Washers, and 3/8-16 Nylock Nuts. The screw heads should face **down** (Nuts on top) for these screws.
- c) Use the included 3/8-16 x 3/4" L button head cap screws, 3/8-AN Flat Washers, and 3/8-16 Nylock Nuts to finish fastening the inner fender adapter panel to the lower inner fender. The screw heads should face **down** (Nuts on top) for these screws as well. Leave the two sections slightly loose for final adjustment on the car. Route any lines or wires you wish to hide inside of the inner fender at this time. See *Figure 1*.

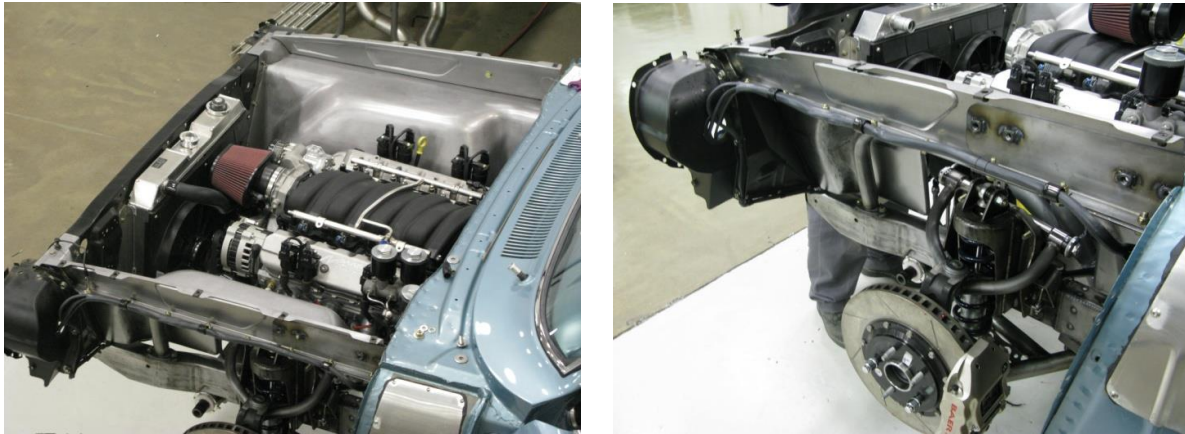


Figure 1: Inner fender attached to firewall and core support (1962-1965 shown)

- d) Repeat steps a) through c) for the opposite side of the car.

3) Final Installation

- a) Reinstall the core support by attaching it to the frame and the new inner fenders using the original hardware.
- b) Reinstall the outer fenders and carefully realign and tighten the core support, inner fenders, and outer fenders. Installation is now complete.

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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