



Detroit Speed
Caster Tuner Kit
 P/N: 031731DS & 031732DS

The Detroit Speed Caster Tuner Kit is designed to be used in the 1967-81 Camaro/Firebird, 1968-74 Nova DSE Hydroformed Subframes, 1967-87 C10 Truck DSE SpeedMAX, 1962-67 DSE Chevy II Front Frames, 1963-82 Corvette DSE SpeedRay and the DSE X-Gen 535 and 595 Front Suspension modules.



| Item | Part Description | Quantity |
|------|---------------------|----------|
| 1 | #1 Caster Adjusters | 4 |
| 2 | #2 Caster Adjusters | 4 |
| 3 | Instructions | 1 |

The caster tuners make adding more caster to your upper control arms easy. The “1” caster tuners have a 1/8” offset and the “2” caster tuners have a 1/4” offset.

Additional Alignment Notes:

Installing the caster adjuster with the attachment hole forward in the control arm will position the entire control arm rearward in the vehicle and create additional positive caster. The same adjusters can be rotated 180° for the opposite effect on caster. Finally, the second set of caster adjusters you have received (labeled “2”) can be used for additional caster or can be used for minimum caster. Figure 1 below shows the bushing removed and Figure 2 shows the bushing installed.



Figure 1 – Bushing Removed



Figure 2 – Bushing Installed

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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