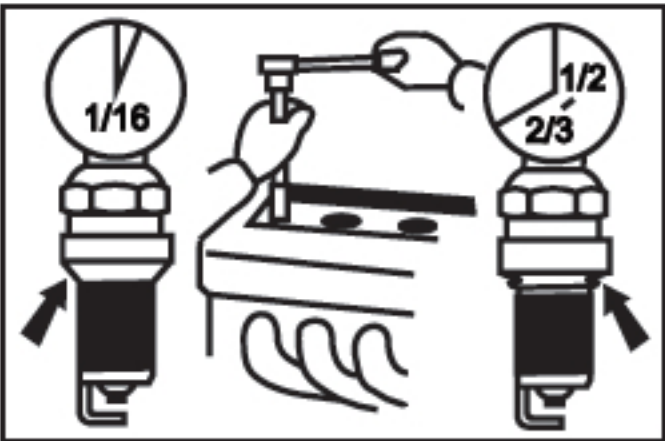
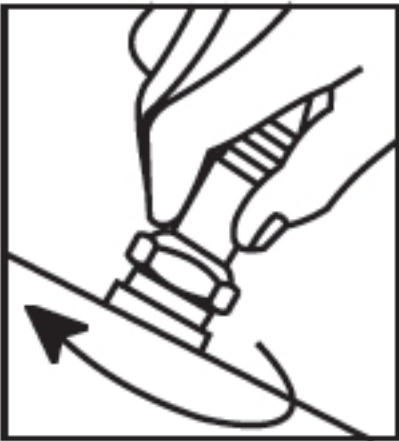


RECOMMENDED TORQUE SPECIFICATIONS

All engine manufacturers have recommended torque specifications for spark plug installation. Most are represented in the chart below. When installing the spark plug, finger tighten until the gasket or tapered seat make contact with the cylinder head, then give it the recommended turn or angle.

Spark plug type	Thread Diameter	Cast Iron Cylinder Head (lb.-ft.)	Aluminum Clyinder Head (lb.-ft.)	Without Torque Wrench Cast & Aluminum
Gasket Seat	14 mm	18 - 25	18 - 21	1/2 - 2/3 Turn
Spark plug type	Thread Diameter	Cast Iron Cylinder Head (lb.-ft.)	Aluminum Clyinder Head (lb.-ft.)	Without Torque Wrench Cast & Aluminum
Tapered Seat	18 mm	14 - 22	14 - 19	1/12 - 1/8 Turn
Tapered Seat	16 mm	18 - 25	15 - 21	1/12 - 1/8 Turn
Tapered Seat	14 mm	11 - 18	7 - 14	1/12 - 1/8 Turn
Tapered Seat	12 mm	10 - 18	7 - 18	1/12 - 1/8 Turn

Note: Do not use any anti-seize on the spark plug threads since this may result in over-torqueing. MSD plugs are manufactured with a special Zinc-Chomated plating to prevent corrosion and seizure to the cylinder head.



Anti Seize points



Proper Torque



Over Torque