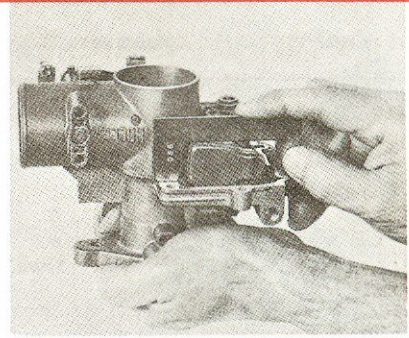
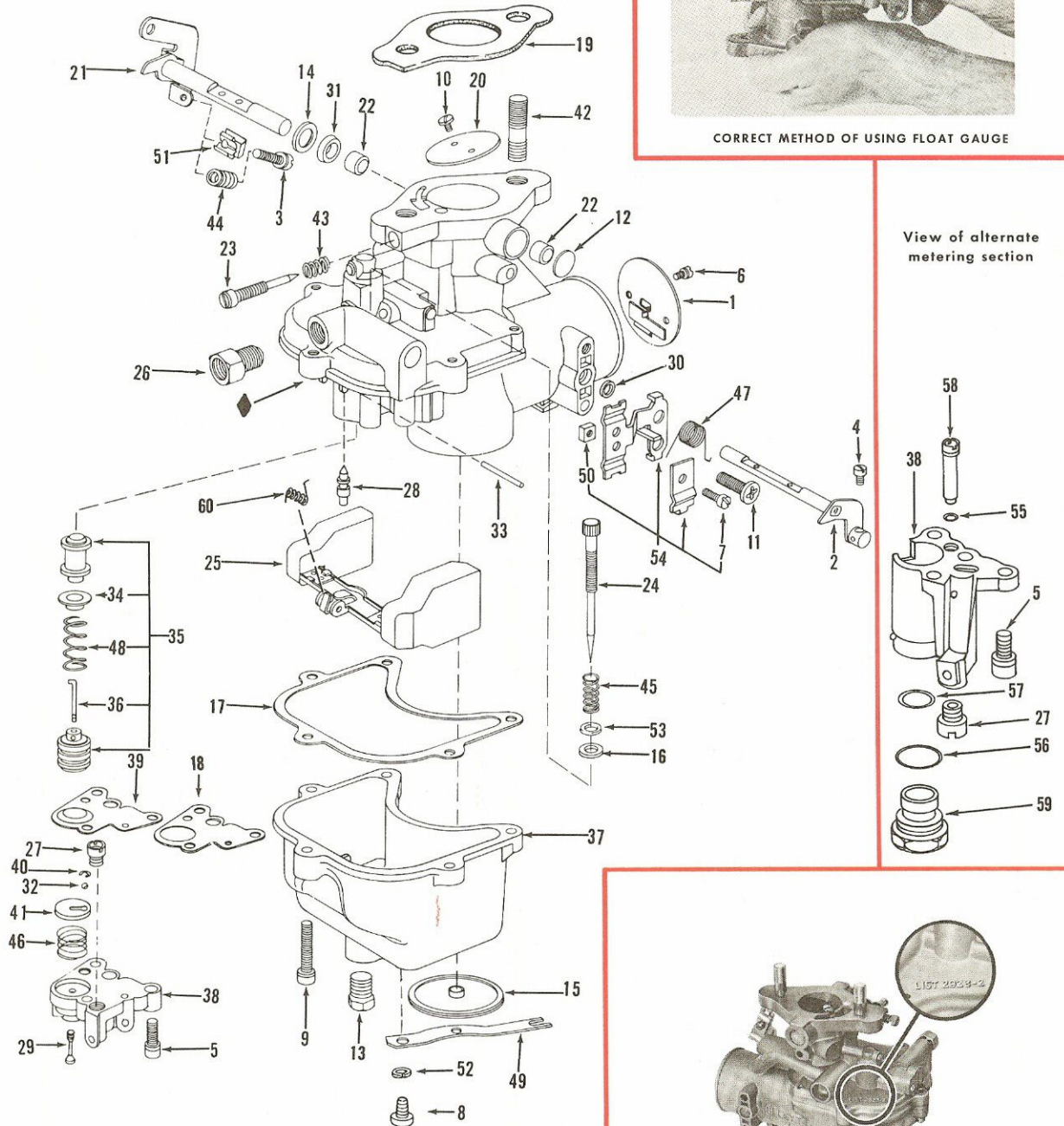


TYPICAL VIEW ILLUSTRATION NO. 22-1



CORRECT METHOD OF USING FLOAT GAUGE



View of alternate
metering section

PART NUMBER STAMPED ON CARBURETOR BODY

See Service Parts List for items not illustrated here.

Parts having ♦ designation are not available for service.



Refer to Numerical Listing Section for Variable Parts

Index Number	Letter	Part Name	Part Number or Reference Section	Index Number	Letter	Part Name	Part Number or Reference Section
1	L	Choke Plate Assembly	X	31	G-M	Throttle Shaft Seal	X
2	L	Choke Shaft & Lever Assembly	X	32	L-M	Pump Inlet Ball	28R-94
3	L	Throttle Stop Screw	X	33	L	Float Hinge Pin	29R-854
4	L	Choke Shaft Assy. Swivel Screw	5R-167	34	L	Pump Spring Retainer	X
5	L	Metering Body Assy. Scr. & L. W.	*5R-425	35	L	Pump Piston Assembly	X
6	L-M	Choke Plate Screw & L. W.	5R-476	36	L	Pump Link	X
7	L	Choke Bracket Clamp Screw	5R-641	37	L	Fuel Bowl	34R-4201
8	L	Air Horn Plug Spring Screw	5R-892	38	L	Metering Body & Plugs Assy.	X
9	L	Fuel Bowl Assy. Scr. & L. W.	5R-933	39	G-M-L	Pump Diaph. & Gasket Assy.	X
10	L-M	Throttle Plate Screw	5R-635	40	L-M	Pump Inlet Ball Retainer	36R-225
11	L	Choke Bracket Assembly Screw	5R-1037	41	L-M	Power Valve Retainer	36R-419
12	L	Throttle Shaft Plug	7R-249	42	L	Flange Stud	37R-67
13	L	Fuel Bowl Drain Plug	7R-287	43	L	Idle Adjusting Needle Spring	38R-108
14	G-M-L	Throttle Shaft Seal Retainer	7R-439	44	L	Throttle Stop Screw Spring	38R-110
15	L	Air Horn Plug Assembly	X	45	L	Adjusting Needle Spring	38R-320
16	G-M	Adjusting Needle Gasket	X	46	L-M	Power Valve Spring	38R-807
17	G-M	Fuel Bowl Gasket	X	47	L	Choke Lever Spring	X
18	G-M	Metering Body Gasket	X	48	L	Pump Operating Spring	X
19	G-L-M	Flange Gasket	8R-1168	49	L	Air Horn Plug Spring	38R-1196
20	L	Throttle Plate	X	50	L	Clamp Screw Nut	39R-1
21	L	Throttle Lever & Shaft Assy.	X	51	L	Throttle Stop Screw Lock	39R-206
22	L	Throttle Shaft Bearing	13R-938	52	L	Air Horn Plug Spring Lock Washer	46R-121
23	L-M	Idle Adjusting Needle	X	53	L	Adjusting Needle Spring Washer	46R-313
24	L	Variable Jet Adjusting Needle	15R-73	54	L	Choke Wire Bracket Assembly	X
25	L	Float & Hinge Assembly	16R-408A	55	G-M	Pump Valve Gasket	X
26	L	Fuel Inlet Fitting	X	56	G-M	Power Valve Gasket (Large)	X
27	L	Main Metering Jet	X	57	G-M	Plug Gasket (Small)	X
28	L-M	Fuel Inlet Needle Assembly	6-18	58	L	Pump Discharge Valve Assembly	23R-513A
29	L-M	Power Valve	25R-366	59	L-M	Power Valve Assembly	25R-434A
30	G-M	Choke Shaft Seal	X	60	L	Float Spring	38R-1302

NOTE: "X" Symbol Indicates "Refer to Numerical Listing Section for Specific Part Required"

G = Gasket Kit; L = Loose Parts; M = Master Kit; P = Pep Kit

*For R-3655A, 56A, 57A & 58A refer to the numerical listing for the correct parts.