



See Service Parts List for items not illustrated here.

Parts having ♦ designation are not available for service.



Refer to Numerical Listing Section for Variable Parts

Index Number	Letter	Part Name	Part Number or Reference Section	Index Number	Letter	Part Name	Part Number or Reference Section
1	L	Choke Plate	X	62	L	Fast Idle Cam Lev. Scr. Spring	38R-108
2	L	Choke Shaft Assembly	3R-278A	63	L	Throttle Stop Screw Spring	X
3	L	Fast Idle Pick-up Lever	4R-485	64	L	Pump Diaphragm Return Spring	38R-569
4	L	Choke Hsg. Shaft & Lev. Assy.	X	65	L	Fast Idle Cam Lev. Spring	38R-583
5	L	Fast Idle Cam Lever	**4R-505	66	L	Pump Oper. Lev. Adj. Spring	X
6	L	Choke Therm. Lev., Link & Piston Assembly	X	67	L-M	Pump Inlet Check Ball Retainer	38R-635
7	L-M	Choke Plate Screw	5R-4	68	L	Air Vent Rod Spring	X
8	L	Therm. Hsg. Clamp Screw	5R-16	69	L	Float Spring	X
9	L	Throttle Stop Screw	X	70	L	Choke Thermostat Shaft Nut	39R-5
10	L	Air Vent Rod Clamp Scr. & L. W.	5R-167	71	L	Dashpot Screw Nut	39R-143
11	L	Fuel Bowl to Main Body Screw	X	72	L	Fuel Valve Seat Adj. Nut	39R-160
12	L	Throt. Body Scr. & L. W.	X	73	L	Choke Therm. Lever Spacer	40R-108
13	L	Choke Hsg. Scr. & L. W.	5R-569	74	L	Fast Idle Cam Assembly	X
14	L	Dashpot Brkt. Scr. & L. W.	5R-579	75	L	Pump Cam	X
15	L	Fast Idle Cam Lever Screw	5R-582	76	L	Choke Rod	43R-203
16	L	Fast Idle Cam Lev. & Throt. Lev. Screw & L. W.	5R-584	77	L	Air Vent Rod	X
17	L	Pump Oper. Lev. Adj. Screw	X	78	L	Choke Therm. Shaft Nut L. W.	46R-248
18	L	Pump Discharge Nozzle Screw	X	79	L	Thermostat Housing Assembly	X
19	L-M	Throttle Plate Screw	5R-635	80	L-M	Choke Rod Retainer	48R-31
20	L	Fuel Pump Cov. Assy. Scr. & L. W.	X	81	L	Thermostat Housing Clamp	49R-328
21	L	Pump Cam Lock Scr. & L. W.	X	82	L	Dashpot Bracket	49R-366
22	L	Fuel Valve Seat Lock Screw	5R-765	83	L	Air Vent Rod Clamp	49R-425
23	L	Fuel Level Check Plug	7R-225	84	L-M	Filter Screen Assembly	X
24	G-M-P	Fuel Level Check Plug Gasket	X	85	L	Dashpot Assembly	11-3
25	G-M-P	Fuel Inlet Fitting Gasket	X	86	L	Baffle Plate	X
26	G-M-P	Fuel Bowl Screw Gasket	X	87	L	Pump Operating Lever	X
27	G-M-P	Choke Housing Gasket	X	88	L	Pump Operating Lev. Retainer	75R-37
28	G-M-P	Power Valve Body Gasket	X	89	L	Adapter Mounting & Diaphragm Cover Assy. Screw	5R-371
29	G-M-P	Throttle Body Gasket	X	90	L	Throt. Diaphragm Hsg. Scr.	5R-568
30	G-M-P	Choke Therm. Housing Gasket	X	91	L	Adapter Passage Screw	5R-670
31	G-L-M-P	Flange Gasket	8R-1179	92	L	Choke Bracket Screw	5R-754
32	G-M-P	Fuel Valve Seat Adj. Nut Gskt.	X	93	L	Air Adapter Hole Plug	7R-48-11
33	G-M-P	Fuel Valve Seat Lock Scr. Gskt.	X	94	L	Throt. Diaphragm Hsg. Gskt.	8R-659
34	G-M-P	Fuel Bowl Gasket	X	95	L	Throttle Lever	11R-797
35	G-M-P	Metering Body Gasket	X	96	L	Throttle Shaft Bearing	13R-490
36	G-M-P	Pump Discharge Nozzle Gasket	X	97	L	Throttle Shaft Brg. (center)	13R-513
37	L	Throttle Plate	X	98	L	Throttle Connector Pin Bushing	13R-548
38	L	Throt. Body & Shaft Assy.	X	99	L	Diaphragm Check Ball	28R-1
39	L-M	Idle Adjusting Needle	**15R-40	100	L	Throttle Connector Pin	29R-620
40	L	Float & Hinge Assy.	X	101	L	Diaphragm Housing Cover	34R-1334
41	L-M-P	Fuel Inlet Valve & Seat Assy.	X	102	L	Air Vent Cap	34R-2143
42	L	Pump Oper. Lev. Adj. Scr. Fitting	X	103	L-M	Diaphragm Housing Assembly	35R-263A
43	L	Fuel Inlet Fitting	X	104	L-M	Diaphragm Link Retainer	36R-164
44	L-M	Pump Discharge Nozzle	X	105	L	Air Vent Rod Spg. Retainer	36R-169
45	L-M	Main Jet	X	106	L	Diaphragm Spring	38R-597
46	L	Air Vent Valve	23R-211	107	L	Throttle Link Connector Pin Nut	39R-153
47	L	Pump Discharge Needle Valve or Check Ball Weight	X	108	L	Throttle Connector Bar	43R-229
48	L-M-P	Power Valve Assembly	X	109	L	Choke Brkt. Scr. Lock Washer	46R-25
49	G-M-P	Fuel Valve Seat "O" Ring Seal or Gasket	X	110	L	Throt. Link Connector Pin Washer	46R-283
50	G-M-P	Idle Needle Seal	X	111	L	Throt. Connector Pin Washer	46R-409
51	L	Choke Rod Seal	27R-238	112	L	Throttle Connector Pin Spacer	46R-494
52	L	Choke Cold Air Tube Grommet	27R-223	113	L	Throt. Connector Pin Retainer	48R-22
53	L-M	Pump Inlet Check Ball	28R-35	114	L	Choke Control Lever Bracket	49R-624
54	L-M	Pump Discharge Check Ball	28R-94	115	L	Metering Body Vent Baffle	**59R-37
55	L	Choke Hsg. & Plugs Assy.	X	116	L	Throt. Diaphragm Adapter	61R-227
56	L	Fuel Pump Cover Assy.	†34R-2183A	117	L	Diaphragm Housing	79R-389
57	L	Fuel Bowl & Plugs Assy.	X	118	L	Idle Adj. Needle Spring	38R-108
58	L	Main Metering Body & Plugs Assy.	X	*		Vent Tube	14R-387
59	L-M-P	Pump Diaphragm Assembly	8-153	*		Heat Tube Nut	19R-6
60	L-M	Float Spring Retainer	X	*		Heat Tube Ferrule	19R-242
61	L-M	Air Vent Retainer	36R-225	*		Fuel Tube Hose Clamp	36R-335
				*		Retainer	36R-552
				*		Air Cleaner Stud (Long)	37R-146
				*		Air Cleaner Stud (Short)	37R-157
				*		Choke Heat Tube	52R-71
				*		Fuel Line Hose	52R-75, 1, 2 & 3
				*		Fresh Air Hose	52R-106

NOTE: "X" Symbol Indicates "Refer to Numerical Listing Section for Specific Part Required" G = Gasket Kit; L = Loose Parts; M = Master Kit; P = Pep Kit

*These items are not shown on the typical view. They are packaged with some service units to provide a more universal coverage.

**For R-3864A, 66A, 67A & 69A refer to the numerical listing for the correct parts. †With one variation only, use 34R-3726A on R-2603A AS.