LIST NUMBER STAMPED ON THROTTLE BODY FLANGE

Parts having a designation are not available for service
### Index Number | Letter | Part Name | Part Number or Reference Section | Index Number | Letter | Part Name | Part Number or Reference Section
---|---|---|---|---|---|---|---
1 | L | Air Horn & Plugs Assy. | 1R-676A | 69 | L | Main Jet | X
2 | L | Choke Plate Assy. - L.H. | 2R-266A | 70 | L | Spark Valve Restriction | X
3 | L | Choke Plate Assy. - R.H. | 2R-271A | 71 | L | Governor By-Pass Jet | 2R-53-43
4 | L | Choke Plate Assy. | 3R-239 | 72 | L | Governor By-Pass Jet | 2R-57-39
5 | L | Choke Shaft & Lever Assy. | 3R-269B | 73 | L-M | Pump Discharge Needle Valve | X
6 | L-M | Primary & Sec. Throt. Plate Screw | 5R-4 | 74 | L-M | Power Jet Valve Assy. | X
7 | L-M | Choke Lever Swivel Screw | 5R-167 | 75 | L-M | Spark Valve Assy. | 25R-19A90-65
8 | L-M | Pick-Up Lever Swivel Screw | 5R-167 | 76 | L-M-P | Economizer Diaph. & Stem Assy. | X
9 | L | Throttle Lever Clamp Screw | X | 77 | G-L-M-P | Governor & Throttle Shaft Seal | 27R-31
10 | L | Choke Bracket Clamp Screw | 5R-641 | 78 | G-L-M-P | Lead Seal | 27R-31
11 | L | Hand Throt. Control Brkt, Clamp Scr. | 5R-641 | 79 | G-L-M-P | Air Horn Seal | 27R-31
12 | L | Throttle Bracket Clamp Screw | 5R-641 | 80 | G-L-M-P | Secondary Pumping Pipe Assy | X
13 | L | Air Horn Screw & Lock Washer | 5R-290 | 81 | G-L-M-P | Fuel Inlet Connection Fitting | 27R-109
14 | L | Diaph. Cover Screw & L.W. | 5R-637 & 641 | 82 | G-L-M-P | Air Horn Seal | 27R-131
15 | L | Choke Bracket Screw & L.W. | 5R-366 | 83 | G-L-M-P | Secondary Connecting Tube Seal | X
16 | L | Governor Cover Screw & L.W. | 5R-356 | 84 | G-L-M-P | Idle Enrichment Valve | X
17 | L | Gov. to Throt. Body Screw & L.W. | X | 85 | L-M-P | Pump Check Ball | 28R-94
18 | L | Bearing Hsg, Screw & L.W. | 5R-358 | 86 | L-M-P | Secondary Check Ball | 28R-94
19 | L | Gov. Diaph. Cover Scr. & L.W. | 5R-379 | 87 | L-M | Governor Spring Pin (Long) | 28R-96
21 | L | Throttle Stop Screw | 5R-372 | 89 | L-M | Choke Plate Lever Retainer Pin | 28R-526
22 | L | Econ. Diaph. Screw & L.W. | 5R-375 | 90 | L-M | Accelerating Pump Piston Assy | X
23 | L | Sec. Venturi Screw & L.W. (Drilled) | 5R-415 | 91 | L-M | Pump Operating Rod Assy. | X
24 | L | Main Body Cov. Scr. & L.W. (Short) | 5R-403 | 92 | L-M | Pump Link Assembly | X
25 | L | Choke Plate Screw & L.W. | 5R-474 | 93 | L-M | Governor Plate Assy | 33R-312A
26 | L | Diaph, Hsg, Cover Screw & L.W. | 5R-476 | 94 | L-M | Governor Diaphragm Cover Assy. | 33R-422A
27 | L | Diaph, Lever Assy, Screw & L.W. | 5R-476 | 95 | L-M | Secondary Diaphragm Cover | 33R-1011
28 | L | Diaph, Hsg, Assy, Screw & L.W. | X | 96 | L-M | Diaphragm Housing Cover | 33R-1012
29 | L | Sec. Comp. Tube Bkt, Scr. & L.W. | 5R-1033 | 97 | L | Throt. Operating Shaft Hsg Assy. | X
30 | L | Throt. Seal Cover Screw & L.W. | 5R-523 | 98 | L-M | Governor & Body Cover & Plugs Assy | X
31 | L | Main Body to Throt. Body Assy. (Long) | 5R-542 | 99 | L-M | Governor Cover & Bushing Assy. | X
32 | L | Main Body to Throt. Body Screw & L.W. (Short) | 5R-543 | 100 | L-M | Secondary Diaphragm Assy. | 33R-1415A
33 | L | Air Cleaner Anchor Screw | X | 101 | L-M | Diaphragm & Rod Assy. | X
34 | L | Gov. to Throt. Body Spacer Screw | X | 102 | L-M | Diaphragm Link Retainer | 33R-136A
35 | L | Main Body & Plugs Assy. | X | 103 | L-M | Pump Operating Rod Retainer | 33R-164
36 | L | Distributor Passage Plug | 7R-48-4 | 104 | L-M | Secondary Throttle Link Retainer | 33R-169
37 | L | Fuel Valve Seat Plug | 7R-113 | 105 | L-M | Fast Idle Rod Retainer | 33R-169
38 | G-M-P | Power Jet Valve Gasket | X | 106 | L-M | Idle Enrichment Valve Retainer | X
39 | G-M-P | Governor Cover Gasket | X | 107 | L-M | Gov. Cover & Shaft Assy. Retainer | 33R-299
40 | G-M-P | Governor to Throt. Body Gasket | X | 108 | L-M | Pump Rod Stud | 33R-129
41 | G-M-P | Main Body to Throt. Body Gasket | X | 109 | L-M | Idle Adjusting Needle Spring | 33R-108
42 | G-M-P | Fuel Valve Seat Plug Gasket | X | 110 | L-M | Throttle Stop Screw Spring | 33R-110
43 | G-M-P | Fuel Inlet Fitting Gasket | X | 111 | L-M | Throttle Shaft Retainer Spring | 33R-212
44 | G-M-P | Diaphragm Housing Gasket | X | 112 | L-M | Throttle Brg Retainer Spring | 33R-271
45 | G-M-P | Fuel Valve Seat Gasket | X | 113 | L-M | Governor Spring | X
46 | G-M-P | Throttle Seal Cover Gasket | X | 114 | L-M | Accelerating Pump Return Spring | 33R-339
47 | G-L-M-P | Flange Gasket | X | 115 | L-M | Filter Screen Retainer Spring | 33R-342
48 | G-L-M-P | Main Body Cover Gasket | X | 116 | L-M | Pump Check Valve Retainer Springs | 33R-465
49 | G-L-M-P | Spark Valve Body or Plug Gasket | X | 117 | L-M | Idle Enrichment Valve Spring | X
50 | G-L-M-P | Throttle Plate - Primary | X | 118 | L-M | Secondary Diaphragm Spring | X
51 | L | Throttle Plate - Secondary | X | 119 | L-M | Float Spring | X
52 | L | Throt. & Brg. Ass'. Prim. | X | 120 | L-M | Fuel Inlet Connection Spring | *33R-538
53 | L | Throttle Operating Shaft Assy. | X | 121 | L-M | Choke Bracket Clamp Screw Nut | 39R-1
54 | L | Throttle Shaft Assy. - Secondary | X | 122 | L-M | Hand Throt. Control Clamp Scr, Nut | 39R-1
55 | L | Throttle Shaft Assy. --secondary | X | 123 | L-M | Throt. Bracket Clamp Screw Nut | 39R-1
56 | L | Throttle Lever Nut | X | 124 | L-M | Governor Lever Nut | 39R-5
57 | L | Throttle Body & Shaft Assy. | X | 125 | L-M | Throttle Shaft Nut | 39R-11
58 | L | Throttle Shaft Bearing | 13R-68 | 126 | L-M | Throttle Lever Clamp Screw Nut | 39R-171
60 | L-M | Secondary Connecting Tube | 1R-322 | 128 | L-M | Main Body to Throt. Body Spacer | 40R-316
61 | L-M | Idle Adjusting Needle | 1R-36 | 129 | L-M | Choke Shaft Spacer | 40R-322
62 | L-M | Float & Hinge Assy. | 1R-227A | 130 | L-M | Pick-Up Lever Spacer | 40R-334
63 | L-M | Float Shaft | 17R-21 | 131 | L-M | Fast Idle Rod | 43R-195
64 | L-M | Fuel Inlet Valve & Seat Assy. | 6-12 | 132 | L-M | Secondary Venturi Ass'y. | 45R-100A
65 | L | Fuel Inlet Fitting | X | 133 | L-M | Throttle Shaft Lock Washer | 46R-2
66 | L | Fuel Inlet Connection Fitting | X | 134 | L-M | Gov. to Throt. Body Spacer Scr. L.W. | X
67 | L | Governor Line "T" Fitting Assy | X | 135 | L-M | Air Cleaner Anchor Screw L.W. | 46R-3
68 | L | Discharge Nozzle Assy. | X | 136 | L-M | Pump Operating Rod Lubricator W. | 46R-11

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**NOTE:** "X" Symbol Indicates "Refer to Numerical Listing Section for Specific Part Required"

G = Gasket Kit; L = Loose Parts; M = Master Kit; P = Pep Kit

* Use only on Fuel Inlet Connection 13R-179.

† Refer to the Numerical Listing for the correct part number on R-1760A.
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<th>Letter</th>
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<td>163</td>
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<td>Choke Bracket Clamp</td>
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<td>Diaph. Hsg. Check Ball Retainer</td>
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</tbody>
</table>

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† Refer to the Numerical Listing for the correct part number on R-1768A.