1. Assemble the tube-mate end onto the hose onto the hose per Auto-Fit hose and instructions.

2. Cut and de-burr the tubing. The cut must be square.

3. Using the TUBE-MATE grooving tool, groove the tubing. The tubing may also be beaded (or barbed). See Earl’s new tube beading tool.

4. Push the tubing into the correct size Tube-Mate until it bottoms. Tighten the TUBE-MATE nut.

5. Blow the assembly clean and pressure test before running the car.

NOTE: TUBE-MATE hose ends are designed to be used only with beaded, barbed or grooved rigid tubing at no more than 25 psi working pressure.